

Structure–activity relationships of globomycin analogues as antibiotics

Toshihiro Kiho,^a Mizuka Nakayama,^a Kayo Yasuda,^b Shunichi Miyakoshi,^b
Masatoshi Inukai^b and Hiroshi Kogen^{a,*}

^aExploratory Chemistry Research Laboratories, Sankyo Co., Ltd., 2-58, Hiromachi 1-chome, Sinagawa-ku,
Tokyo 140-8710, Japan

^bLead Discovery Research Laboratories, Sankyo Co., Ltd., 2-58, Hiromachi 1-chome, Sinagawa-ku, Tokyo 140-8710, Japan

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Abstract—Globomycin (**1a**), a signal peptidase II inhibitor, and its derivatives show potent antibacterial activity against Gram-negative bacteria. The synthesis and antimicrobial activity of novel globomycin analogues are reported. The hydroxyl group in the L-Ser residue was essential for the antimicrobial activity and the length of the alkyl side chain greatly influenced the activity. In addition, derivatives that had a modified cyclic core exhibited weak activity. One of the analogues showed a wider antimicrobial spectrum, effective against not only Gram-negative but also Gram-positive bacteria.

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1. Introduction

Globomycin (**1a**)¹ and its congeners, SF-1902 A₂–A₅,² isolated by different researchers as antibiotics against only Gram-negative bacteria, are 19-membered cyclic depsipeptides.^{1,2} The major component, **1a**, has only been proven to be a specific inhibitor of signal peptidase II, a prolipoprotein-processing enzyme,³ that processes the acylated precursor form of lipoprotein into apolipoprotein and a signal peptide in *Escherichia coli*.⁴ Inhibition of signal peptidase II leads to the accumulation of the lipoprotein precursor in the cytoplasmic membrane and consequently to the death of the cell.⁵ Signal peptidase II represents an attractive target because the mechanism is different from currently available drugs. Previously, we reported the absolute structure of **1a** obtained by X-ray analysis and the first asymmetric total synthesis of globomycin (**1a**) and SF-1902A₅ (**1b**).^{1d,e} In a recent communication, we also reported on new synthetic globomycin analogues that have more potent inhibitory activity.^{1f} Structurally, these congeners were constructed from four natural amino acids, one *N*-methyl amino acid and a β -hydroxy- α -methyl carboxylic acid. Naturally occurring globomycin con-

geners have the structure shown in Figure 1. The minor congeners, SF-1902 A₃ and A_{4b}, have an L-Val in the place of L-*allo*-Ile, and the other congeners, SF-1902 A₂, A_{4a} and A_{4b}, have a shorter or longer alkyl side chain in the fatty acid unit than that of **1a**. It was reported that the antibacterial activity is quite sensitive to the length of the alkyl side chain, either in the fatty acid or amino acid.² The congeners which have a longer side chain, **1b**, SF-1902 A_{4a} and A_{4b}, are more potent than **1a** (MIC: **1a**, 6.25 μ g/mL; **1b**, 1.56 μ g/mL against *E. coli* NIHJ JC-2). However, SF-1902 A₂ with the shortest side chain showed the weakest activity.^{2b} Furthermore, the congeners containing an L-Val, SF-1902 A₃ and A_{4b}, are less active compared with **1a** and **1b**, respectively. In addition, based on ¹H NMR analysis, **1a** exists as a mixture of rotational isomers derived from the acyl *N*-methyl amide group. The major isomer was ascribed to be in the *trans* form while the minor isomer was considered to adopt a *cis* form.^{1d,e} The *cis/trans* ratio may affect the antibacterial activity. Now, we wish to report the full structure–activity relationships (SARs) of newly synthesized globomycin analogues.

2. Chemistry

Three fragments (Fragments A, B and C) were synthesized and assembled to construct various globomycin

* Corresponding author. Tel.: +81-3-3492-3131; fax: +81-3-5436-8561; e-mail: hkogen@shina.sankyo.co.jp

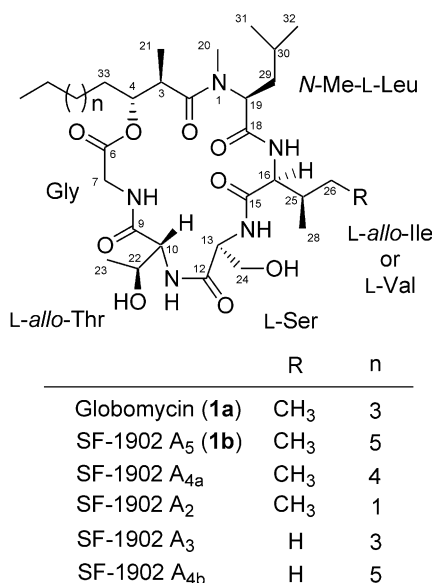


Figure 1. Structure of naturally occurring globomycin (**1a**) and its congeners.

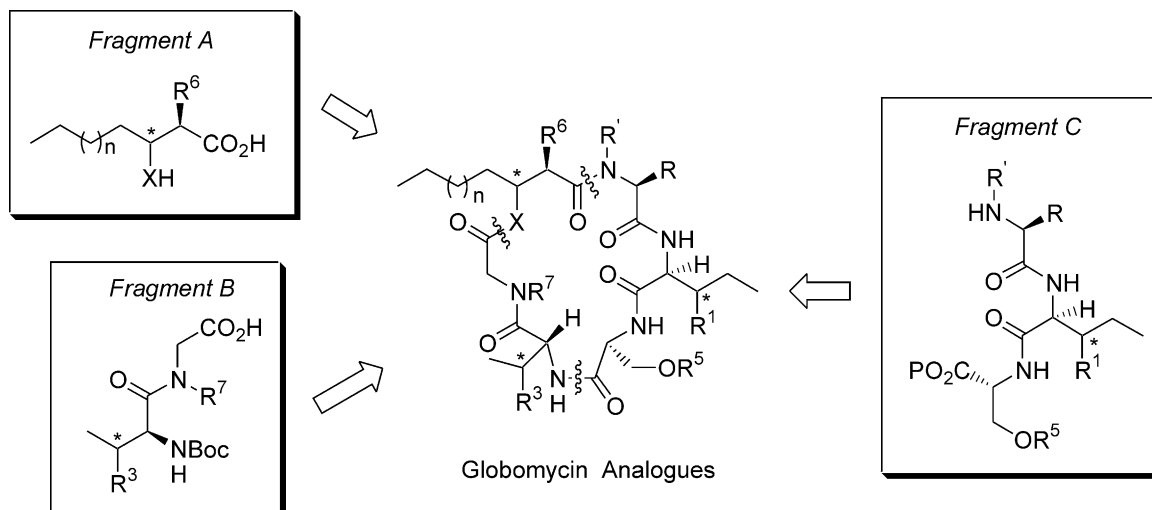
analogues as shown in Scheme 1. Each fragment was prepared with the corresponding method used in the total synthesis of globomycin (**1a**).^{1d} *Fragment A* is an optically active β -hydroxy or β -amino carboxylic acid. *Fragments B* and *C* are dipeptidyl and tripeptidyl compounds, respectively. *Fragment A*, the only non-amino acid containing part, was prepared as shown in Scheme 2. Compound **3**^{1d,e} was prepared by an *anti*-selective boron-mediated asymmetric aldol reaction developed by Abiko and Masamune.⁶ The *anti*-aldol product **3c** was obtained in good yield and with high diastereoselectivity ($n=7$: 76%, 89% *de*). The hydroxyl ester **3c** was hydrolyzed with aqueous LiOH in THF to give **4c** without epimerization in good yield (86%). On the other hand, the *syn* isomer **7** was prepared by a *syn*-selective Evans aldol method⁷ with a chiral oxazolidinone **5**. The aldol product **6** (93%) was hydrolyzed to give an acid **7c** in the usual manner (100%). The hydroxyl group in **6** was converted to an azide group by Mistunobu inversion to afford **8** (81%). Removal of the

chiral auxiliary followed by the reduction in the presence of Boc₂O gave (2*R*,3*S*)-3-Boc-amino-2-methylnonanoic acid **9** (46%, two steps). Finally, (3*R*)-hydroxynonanoic acid **11**⁸ was produced by asymmetric hydrogenation of β -ketoester **10** with a BINAP ruthenium catalyst⁹ followed by hydrolysis (96%, two steps). The optical purity was confirmed by ¹H NMR analysis after the conversion to (*R*)- and (*S*)-MTPA ester.

The dipeptide unit, *Fragment B* (**15a–15e**), was prepared from commercially available *L*-allo-threonine (*L*-allo-Thr-OH), Boc-*L*-threonine [Boc-*L*-Thr-OH (**12a**)] or Boc-*L*- α -aminobutyric acid (Boc-*L*-Abu-OH). Scheme 3 shows the preparation of compound **15b** as an example and a representative structure of *Fragment B*. The protection of **12** with TBSOTf (88%) followed by condensation with glycine benzyl ester (**13**) afforded fully protected dipeptide **14b** (87%). Compound **14b** was hydrogenated to give the dipeptide *Fragment B* **15b** (98%). In the case of **15c**, *N*-Me-Gly-OBn was used in place of **13**. Dipeptide **15e** was also synthesized with Boc-*L*-allo-Thr(Me)-OH (**12b**) prepared from *L*-allo-Thr-OH.

The tripeptide **19a–19f**, *Fragment C*, was synthesized from Boc-protected *L*-Serine derivatives **16** as shown in Scheme 4. An allyl or benzyl group was selected to protect the carboxylic acid in **16** (P^1 = Me, P^2 = Bn or P^1 = Bn, P^2 = allyl). The esterification of **16** followed by the deprotection of the Boc group with 4 N HCl in EtOAc gave the ester **17** as an HCl salt. Coupling of this salt with Boc-*L*-allo-isoleucine (Boc-*L*-allo-Ile-OH) mediated by (benzotriazolyl)oxy tris(pyrrolydino)phosphonium hexafluorophosphate (PyBOP)¹⁰ was conducted to give dipeptide **18** (100%). After the removal of the Boc group in **18**, the coupling with a variety of Boc-protected amino acid followed by the treatment with 4 N HCl in EtOAc gave tripeptides **19a–19e**. Tripeptide **19g** was also prepared in the same manner but by using Boc-*L*-Ile-OH in place of Boc-*L*-allo-Ile-OH.

The novel synthetic analogues **1c–1q** were prepared by the convergent macrolactamization method using the



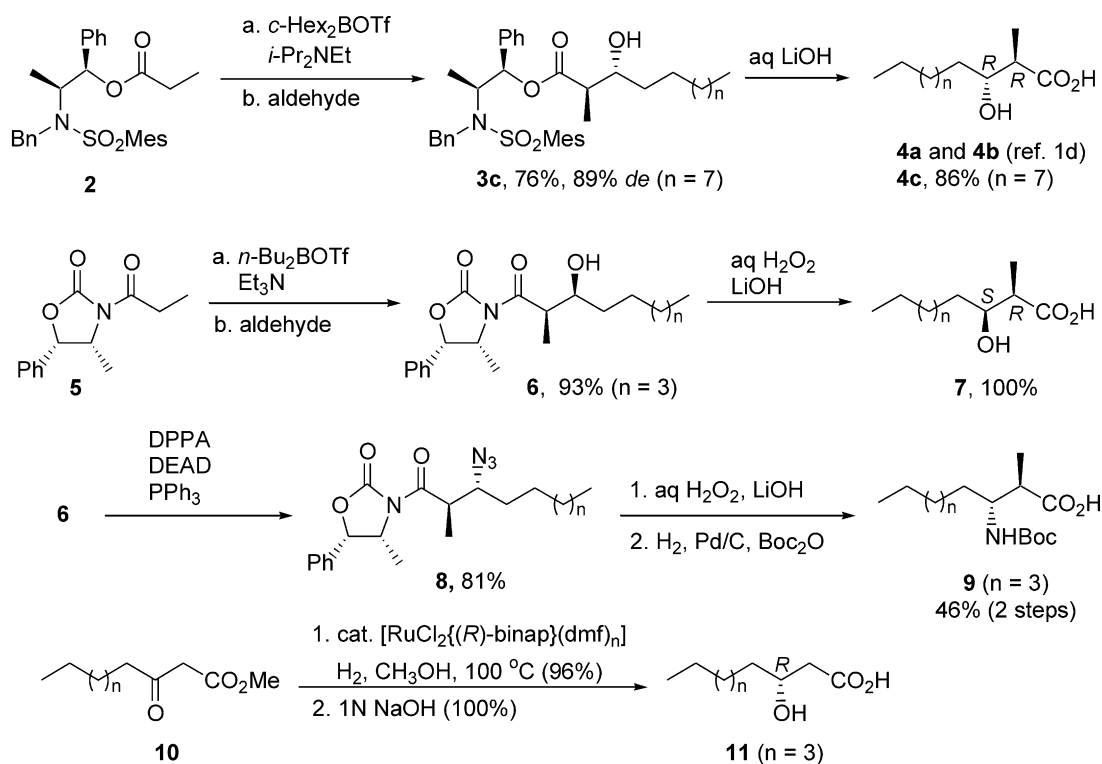
Scheme 1. Synthetic strategy for globomycin analogues.

three fragments (*Fragment A*, *B* and *C*). As an example, synthesis of the most potent analogue **1c** is shown in **Scheme 5**. Condensation of *Fragment C* (**19b**) with *Fragment A* (**4c**) mediated by diethylcyanophosphate (DEPC)¹¹ was carried out to give the acylated tripeptide **20c** (99%). Esterification of **20** was performed with diisopropylcarbodiimide (DIPC) and *Fragment B* (**15a**) under Keck's condition¹² to afford depsipeptide **21c** (97%). After the treatment of **21c** with TBAF in the presence of AcOH (91%), the removal of the allyl (91%) and Boc group with a Pd catalyst and TFA respectively, provided the macrocyclization precursors. The macrolactamization was performed with *O*-(7-azabenzotriazole-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate (HATU)¹³ to give *O*-Bn cyclic derivatives under highly diluted conditions (33%, two steps). Finally, the removal of the benzyl group by hydrogenolysis yielded **1c** (90%). The other analogues **1d–1q**

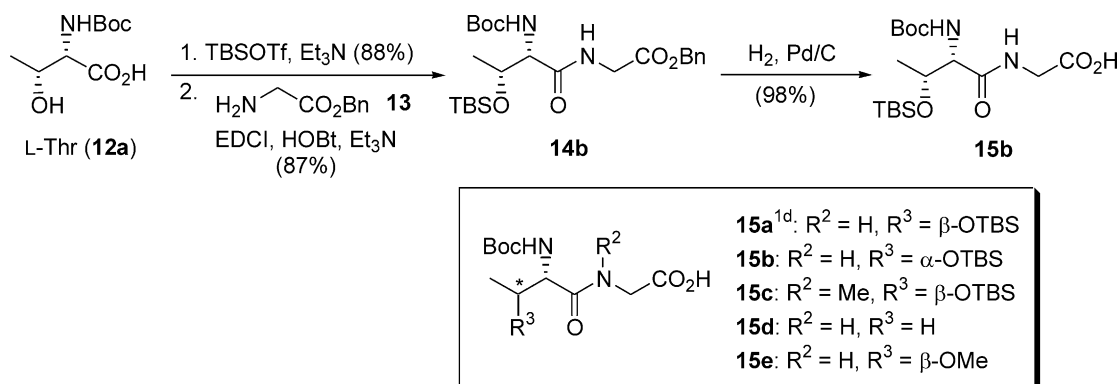
were also synthesized by the same route.¹⁴ The reagent, 2-(1*H*-benzotriazole-1-yl)-1,1,3,3-tetramethyluronium tetrafluoroborate (TBTU),¹³ was also used for macrocyclization. The newly obtained globomycin analogues are shown in **Figure 2**. The ¹H NMR analysis indicated these analogues were present as a mixture of rotamers, but the *N*-demethyl derivative **1j** was found to be single isomer.¹⁵

3. Antibacterial activity

The antibacterial activities of the synthetic globomycin analogues **1a–1q** against Gram-negative bacteria are summarized in **Table 1**. As a result, **1c**^{1f} possessing the longest alkyl side chain showed the most potent activity among the analogues (MIC: **1a**, 12.5 µg/mL; **1b**, 3.13 µg/mL; **1c**, 1.56 µg/mL against *E. coli* SANK 70569).



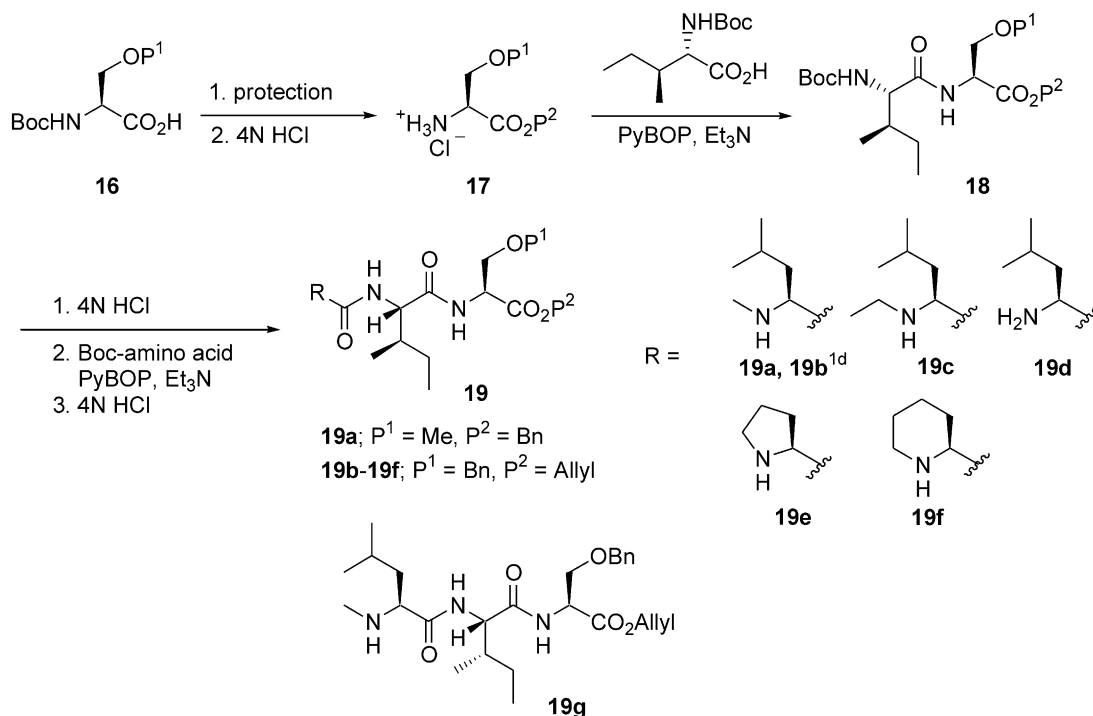
Scheme 2. Synthesis of *Fragment A*.



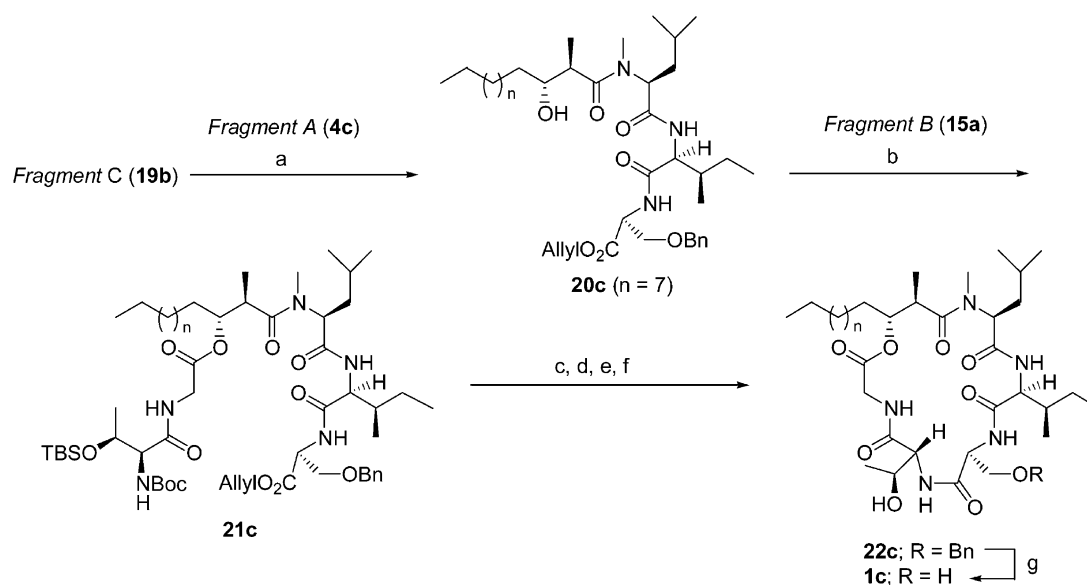
Scheme 3. Synthesis of the dipeptide *Fragment B*.

The length of the alkyl side chain greatly affected the antibacterial activity. A four-carbon increase in the fatty acid side chain enhanced the activity by 4- to 8-fold compared with **1a** while the *cis/trans* geometric ratio was almost constant among these three compounds. The hydrophobicity seemed to be important for the antibacterial activity, therefore, it may be possible to produce other more potent inhibitors. With regard to

stereochemistry, the activity of **1d**, C(25)-epimer, was diminished and the activities of **1e**, C(22)-epimer, and **1f**, stereoisomer at C(22) and C(25) positions, were completely lost. In particular, the stereochemistry of the hydroxyl group in L-Thr was quite important for the activity. Compound **1e** was inactive although the deoxy derivative **1g** and methyl ether derivative **1h** retained their activity. Therefore, the hydroxyl group in L-*allo*-Thr is



Scheme 4. Synthesis of the tripeptide *Fragment C*.



Scheme 5. Synthesis of the globomycin derivative **1c**. Reagents and conditions: (a) DEPC, Et₃N, THF, 0°C to rt, 99%; (b) DIPC, CSA, DMAP, CH₂Cl₂, 0°C to rt, 97%; (c) TBAF, AcOH, 91%; (d) cat Pd(PPh₃)₄, morpholine, 94%; (e) TFA, CH₂Cl₂; (f) HATU or TBTU, *i*-Pr₂NEt, 33% (two steps); (g) H₂, Pd(OH)₂, 90%.

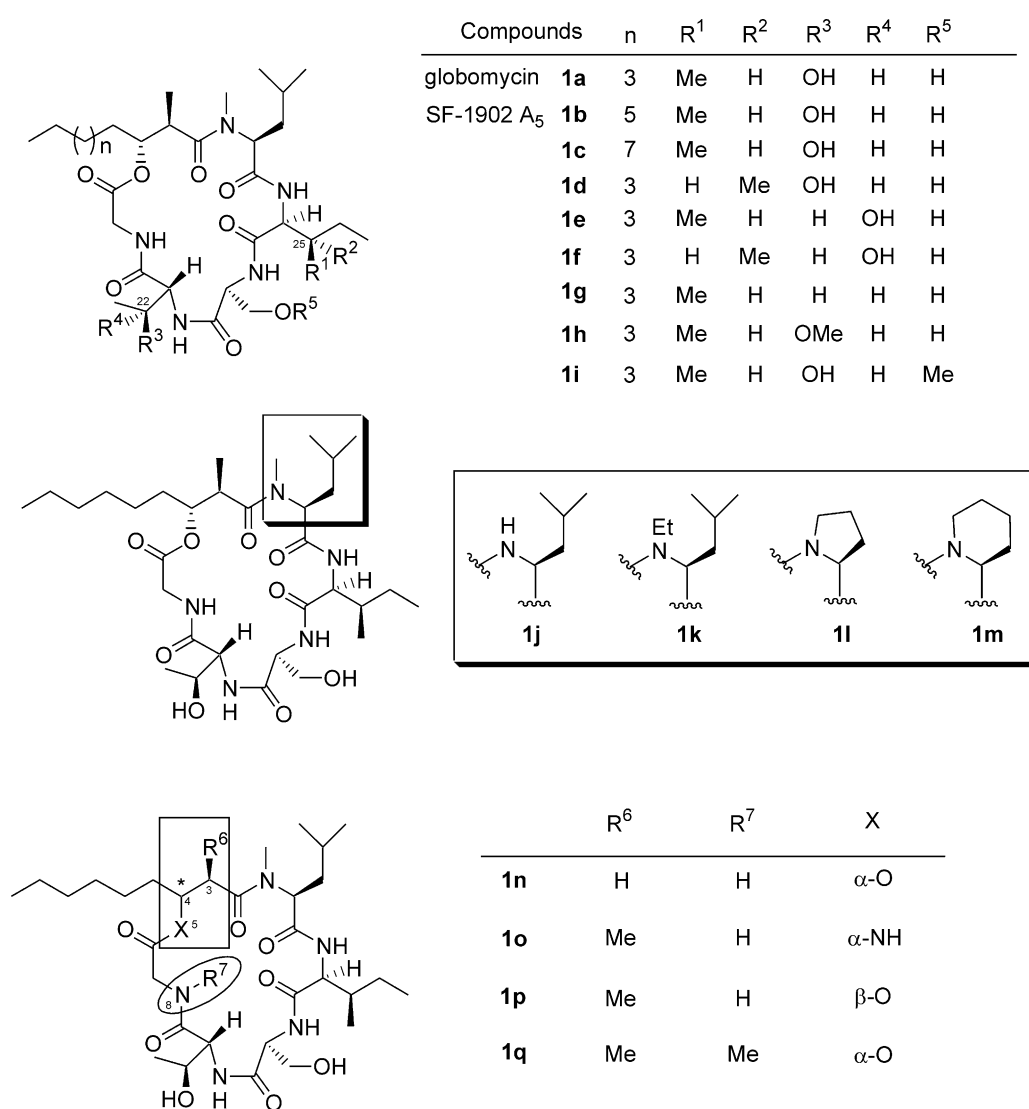


Figure 2. Structures of globomycin (**1a**) and the synthetic analogues (**1b–1q**).

not essential for the activity. On the other hand, the hydroxyl group in L-Ser is essential because generating a methyl ether derivative, such as **1i**, lost the activity.¹⁶ Among derivatives with a modified *N*-alkyl moiety, **1i–1m**, only *N*-ethyl derivative **1k** showed weak activity. However the other derivatives, **1j**, **1l** and **1m** did not

(MIC: **1k**, 25 µg/mL against *E. coli* SANK 70569). ¹H NMR analysis of these compounds suggested that the conformation of **1k** was similar to that of globomycin (**1a**)¹⁷ but the conformations of **1j**, **1l** and **1m** were quite different. Furthermore, the NOESY experiments of these compounds indicated that conformation of the major isomer at the acyl *N*-H or *N*-alkyl amide moiety was *trans* form which is the same as **1a**, as shown in Figure 3. These results suggested that modifications at the *N*-Me position caused a conformational change at another site in the molecule. Taking this into account, lactam **1o**, *syn* **1p** and *N*-Me-Gly derivative **1q** were inactive because of a conformational change ascribed to a modification of the cyclic core.

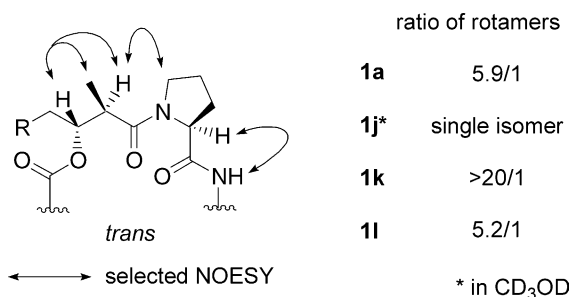


Figure 3. Selected NOESY Structure of **1l** and the ratio of rotamers in CDCl₃.

Surprisingly, **1c** showed moderate activity against all Gram-positive bacteria tested such as *Staphylococcus aureus* (MRSA) (MIC=12.5 µg/mL) even though **1a** and **1b** were almost inactive as shown in Table 2. This is the first globomycin analogue that has a wide anti-

Table 1. Antibacterial spectra of globomycin (**1a**), SF-1902 A₅ (**1b**) and the synthetic analogues (**1c–1i**)

Compd	MIC (μg/mL)							
	Organism							
	<i>Escherichia coli</i> SANK 70569 (NIHJ JC-2)	<i>Escherichia coli</i> SANK 72290	<i>Salmonella enteritidis</i> SANK 72390	<i>Klebsiella pneumoniae</i> SANK 72490	<i>Enterobacter cloacae</i> 846	<i>Enterobacter cloacae</i> SANK 72690	<i>Serratia marcescens</i> SANK 72790	<i>Pseudomonas aeruginosa</i> SANK 73190
Ampicillin	50	> 100	12.5	> 100	100	> 100	50	> 100
Streptomycin, sulfate	12.5	> 100	3.13	6.25	6.25	3.13	3.13	50
1a	12.5	12.5	25	25	6.25	50	100	> 100
1b	3.13	3.13	6.25	3.13	1.56	12.5	12.5	> 100
1c	1.56	1.56	3.13	1.56	1.56	3.13	3.13	> 100
1d	12.5	12.5	50	25	6.25	50	> 100	> 100
1e	> 100	> 100	> 100	> 100	100	> 100	> 100	> 100
1f	> 100	> 100	> 100	> 100	> 100	> 100	> 100	> 100
1g	25	25	100	50	12.5	> 100	> 100	> 100
1h	25	25	50	50	12.5	100	> 100	> 100
1i	> 100	> 100	> 100	> 100	> 100	> 100	> 100	> 100
1j	> 100	> 100	> 100	> 100	100	> 100	> 100	> 100
1k	25	25	50	50	12.5	100	> 100	> 100
1l	> 100	> 100	> 100	> 100	> 100	> 100	> 100	> 100
1m	> 100	> 100	> 100	> 100	> 100	> 100	> 100	> 100
1n	> 100	> 100	> 100	> 100	> 100	> 100	> 100	> 100
1o	> 100	> 100	> 100	> 100	> 100	> 100	> 100	> 100
1p	> 100	> 100	> 100	> 100	> 100	> 100	> 100	> 100
1q	> 100	> 100	> 100	> 100	> 100	> 100	> 100	> 100

bacterial spectrum which also includes Gram-positive bacteria. These results suggest that lipoproteins are essential for not only Gram-negative bacteria but also Gram-positive bacteria and that signal peptidase II inhibitors would probably be effective against all bacteria. Finding such an inhibitor would lead to the development of a new class of antibiotics. Finally, the antifungal activity of these analogues was tested. However, no activity was observed against *Candida albicans*, *Candida glabrata* and *Aspergillus clavatus* (> 50 μg/mL).

In summary, new globomycin analogues were synthesized and their antibacterial activities against Gram-negative bacteria were evaluated. SAR studies were conducted based on the NMR spectroscopic analysis of the analogues. Compound **1c** possessing the longest alkyl side chain showed the most potent activity among the synthesized analogues and the antibacterial spectrum was expanded to also includes Gram-positive bacteria. These results were promising in the search to find a more potent and effective antibiotic.

3.1. Measurement of antibacterial activity

Bacteria were inoculated on Nutrient Agar (Eiken Chemical Co., Ltd.) and the MICs of the synthesized analogues were determined by the agar dilution method.¹⁸

4. Experimental

4.1. General procedure

All moisture-sensitive reactions were carried out under a N₂ atmosphere. Tetrahydrofuran (THF) was distilled from sodium-benzophenone ketyl. Dichloromethane

(CH₂Cl₂) was distilled from calcium hydride. Other anhydrous solvents were purchased from Aldrich or Kanto Kagaku. All reagents were commercially available and used as obtained unless otherwise stated. Preparative flash column chromatography was performed using Merck Silica gel 60 (230–400 mesh). NMR spectra were obtained on a JEOL ECP-500, JNM-GSX-400, Varian Inova-500, Mercury-400. All ¹H NMR spectra are reported in ppm downfield from tetramethylsilane as an internal standard. All ¹³C NMR spectra are reported in ppm relative to the central line for CDCl₃ (δ 77.0) or CD₃OD (δ 49.0). The following abbreviations were used to explain the multiplicities: s = singlet, d = doublet, t = triplet, q = quartet, qu = quintet, m = multiplet, br = broadened. In the NMR spectral lists, chemical shifts which are assigned to the minor conformer are marked with an asterisk.

4.1.1. Fragment A: (2R,3R)-3-hydroxy-2-methyltridecanoic acid (1R,2S)-2-[benzyl-(2,4,6-trimethylbenzenesulfonyl)aminol]-1-phenylpropyl ester (3c). To a stirred solution of (1R,2S)-**2** (701 mg, 1.46 mmol) in CH₂Cl₂ (15 mL) was added Et₃N (0.52 mL, 3.73 mmol). The solution was cooled to –78 °C and to this was transferred via cannula a solution of *c*-Hex₂BOTf (1.0 M in hexane, 3.05 mL, 3.05 mmol), which was precooled to –78 °C. The resulting solution was stirred at –78 °C for 2 h to complete enolization. A solution of undecylic aldehyde (615 mg, 3.61 mmol) in CH₂Cl₂ (5 mL) was added dropwise to the enolate solution and the reaction mixture was stirred at –78 °C for 4 h and at 0 °C for 2 h. The reaction was quenched by the addition of pH 7 buffer solution (6 mL) followed by CH₃OH (15 mL) and 30% H₂O₂ (1.5 mL). The mixture was stirred overnight vigorously at room temperature. The resulting solution was extracted with ether. The organic extracts were

Table 2. Antibacterial spectra of globomycin (**1a–1c**) against Gram-positive bacteria

Compd	MIC ($\mu\text{g/mL}$)			
	Organism			
	<i>Staphylococcus aureus</i> SANK 70668	<i>Staphylococcus aureus</i> SANK 71790	<i>Staphylococcus aureus</i> SANK 71890 ^a	<i>Enterococcus faecalis</i> ^a SANK 71990
Ampicillin	0.78	1.56	> 100	12.5
Streptomycin, sulfate	1.56	3.13	> 100	100
1a	> 100	> 100	> 100	> 100
1b	50	50	50	100
1c	6.25	6.25	12.5	12.5

^a MRSA.

combined, dried over MgSO_4 , filtered and concentrated in vacuo. The resulting crude product was partially purified by silica gel flash column chromatography with a 10:1 mixture of hexane and EtOAc as an eluent to afford a mixture of aldol products (825 mg, 1.27 mmol, 87%, 89% *de*). The ratio of the diastereomers (94.67:5.06:0.25) was determined by HPLC analysis (Daicel Chiralcel AD 0.46 cm $\times$ 25 cm, *n*-hexane/*i*-PrOH=92:8, 1.0 mL/min, 40 °C). Purification of the diastereomers by silica gel flash column chromatography with a 10:1 mixture of hexane and EtOAc as an eluent to give compound **3c** as a colorless oil (705 mg, 1.08 mmol, 76%). ¹H NMR (500 MHz, CDCl_3) δ ppm: 0.88 (t, 3H, $J=6.6$ Hz), 1.13 (d, 3H, $J=7.3$ Hz), 1.18 (d, 3H, $J=7.3$ Hz), 1.20–1.47 (m, 19H), 2.28 (s, 3H), 2.43–2.51 (m, 1H); 2.48 (s, 6H), 3.60–3.64 (m, 1H), 4.12 (dq, 1H, $J=7.3$ Hz), 4.54 and 4.76 (AB type d's, each 1H, $J=16.9$ Hz) 5.83 (d, 1H, $J=4.4$ Hz) 6.86–6.88 (m, 4H), 7.16–7.30 (m, 8H); ¹³C NMR (125 MHz, CDCl_3) δ ppm: 13.5, 14.1, 20.9, 22.66, 22.69, 25.4, 29.3, 29.6, 29.6, 31.6, 31.9, 34.5, 45.5, 48.3, 56.7, 73.2, 78.2, 126.0, 127.2, 127.7, 128.0, 128.3, 128.4, 132.1, 133.4, 138.2, 138.4, 140.3, 142.6, 174.6; IR (CHCl_3) cm^{-1} : 2982, 2928, 2856, 1729, 1605, 1456, 1382, 1322, 1153, 855; HRMS calcd for $\text{C}_{39}\text{H}_{55}\text{NO}_5\text{SNa}$ ($\text{M}+\text{Na}$)⁺ calcd 672.3698, found 672.3716; $[\alpha]_{\text{D}}^{25} + 19.7$ (*c* 1.16, CHCl_3).

4.1.2. (2*R*,3*R*)-3-hydroxy-2-methyltridecanoic acid (**4c**).

A solution of **3c** (204 mg, 0.313 mmol) and LiOH·H₂O (65.9 mg, 1.57 mmol) in THF–CH₃OH–H₂O (2:3:2, 7.0 mL) was stirred at room temperature overnight. The mixture was poured into water (5 mL) and extracted with CH_2Cl_2 . The aqueous layer was acidified with 10% aqueous KHSO_4 solution and extracted with CH_2Cl_2 . The extracts were washed with brine, dried with MgSO_4 , filtered and evaporated. The residue was purified by silica gel flash column chromatography with a gradient elution system, a 3:1–1:0 mixture of hexane and EtOAc as eluents to give **4c** (65.8 mg, 0.269 mmol, 86%) as a colorless solid (mp 44–45 °C). ¹H NMR (400 MHz, CDCl_3) δ ppm: 0.88 (t, 3H, $J=6.9$ Hz), 1.25 (d, 3H, $J=7.0$ Hz), 1.26–1.50 (m, 16H), 1.50–1.60 (m, 2H), 2.56 (qu, 1H, $J=7.0$ Hz), 3.68–3.72 (m, 1H); ¹³C NMR (125 MHz, CDCl_3) δ ppm: 14.1, 14.2, 22.7, 25.4, 29.3, 29.5, 29.6, 31.9, 34.6, 45.2, 73.3, 180.9; IR (KBr) cm^{-1} : 3252, 2916, 2849, 2617, 1710, 1689, 1465, 1283, 1265, 1091; HRMS calcd for $\text{C}_{14}\text{H}_{29}\text{O}_3$ ($\text{M}+\text{H}$)⁺ calcd 245.2117, found 245.2121. Anal. calcd for $\text{C}_{14}\text{H}_{28}\text{O}_3\cdot\text{H}_2\text{O}$:

6H₂O: C, 67.97; H, 11.54; Found: C, 68.11; H, 11.79; $[\alpha]_{\text{D}}^{24} + 2.7$ (*c* 1.03, CHCl_3).

4.1.3. (4*R*,5*S*)-3-[(2*R*,3*S*)-(3-Hydroxy-2-methylnonanoyl)]-4-methyl-5-phenyloxazolidin-2-one (**6**).

A chiral oxazolidinone **5** (2.90 g, 12.4 mmol) was dissolved in CH_2Cl_2 (25 mL) and cooled at 0 °C. To this solution were added *n*-Bu₂BOTf (1.0 M solution in CH_2Cl_2 , 13.7 mL, 13.7 mmol) and Et₃N (2.10 mL, 15.1 mmol) at 0 °C. The resulting solution was stirred at 0 °C for 15 min and at 15 °C for 15 min. After the mixture was cooled to –78 °C, heptanal (1.56 g, 13.7 mmol) was added dropwise to the enolate solution. The reaction mixture was stirred at –78 °C for 2 h, at –10 °C for 20 min and then at 0 °C for 2 h. The reaction was quenched by the addition of aqueous phosphate buffer solution (14 mL) followed by CH_3OH (40 mL) and 30% H_2O_2 (15 mL). The mixture was stirred at 0 °C for 1 h and then evaporated. The resulting solution was extracted with ether. The organic extracts were combined, dried over MgSO_4 , filtered and concentrated in vacuo. The resulting crude product was purified by silica gel flash column chromatography with a gradient elution system, a 6:1–5:1 mixture of hexane and EtOAc as eluents to give **6** (4.01 g, 11.5 mmol, 93%) as a colorless crystal (mp 108–109 °C). ¹H NMR (400 MHz, CDCl_3) δ ppm: 0.89 (t, 3H, $J=7.0$ Hz), 0.90 (d, 3H, $J=6.8$ Hz), 1.24 (d, 3H, $J=7.0$ Hz), 1.29–1.59 (m, 10H), 2.88 (d, 1H, $J=3.0$ Hz) 3.78 (dq, 1H, $J=2.7, 7.0$ Hz), 3.94–3.99 (m, 1H), 4.80 (qu, 1H, $J=6.8$ Hz), 5.69 (d, 1H, $J=7.3$ Hz), 7.30–7.32 (m, 2H), 7.36–7.45 (m, 3H); ¹³C NMR (100 MHz, CDCl_3) δ ppm: 10.2, 14.1, 14.4, 22.6, 26.0, 29.2, 31.8, 33.9, 42.2, 54.8, 71.6, 78.9, 125.6, 128.8, 128.9, 133.2, 152.6, 177.5; IR (KBr) cm^{-1} : 3462, 2949, 2922, 1787, 1690, 1370, 1346, 1242, 1195, 1154; HRMS calcd for $\text{C}_{20}\text{H}_{30}\text{NO}_4$ ($\text{M}+\text{H}$)⁺ calcd 348.2175, found 348.2177. Anal. calcd for $\text{C}_{20}\text{H}_{29}\text{NO}_4$: C, 69.14; H, 8.41, N, 4.03; Found: C, 69.43; H, 8.38, N, 4.06; $[\alpha]_{\text{D}}^{25} + 18.0$ (*c* 1.14, CHCl_3).

4.1.4. (4*R*,5*S*)-3-[(2*R*,3*R*)-(3-Azide-2-methylnonanoyl)]-4-methyl-5-phenyloxazolidin-2-one (**8**).

To a solution of **6** (198 mg, 0.569 mmol) in THF (3.0 mL) were DEAD (99 μL , 0.626 mmol) Ph_3P (164 mg, 0.626 mmol) at room temperature. After being stirred for 5 min, DPPA (35 μL , 0.626 mmol) was added. This reaction mixture was stirred over night and evaporated. The residue was purified by silica gel flash column chromatography with

a 10:1 mixture of hexane and EtOAc as an eluent to give **8** (171 mg, 0.458 mmol, 81%) as a colorless oil, ^1H NMR (400 MHz, CDCl_3) δ ppm: 0.87–0.94 (m, 6H), 1.20 (d, 3H, $J=6.9$ Hz), 1.24–1.55 (m, 9H), 1.66–1.74 (m, 1H), 3.70 (dt, 1H, $J=2.8, 9.1$ Hz), 3.80–3.88 (m, 1H), 4.83 (qu, 1H, $J=6.9$ Hz), 5.72 (d, 1H, $J=7.2$ Hz), 7.31–7.33 (m, 2H), 7.36–7.45 (m, 3H); ^{13}C NMR (125 MHz, CDCl_3) δ ppm: 14.1, 14.3, 14.6, 22.6, 25.6, 29.1, 31.3, 31.7, 42.3, 55.1, 64.9, 79.0, 125.6, 128.76, 128.81, 133.2, 152.6, 174.7; IR (CHCl_3) cm^{-1} : 2930, 2859, 2104, 1781, 1698, 1456, 1386, 1345, 1254, 1121; HRMS calcd for $\text{C}_{20}\text{H}_{29}\text{N}_4\text{O}_3$ ($\text{M}+\text{H}$) $^+$ 373.2240, found 373.2249; $[\alpha]_{\text{D}}^{26} -5.12$ (c 1.35, CHCl_3).

4.1.5. (2R,3R)-3-Boc-amino-2-methylnonanoic acid (9). Compound **8** (193 mg, 0.518 mmol) was dissolved in THF– H_2O (4:1.3, 4.3 mL). To this solution were added LiOH– H_2O (44.0 mg, 1.04 mmol) and 30% aqueous H_2O_2 (0.1 mL) at $^\circ\text{C}$. After being stirred at the same temperature for 2 h, 10% $\text{Na}_2\text{S}_2\text{O}_3$ aqueous solution was added. The reaction mixture was acidified with 10% aqueous KHSO_4 solution and extracted with CH_2Cl_2 . The combined organic layer was dried over Na_2SO_4 , filtered and evaporated to give (2R,3R)-3-azide-2-methylnonanoic acid (83.5 mg, 0.391 mmol, 76%) as a colorless oil.

This azide (280 mg, 1.31 mmol) and Boc_2O (343 mg, 1.57 mmol) were dissolved in EtOAc (3.0 mL). To this solution, 10% Pd/C (cat) was added and the resulting mixture was stirred at room temperature for 10 h under H_2 atmosphere. Pd/C was removed by filtration and the filtrate was evaporated. The residue was purified by column chromatography with a gradient elution system, a 1:0–20:1 mixture of CH_2Cl_2 and CH_3OH as eluents to give **9** (231 mg, 3.95 mmol, 61%) as a colorless solid (mp, 84°C). ^1H NMR (400 MHz, CDCl_3 , two conformers (major/minor = 3.0/1)) δ ppm: 0.86–0.89 (m, 3H), 1.17–1.31 (m, 13H), 1.44 (s, 27/4H), 1.46 (s, 9/4H), 2.63–2.74 (m, 1H), 3.65–3.78 (m, 1H), 5.06 (br d, 3/4H, $J=10.0$ Hz), 5.56 (br d, 1/4H, $J=9.0$ Hz); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 14.1, 14.6, 16.8, 22.56, 22.64, 26.3, 27.2, 28.2, 28.4, 29.06, 29.14, 29.5, 31.7, 31.8, 33.5, 34.0, 39.3, 42.9, 52.5, 79.2, 80.3, 156.1, 180.6; IR (KBr) cm^{-1} : 3211, 2979, 2926, 1726, 1687, 1519, 1461, 1388, 1249, 1178; HRMS calcd for $\text{C}_{15}\text{H}_{29}\text{NO}_4\text{Na}$ ($\text{M}+\text{Na}$) $^+$ 310.1994, found 310.2008. Anal. calcd for $\text{C}_{15}\text{H}_{29}\text{NO}_4$: C, 62.69; H, 10.17; N, 4.87; Found: C 62.98; H, 10.51; N, 4.76; $[\alpha]_{\text{D}}^{25} +11.7$ (c 1.64, CHCl_3).

4.1.6. (R)-3-Hydroxynonanoic acid (11). Methyl 3-oxononanoate (**10**) (1.38 g, 7.41 mmol) was placed in a dry Schlenk and dissolved in CH_3OH (15 mL). To this solution was added the in situ prepared (R)-BINAP-Ru complex (24.5 mg) under N_2 atmosphere. The resulting solution was transferred by cannula to autoclave with N_2 gas. Hydrogen was introduced into the reaction vessel until the pressure gauge indicated 6 atm. This mixture was vigorously stirred at 100°C for 4 h. After the reaction mixture was cooled, hydrogen was carefully released. The mixture was evaporated and the oil residue was purified by silica gel flash column chromatography

with a gradient elution system, a 10:1–8:1 mixture of hexane and EtOAc as eluents to give methyl (R)-3-hydroxynonanoate (1.34 g, 7.12 mmol, 96%) as a slightly yellow oil. ^1H NMR (400 MHz, CDCl_3) δ ppm: 0.88 (t, 3H, $J=7.0$ Hz), 1.25–1.38 (m, 7H), 1.38–1.56 (m, 3H), 2.41 (dd, 1H, $J=8.9, 16.3$ Hz), 2.52 (dd, 1H, $J=3.3, 16.3$ Hz), 2.87 (br s, 1H), 3.72 (s, 3H), 3.97–4.04 (m, 1H); ^{13}C NMR (125 MHz, CDCl_3) δ ppm: 14.0, 22.6, 25.4, 29.2, 31.7, 36.5, 41.1, 51.7, 68.0, 173.5; IR (CHCl_3) cm^{-1} : 3596, 2956, 2931, 2859, 1724, 1439, 1404, 1335, 1267, 1174; HRMS calcd for $\text{C}_{10}\text{H}_{21}\text{O}_3$ ($\text{M}+\text{H}$) $^+$ calcd 189.1491, found 189.1481; $[\alpha]_{\text{D}}^{24} -20.0$ (c 1.33, CHCl_3).

To the solution of this ester (557 mg, 2.96 mmol) in CH_3OH (20.0 mL) was added 1 N NaOH aqueous solution (6.0 mL, 6.0 mmol) at 0°C . The mixture was stirred at the same temperature for 30 min and at room temperature for an additional 3 h. The solution was acidified with 5% aqueous HCl solution and extracted with EtOAc. The organic extracts were washed with brine, dried with MgSO_4 , filtered and evaporated to give **11** (514 mg, 2.95 mmol, 100%) as a colorless solid (mp 49 – 50°C). ^1H NMR (400 MHz, CDCl_3) δ ppm: 0.89 (t, 3H, $J=7.1$ Hz), 1.25–1.40 (m, 7H), 1.40–1.50 (m, 2H), 1.52–1.60 (m, 1H), 2.48 (dd, 1H, $J=8.9, 16.3$ Hz), 2.58 (dd, 1H, $J=3.4, 16.3$ Hz), 4.01–4.07 (m, 1H); ^{13}C NMR (125 MHz, CDCl_3) δ ppm: 14.0, 22.6, 25.4, 29.1, 31.7, 36.5, 41.0, 68.0, 177.8; IR (KBr) cm^{-1} : 3481, 3121, 2956, 2927, 2857, 1740, 1717, 1683, 1414, 1176; HRMS calcd for $\text{C}_9\text{H}_{19}\text{O}_3$ ($\text{M}+\text{H}$) $^+$ calcd 175.1334, found 175.1322. Anal. calcd for $\text{C}_9\text{H}_{18}\text{O}_3$: C, 62.04; H, 10.41; Found: C, 61.75; H, 10.20; $[\alpha]_{\text{D}}^{24} -20.5$ (c 1.14, CHCl_3).

4.1.7. Fragment B: Boc-L-Thr(Me)-OH (12b). Boc-L-*allo*-Thr-OBn (2.19 g, 7.08 mmol) was dissolved in CH_2Cl_2 (40 mL) and cooled at 0°C . To this solution were added Me_3OBF_4 (1.57 g, 10.6 mmol) and then Proton-Sponge (2.28 g, 10.6 mmol). After being stirred at 0°C for 2 h and at room temperature for an additional 10 h, the reaction mixture was filtered and the filtrate was washed with 10% KHSO_4 , saturated NaHCO_3 aqueous solution and brine. The combined organic layer was dried over Na_2SO_4 , filtered and evaporated. The oil residue was purified by column chromatography with a 6:1 mixture of hexane and EtOAc as an eluent to give benzyl ester of **12b** (1.23 g, 3.80 mmol, 54%) as a colorless oil.

This ester (1.06 g, 3.28 mmol) was dissolved in CH_3OH (15 mL). To this solution, 10% Pd/C (100 mg) was added and the resulting mixture was stirred at room temperature for 4 h under H_2 atmosphere. Pd/C was removed by filtration and the filtrate was evaporated to give **12b** (0.76 g, 3.26 mmol, 99%) as a colorless oil. ^1H NMR (400 MHz, CD_3OD) δ ppm: 1.16 (d, 3H, $J=6.3$ Hz), 1.45 (s, 9H), 3.35 (s, 3H), 3.63–3.72 (m, 1H), 4.34 (d, 1H, $J=4.7$ Hz); ^{13}C NMR (125 MHz, CD_3OD) δ ppm: 15.8, 28.7, 57.0, 57.9, 78.2, 80.7, 97.3, 158.0, 174.0; IR (CHCl_3) cm^{-1} : 3442, 2982, 2934, 1759, 1713, 1501, 1393, 1369, 1252, 1163; HRMS calcd for $\text{C}_{10}\text{H}_{20}\text{NO}_5$ ($\text{M}+\text{H}$) $^+$ 234.1341, found 234.1333; $[\alpha]_{\text{D}}^{24} -3.9$ (c 1.11, CH_3OH).

4.1.8. Boc-L-Thr(TBS)-Gly-OBn (14b). To the solution of Boc-L-Threonine (**12a**) (2.00 g, 9.13 mmol) in CH_2Cl_2 (18 mL) were added Et_3N (3.8 mL, 27.2 mmol) and TBSOTf (5.2 mL, 22.6 mmol) at 0°C . The mixture was stirred at the same temperature for 2 h. After being stirred at room temperature for an additional 2 h, aqueous K_2CO_3 solution was added. The resulting mixture was vigorously stirred over night. The solution was acidified with 10% aqueous KHSO_4 solution and extracted with CH_2Cl_2 . The combined organic layer was dried over Na_2SO_4 , filtered and evaporated. The crude oil was purified by column chromatography with a 4:1 mixture of hexane and EtOAc as an eluent to give Boc-L-*allo*-Thr(TBS)-OH (2.69 g, 8.05 mmol, 88%) as a colorless solid (mp $129\text{--}130^\circ\text{C}$).

This product (2.46 g, 7.37 mmol) and glycine benzyl ester *p*-toluenesulfonate (**13**) (2.50 g, 7.41 mmol) were dissolved in CH_2Cl_2 (30 mL) and then Et_3N (2.55 mL, 18.2 mmol) and 1-hydroxybenzotriazole (1.23 g, 9.10 mmol) were added. To the solution was added EDCI-HCl (1.55 g, 8.09 mmol) at 0°C . The reaction mixture was stirred at 0°C for 2 h and at room temperature for an additional 13 h. After a saturated NaHCO_3 aqueous solution was added, the organic layer was separated and the aqueous layer was extracted with CH_2Cl_2 . The combined organic extracts were dried over Na_2SO_4 , filtered and evaporated. The residue was purified by column chromatography with a gradient elution system, a 5:1–4:1 mixture of hexane and EtOAc as eluents to give **14b** (3.08 g, 6.41 mmol, 87%) as a colorless oil. ^1H NMR (400 MHz, CDCl_3) δ ppm: 0.08 (s, 3H), 0.10 (s, 3H), 0.87 (s, 9H), 1.13 (d, 3H, $J=6.2$ Hz), 1.46 (s, 9H), 4.03 (dd, 1H, $J=4.5$, 18.5 Hz), 4.12–4.18 (m, 2H), 4.40 (dq, 1H, $J=2.8$, 6.3 Hz), 5.19 (s, 2H), 5.31 (d, 1H, $J=6.3$ Hz), 7.16 (br s, 1H), 7.31–7.39 (m, 5H); ^{13}C NMR (125 MHz, CDCl_3) δ ppm: -5.1 , -4.7 , 17.9, 18.9, 25.7, 28.3, 41.4, 59.4, 67.2, 68.3, 80.1, 128.4, 128.5, 128.6, 135.2, 155.8, 169.3, 170.4; IR (CHCl_3) cm^{-1} : 3423, 2980, 2956, 2931, 2858, 1747, 1713, 1678, 1485, 1167; HRMS calcd for $\text{C}_{24}\text{H}_{41}\text{N}_2\text{O}_6\text{Si}$ ($\text{M}+\text{H}$) $^+$ calcd 481.2734, found 481.2735; $[\alpha]_{\text{D}}^{25} +3.5$ (c 1.07, CHCl_3).

4.1.9. Boc-L-*allo*-Thr(TBS)-N-Me-Gly-OBn (14c). 85%, a slightly yellow oil, ^1H NMR (400 MHz, CDCl_3 , two rotamers (major/minor = 2.7/1)) δ ppm: -0.04^* (s, 3/4H), -0.03 (s, 9/4H), 0.03^* (s, 3/4H), 0.04 (s, 9/4H), 0.83^* (s, 9/4H), 0.84 (s, 27/4H), 1.21 (d, 3H, $J=6.1$ Hz), 1.40^* (s, 9/4H), 1.42 (s, 27/4H), 2.98^* (s, 3/4H), 3.19 (s, 9/4H), 3.75 (d, 3/4H, $J=17.3$ Hz), $3.81\text{--}3.90$ (m, 5/4H), 4.39^* (t, 1/4H, $J=9.2$ Hz), 4.58 (d, 3/4H, $J=17.3$ Hz), 6.25 (t, 3/4H, $J=8.6$ Hz), 4.73^* (d, 1/4H, $J=18.5$ Hz), 5.15 and 5.16 (AB type d's, each 1H, $J=12.3$ Hz), 5.25 (d, 1H, $J=9.8$ Hz), $7.30\text{--}7.39$ (m, 5H); ^{13}C NMR (125 MHz, CDCl_3 , both rotamer) δ ppm: -5.2 , -5.0 , -4.81 , -4.77 , 14.1, 17.81, 17.84, 20.5, 20.7, 25.63, 25.67, 28.27, 28.31, 31.6, 35.2, 36.9, 49.6, 51.9, 55.4, 55.6, 66.9, 67.3, 70.8, 71.4, 77.5, 79.5, 79.6, 128.3, 128.4, 128.6, 135.2, 135.3, 155.0, 155.2, 168.61, 168.64, 172.5, 172.8; IR (CHCl_3) cm^{-1} : 3434, 2957, 2931, 2858, 1749, 1710, 1650, 1499, 1258, 1170; HRMS calcd for $\text{C}_{25}\text{H}_{43}\text{N}_2\text{O}_6\text{Si}$ ($\text{M}+\text{H}$) $^+$ calcd 495.2891, found 495.2874; $[\alpha]_{\text{D}}^{25} +13.1$ (c 1.12, CHCl_3).

4.1.10. Boc-L-Abu-Gly-OBn (14d). 97%, a colorless crystal (mp, $80\text{--}81^\circ\text{C}$), ^1H NMR (400 MHz, CDCl_3) δ ppm: 0.95 (t, 3H, $J=7.5$ Hz), 1.44 (s, 9H), 1.59–1.71 (m, 1H), 1.83–1.94 (m, 1H), 4.03–4.15 (m, 1H), 4.09 (d, 2H, $J=5.5$ Hz), 5.02 (br d, 1H, $J=4.6$ Hz), 5.18 (s, 2H), 6.64 (br s, 1H), 7.34–7.39 (m, 5H); ^{13}C NMR (125 MHz, CDCl_3) δ ppm: 9.9, 25.7, 28.3, 41.3, 55.7, 67.2, 80.1, 128.4, 128.55, 128.64, 135.1, 155.7, 169.5, 172.3; IR (KBr) cm^{-1} : 3321, 2970, 1739, 1684, 1658, 1555, 1529, 1278, 1254, 1172. Anal. calcd for $\text{C}_{18}\text{H}_{26}\text{N}_2\text{O}_5$: C, 61.70; H, 7.48; N, 7.99; Found: C, 61.73; H, 7.57; N, 7.87; HRMS calcd for $\text{C}_{18}\text{H}_{27}\text{N}_2\text{O}_5$ ($\text{M}+\text{H}$) $^+$ 351.1920, found 351.1912; $[\alpha]_{\text{D}}^{24} -20.2$ (c 1.39, CHCl_3).

4.1.11. Boc-L-*allo*-Thr(Me)-Gly-OBn (14e). 98%, a colorless solid (mp $74\text{--}76^\circ\text{C}$), ^1H NMR (400 MHz, CDCl_3) δ ppm: 1.20 (d, 3H, $J=6.3$ Hz), 1.45 (s, 9H), 3.34 (s, 3H), 3.60–3.66 (m, 1H), 4.10 (d, 2H, $J=5.2$ Hz), 4.25 (br t, 1H, $J=6.6$ Hz), 5.15 (br s, 1H), 5.18 (s, 2H), 6.85 (br s, 1H), 7.30–7.41 (m, 5H); ^{13}C NMR (125 MHz, CDCl_3) δ ppm: 15.2, 28.2, 41.2, 41.3, 56.6, 67.2, 80.3, 128.4, 128.5, 128.6, 135.1, 155.8, 169.4, 170.6; IR (KBr) cm^{-1} : 3329, 2982, 2934, 1740, 1681, 1657, 1534, 1369, 1307, 1175; HRMS calcd for $\text{C}_{19}\text{H}_{29}\text{N}_2\text{O}_6$ ($\text{M}+\text{H}$) $^+$ 381.2026, found 381.2027. Anal. calcd for $\text{C}_{19}\text{H}_{28}\text{N}_2\text{O}_6$: C, 59.99; H, 7.42; N, 7.36; Found: C 59.89; H, 7.42; N, 7.34; $[\alpha]_{\text{D}}^{24} -7.4$ (c 1.27, CHCl_3).

4.1.12. Boc-L-Thr(TBS)-Gly-OH (15b). Compound **14b** (1.93 g, 4.02 mmol) was dissolved in $\text{C}_2\text{H}_5\text{OH}$ (15 mL). To this solution, 10% Pd/C (210 mg) was added and the resulting mixture was stirred at room temperature for 2.5 h under H_2 atmosphere. Pd/C was removed by filtration and the filtrate was evaporated to give **15b** (1.54 g, 3.95 mmol, 98%) as a colorless amorphous foam. ^1H NMR (400 MHz, CD_3OD) δ ppm: 0.04 (s, 3H), 0.08 (s, 3H), 0.88 (s, 9H), 1.18 (d, 3H, $J=6.3$ Hz), 1.47 (s, 9H), 3.84 (d, 1H, $J=17.9$ Hz), 4.01 (d, 1H, $J=17.9$ Hz), 4.07 (d, 1H, $J=3.0$ Hz), 4.34 (dq, 1H, $J=3.0$, 6.3 Hz); ^{13}C NMR (125 MHz, CD_3OD) δ ppm: -4.9 , -4.5 , 18.8, 20.9, 26.3, 28.7, 41.9, 61.5, 70.2, 81.1, 157.8, 172.4, 173.2; IR (KBr) cm^{-1} : 3332, 2955, 2931, 2858, 1722, 1668, 1505, 1255, 1170, 837; HRMS calcd for $\text{C}_{17}\text{H}_{35}\text{N}_2\text{O}_6\text{Si}$ ($\text{M}+\text{H}$) $^+$ calcd 391.2264, found 391.2266. Anal. calcd for $\text{C}_{17}\text{H}_{34}\text{N}_2\text{O}_6\text{Si}\cdot 1/5\text{H}_2\text{O}$: C, 51.80; H, 8.80; N, 7.11; Found: C, 51.82; H, 8.52; N, 7.33; $[\alpha]_{\text{D}}^{24} = -0.7$ (c 1.09, CH_3OH).

4.1.13. Boc-L-*allo*-Thr(TBS)-N-Me-Gly-OH (15c). 99%, a colorless amorphous foam, ^1H NMR (400 MHz, CD_3OD , two rotamers (major/minor = 2.0/1)) δ ppm: 0.004 (s, 3H), 0.07 (s, 3H), 0.87 (s, 9H), 1.17–1.20 (m, 3H), 1.41* (s, 3H), 1.43 (s, 6H), 2.96* (s, 1H), 3.23 (s, 2H), 3.80 (d, 2/3H, $J=17.2$ Hz), 3.92–4.05 (m, 4/3H), 4.36 (d, 1H, $J=17.2$ Hz), 4.53–4.61 (m, 1H); ^{13}C NMR (125 MHz, CD_3OD , both rotamer) δ ppm: -4.8 , -4.5 , -4.4 , -3.6 , 14.4, 18.7, 20.9, 23.7, 26.2, 26.3, 28.0, 28.7, 32.7, 35.6, 37.5, 50.7, 52.5, 57.1, 70.9, 71.5, 80.6, 80.7, 97.3, 157.5, 172.0, 172.1, 174.3, 174.4; IR (CHCl_3) cm^{-1} : 3432, 2981, 2957, 2931, 2859, 1711, 1651, 1500, 1257, 1164; HRMS calcd for $\text{C}_{18}\text{H}_{37}\text{N}_2\text{O}_6\text{Si}$ ($\text{M}+\text{H}$) $^+$ calcd 405.2421, found 405.2447. Anal. calcd for $\text{C}_{18}\text{H}_{36}\text{N}_2\text{O}_6\text{Si}\cdot 1/5\text{H}_2\text{O}$: C, 52.97; H, 8.99; N, 6.86;

Found: C, 52.82; H, 9.07; N, 6.65; $[\alpha]_D^{25}$ –2.1 (*c* 1.11, CH₃OH).

4.1.14. Boc-L-Abu-Gly-OH (15d). 100%, a colorless amorphous foam, ¹H NMR (400 MHz, CD₃OD) δ ppm: 0.97 (t, 3H, *J* = 7.4 Hz), 1.44 (s, 9H), 1.56–1.68 (m, 1H), 1.77–1.87 (m, 1H), 3.86 and 3.96 (AB type d's, each 1H, *J* = 17.8 Hz), 3.97–4.00 (m, 1H); ¹³C NMR (125 MHz, CD₃OD) δ ppm: 10.6, 26.7, 28.7, 41.8, 57.4, 80.6, 157.9, 172.7, 175.5; IR (CHCl₃) cm^{–1}: 3433, 3368, 2980, 2936, 1730, 1672, 1502, 1370, 1251, 1162; HRMS calcd for C₁₁H₂₁N₂O₅ (M + H)⁺ 261.1450, found 261.1463; $[\alpha]_D^{24}$ –26.4 (*c* 1.18, CH₃OH).

4.1.15. Boc-L-*allo*-Thr(Me)-Gly-OH (15e). 100%, a colorless solid, (mp 50 °C), ¹H NMR (400 MHz, CD₃OD) δ ppm: 1.15 (d, 3H, *J* = 6.3 Hz), 1.45 (s, 9H), 3.35 (s, 3H), 3.65–3.68 (m, 1H), 3.92 and 3.94 (AB type d's, each 1H, *J* = 17.8 Hz), 4.33 (br d, 1H, *J* = 4.8 Hz); ¹³C NMR (125 MHz, CD₃OD) δ ppm: 15.5, 28.7, 41.8, 57.0, 58.5, 78.1, 80.8, 97.3, 157.9, 172.6, 173.3; IR (KBr) cm^{–1}: 3322, 3091, 2980, 2935, 1719, 1663, 1528, 1368, 1248, 1168; HRMS calcd for C₁₂H₂₃N₂O₆ (M + H)⁺ 291.1556, found 291.1565. Anal. calcd for C₁₂H₂₂N₂O₆: C, 49.65; H, 7.64; N, 9.65; Found: C 49.36; H, 7.85; N, 9.43; $[\alpha]_D^{25}$ –13.0 (*c* 1.03, CH₃OH).

4.1.16. Fragment C: L-Ser(Me)-OBn-HCl (17a). The benzyl ester (2.87 g, 9.28 mmol) prepared from Boc-L-Ser(Me)-OH (16a) was treated with 4 N HCl in EtOAc (40 mL) and the mixture was stirred at room temperature for 2 h. The solvents were removed in vacuo and dissolved in EtOAc. The mixture was evaporated and dissolved in EtOAc again. This procedure was repeated three times and the resulting crude product was dried under reduced pressure to give a hydrochloride salt (2.28 g, 9.28 mmol, 100%) as a colorless solid (mp 101–102 °C). ¹H NMR (400 MHz, CDCl₃) δ ppm: 3.34 (s, 3H), 3.92 (dd, 1H, *J* = 3.6, 10.4 Hz), 4.03 (dd, 1H, *J* = 2.7, 10.4 Hz), 4.45 (br s, 1H), 5.16 and 5.29 (AB type d's, each 1H, *J* = 12.2 Hz), 7.28–7.37 (m, 5H), 8.77 (br s, 1H); ¹³C NMR (125 MHz, CDCl₃) δ ppm: 53.6, 59.3, 68.2, 69.2, 128.3, 128.58, 128.60, 134.7, 167.5; IR (KBr) cm^{–1}: 2941, 2883, 1963, 1753, 1576, 1487, 1225, 1107, 968; HRMS calcd for C₁₁H₁₆NO₃ (M + H)⁺ 210.1130, found 210.1119. Anal. calcd for C₁₁H₁₆ClNO₃: C, 53.77; H, 6.56; N, 5.74; Cl, 14.43; Found: C, 53.44; H, 6.59; N, 5.74; Cl, 14.72; $[\alpha]_D^{25}$ –23.1 (*c* 1.15, CHCl₃).

4.1.17. Boc-L-*allo*-Ile-L-Ser(Me)-OBn (18a). Compound 17 (2.22 g, 9.04 mmol) and Boc-L-Ile-OH (1.99 g, 8.60 mmol) were dissolved in CH₂Cl₂ (30 mL). To this solution were added Et₃N (3.02 mL, 21.7 mmol) and PyBOP (4.70 g, 9.04 mmol) at 0 °C. The reaction mixture was stirred at 0 °C for 2 h and at room temperature for an additional 10 h. After saturated NaHCO₃ aqueous solution was added, the organic layer was separated and the aqueous layer was extracted with CH₂Cl₂. The combined organic extracts were dried over Na₂SO₄, filtered and evaporated. The oil residue was purified by column chromatography with a gradient elution system, a 3:1–1:1 mixture of hexane and EtOAc as eluents to give 18a (3.63 g, 8.61 mmol, 95%) as a colorless solid

(mp 56–57 °C). ¹H NMR (400 MHz, CDCl₃) δ ppm: 0.84 (d, 3H, *J* = 7.1 Hz), 0.92 (t, 3H, *J* = 7.4 Hz), 1.44 (s, 9H), 1.92 (br s, 1H), 3.29 (s, 3H), 3.60 (dd, 1H, *J* = 3.1, 9.4 Hz), 3.84 (dd, 1H, *J* = 3.0, 9.4 Hz), 4.18 (brd, 1H, *J* = 3.8 Hz), 4.76–4.80 (m, 1H), 5.05 (br d, 1H, *J* = 8.1 Hz), 5.14 and 5.26 (AB type d's, each 1H, *J* = 12.3 Hz), 6.64 (br d, 1H, *J* = 6.9 Hz), 7.39–7.38 (m, 5H); ¹³C NMR (125 MHz, CDCl₃) δ ppm: 11.7, 14.1, 26.3, 38.3, 37.8, 52.7, 57.9, 59.2, 67.3, 72.1, 79.9, 128.2, 128.4, 128.6, 135.3, 155.8, 169.9, 171.6; IR (KBr) cm^{–1}: 3321, 2967, 2932, 1746, 1658, 1522, 1366, 1243, 1168; HRMS calcd for C₂₂H₃₅N₂O₆ (M + H)⁺ 423.2495, found 423.2495. Anal. calcd for C₂₂H₃₄O₆N₂: C, 62.54; H, 8.11; N, 6.03; Found: C, 62.43; H, 7.89; N, 6.71; $[\alpha]_D^{24}$ + 3.5 (*c* 1.44, CHCl₃).

4.1.18. Boc-L-Ile-L-Ser(Bn)-OAllyl (18g). 99%, a colorless solid, (mp 59–60 °C), ¹H NMR (400 MHz, CDCl₃) δ ppm: 0.91 (t, 3H, *J* = 7.4 Hz), 0.95 (d, 3H, *J* = 6.7 Hz), 1.10–1.21 (m, 1H), 1.40–1.52 (m, 1H), 1.45 (s, 9H), 1.85–1.92 (m, 1H), 3.68 (dd, 1H, *J* = 3.3, 9.5 Hz), 3.93 (dd, 1H, *J* = 3.0, 9.5 Hz), 4.04 (br t, 1H, *J* = 6.5 Hz), 4.48 and 4.55 (AB type d's, each 1H, *J* = 12.2 Hz), 4.60–4.69 (m, 2H), 4.77 (dt, 1H, *J* = 3.0, 8.0 Hz), 5.08 (br d, 1H, *J* = 7.9 Hz), 5.23 (dt, 1H, *J* = 1.2, 10.3 Hz), 5.31 (dt, 1H, *J* = 1.3, 17.5 Hz), 5.82–9.92 (m, 1H), 6.63 (br d, 1H, *J* = 7.5 Hz), 7.26–7.36 (m, 5H); ¹³C NMR (125 MHz, CDCl₃) δ ppm: 11.5, 15.4, 24.6, 28.3, 37.7, 52.6, 59.1, 66.2, 69.6, 73.3, 79.8, 118.8, 127.7, 127.9, 128.4, 131.5, 137.4, 155.6, 169.6, 171.2; IR (KBr) cm^{–1}: 3334, 2966, 2934, 1747, 1687, 1652, 1548, 1524, 1245, 1173; HRMS calcd for C₂₄H₃₇N₂O₆ (M + H)⁺ calcd 449.2652, found 449.2651. Anal. calcd for C₂₄H₃₆N₂O₆: C, 64.26; H, 8.09; N, 6.25; Found: C, 64.48; H, 8.15; N, 6.25; $[\alpha]_D^{27}$ + 8.6 (*c* 1.01, CHCl₃).

4.1.19. Boc-19a. Deprotection procedure of Boc group in 18a was almost the same in the synthesis of 17a to give a hydrochloride salt (3.00 g) as a colorless solid (mp 169 °C).

This salt (1.53 g, 4.28 mmol) and Boc-*N*-Me-L-leucine (1.10 g, 4.49 mmol) were dissolved in CH₂Cl₂ (15 mL). To this solution were added Et₃N (1.43 mL, 10.3 mmol) and PyBOP (2.34 g, 4.49 mmol) at 0 °C. The reaction mixture was stirred at 0 °C for 2 h and at room temperature for an additional 10 h. After a saturated NaHCO₃ aqueous solution was added, the organic layer was separated and the aqueous layer was extracted with CH₂Cl₂. The combined organic extracts were dried over Na₂SO₄, filtered and evaporated. The oil residue was purified by column chromatography with a 2:1 mixture of hexane and EtOAc as an eluent to give Boc-19a (2.26 g, 41.1 mmol, 96%) as a colorless oil. ¹H NMR (400 MHz, CDCl₃) δ ppm: 0.83 (d, 3H, *J* = 6.8 Hz), 0.89 (t, 3H, *J* = 6.9 Hz), 0.91 (d, 3H, *J* = 6.5 Hz), 0.95 (d, 3H, *J* = 6.6 Hz), 1.06–1.17 (m, 1H), 1.33–1.46 (m, 2H), 1.48 (s, 9H), 1.65–1.71 (m, 2H), 1.83–1.97 (m, 1H), 2.75 (s, 3H), 3.29 (s, 3H), 3.58 (dd, 1H, *J* = 3.2, 9.0 Hz), 3.84 (br d, 1H, *J* = 8.3 Hz), 4.49 (dd, 1H, *J* = 4.4, 9.0 Hz), 4.63–4.68 (m, 1H), 4.75–4.77 (m, 1H), 5.13 and 5.25 (AB type d's, each 1H, *J* = 12.2 Hz), 6.47 (br s, 1H), 6.66–6.74 (m, 1H), 7.31–7.40 (m, 5H); ¹³C NMR (125 MHz, CDCl₃)

δ ppm: 11.7, 14.2, 22.1, 23.1, 23.2, 24.5, 24.8, 26.3, 28.4, 29.6, 29.9, 36.2, 36.3, 37.3, 52.6, 56.1, 59.2, 67.3, 72.0, 80.5, 128.2, 128.4, 128.6, 135.3, 156.8, 169.8, 171.0, 170.1, 171.5; IR (CHCl₃) cm⁻¹: 3432, 296ss4, 2934, 1746, 1676, 1501, 1390, 1323, 1152, 1118; HRMS calcd for C₂₉H₄₈N₃O₃ (M+H)⁺ 550.3492, found 550.3462; $[\alpha]_D^{26}$ -61.3 (c 1.27, CHCl₃).

4.1.20. *N*-Me-L-Leu-L-*allo*-Ile-L-Ser(Me)-OBn (19a).

Compound **Boc-19a** (2.19 g, 3.98 mmol) was treated with 4N HCl in EtOAc (20 mL) and the mixture was stirred at room temperature for 1.3 h. The reaction mixture was concentrated under reduced pressure, diluted with EtOAc and washed with saturated NaHCO₃ aqueous solution. The organic layer was dried over Na₂SO₄, filtered and evaporated to give **19a** (1.66 mg, 3.69 mmol, 93%) as a colorless solid (mp, 110–111 °C). This free amine was directly used in the following reaction without further purification. ¹H NMR (400 MHz, CD₃OD) δ ppm: 0.86–0.91 (m, 12H), 0.94 (d, 1H, *J*=6.6 Hz), 1.10–1.21 (m, 1H), 1.35–1.52 (m, 3H), 1.60–1.70 (m, 1H), 1.84–1.94 (m, 1H), 2.31 (s, 3H), 3.13 (t, 1H, *J*=7.2 Hz), 3.32 (s, 3H), 3.62 (dd, 1H, *J*=3.7, 9.6 Hz), 3.80 (dd, 1H, *J*=5.0, 9.6 Hz), 4.51 (d, 1H, *J*=6.0 Hz), 4.67 (t, 1H, *J*=4.3 Hz), 4.13 and 5.21 (AB type d's, each 1H, d, *J*=12.2 Hz), 7.29–7.40 (m, 5H); ¹³C NMR (125 MHz, CD₃OD) δ ppm: 11.9, 14.8, 22.9, 23.1, 25.7, 27.4, 33.7, 38.6, 42.8, 54.2, 57.9, 59.3, 63.0, 68.1, 72.7, 129.28, 129.33, 129.5, 137.1, 171.1, 173.3; IR (KBr) cm⁻¹: 3287, 2960, 2930, 1742, 1634, 1547, 1456, 1390, 1208, 1118; HRMS calcd for C₂₄H₄₀N₃O₅ (M+H)⁺ 450.5916, found 450.2954. Anal. calcd for C₂₄H₃₉N₃O₅: C, 64.12; H, 8.74; N, 9.35; Found: C, 64.44; H, 8.72; N, 9.36; $[\alpha]_D^{25}$ -23.0 (c 1.07, CHCl₃).

4.1.21. Boc-19c. 94%, a colorless oil, ¹H NMR (400 MHz, CD₃OD) δ ppm: 0.88–0.95 (m, 12H), 1.11 (t, 3H, *J*=7.0 Hz), 1.24–1.34 (m, 2H), 1.45–1.55 (m, 2H), 1.49 (s, 9H), 1.64–1.67 (m, 1H), 1.88–1.98 (m, 1H), 3.15–3.30 (m, 2H), 3.74 (dd, 1H, *J*=3.7, 9.6 Hz), 3.89 (dd, 1H, *J*=5.1, 9.6 Hz), 4.47 (d, 1H, *J*=5.1 Hz), 4.48 and 4.57 (AB type d's, each 1H, *J*=11.8 Hz), 4.62–4.64 (m, 3H), 4.69 (dd, 1H, *J*=3.8, 4.8 Hz), 5.20 (dd, 1H, *J*=1.4, 11.6 Hz), 5.32 (dd, 1H, *J*=1.4, 17.6 Hz), 5.85–5.95 (m, 1H), 7.27–7.33 (m, 5H); ¹³C NMR (125 MHz, CD₃OD) δ ppm: 12.0, 14.4, 14.8, 23.3, 23.7, 26.0, 27.4, 28.7, 32.7, 38.7, 54.3, 57.6, 67.0, 70.4, 74.2, 97.3, 118.7, 128.8, 128.9, 129.4, 133.2, 139.1, 170.9, 173.6; IR (CHCl₃) cm⁻¹: 3432, 2964, 2874, 1746, 1676, 1502, 1368, 1287, 1156, 1115; HRMS calcd for C₃₂H₅₁N₃O₇Na (M+Na)⁺ 612.3625, found 612.3635; $[\alpha]_D^{24}$ -49.4 (c 1.38, CHCl₃).

4.1.22. *N*-Et-L-Leu-L-*allo*-Ile-L-Ser(Me)-OBn (19c). 97%, a colorless solid (mp 112–113 °C), ¹H NMR (400 MHz, CDCl₃) δ ppm: 0.90 (d, 3H, *J*=6.7 Hz), 0.92–1.01 (m, 9H), 1.08 (t, 3H, *J*=7.0 Hz), 1.11–1.26 (m, 1H), 1.35–1.49 (m, 2H), 1.56–1.77 (m, 3H), 1.94–2.06 (m, 1H), 2.55–2.68 (m, 2H), 3.14 (dd, 1H, *J*=4.5, 9.2 Hz), 3.67 (dd, 1H, *J*=3.2, 9.3 Hz), 3.93 (dd, 1H, *J*=3.2, 9.3 Hz), 4.46–4.49 (m, 1H), 4.47 and 4.56 (AB type d's, each 1H, *J*=12.2 Hz), 4.59–4.73 (m, 2H), 4.75–4.79 (m, 1H), 5.23 (dd, 1H, *J*=1.3, 8.5 Hz), 5.30 (dd, 1H, *J*=1.3, 17.5 Hz),

5.81–5.91 (m, 1H), 6.62 (d, 1H, *J*=8.2 Hz), 7.25–7.36 (m, 5H), 7.88 (d, 1H, *J*=9.1 Hz); ¹³C NMR (125 MHz, CDCl₃) δ ppm: 11.7, 14.3, 15.4, 21.8, 23.2, 25.2, 26.4, 37.6, 43.1, 43.2, 52.6, 55.8, 61.6, 66.2, 69.6, 73.3, 118.7, 127.6, 127.8, 128.4, 131.5, 137.4, 169.6, 171.2; IR (KBr) cm⁻¹: 3282, 3070, 2959, 2872, 1740, 1633, 1551, 1393, 1215, 1102; HRMS calcd for C₂₇H₄₄N₃O₅ (M+H)⁺ 490.3281, found 490.3291. Anal. calcd for C₂₇H₄₃N₃O₅: C, 66.23; H, 8.85; N, 8.58; Found: C 66.03; H, 8.64; N, 8.68; $[\alpha]_D^{25}$ -11.7 (c 1.04, CHCl₃).

4.1.23. Boc-19d. 95%, a colorless solid (mp, 108–109 °C), ¹H NMR (400 MHz, CDCl₃) δ ppm: 0.90–0.94 (m, 12H), 1.12–1.23 (m, 1H), 1.38–1.53 (m, 2H), 1.44 (s, 9H), 1.63–1.68 (m, 2H), 1.96 (br, 1H), 3.65 (dd, 1H, *J*=3.2, 9.5 Hz), 3.93 (dd, 1H, *J*=3.1, 9.5 Hz), 4.11 (br, 1H), 4.49 (dd, 1H, *J*=4.8, 8.9 Hz), 4.47 and 4.56 (AB type d's, each 1H, *J*=12.1 Hz), 4.59–4.68 (m, 2H), 4.75 (dt, 1H, *J*=3.4, 8.4 Hz), 4.88 (br d, 1H, *J*=7.3 Hz), 5.23 (dd, 1H, *J*=1.3, 10.6 Hz), 5.30 (dt, 1H, *J*=1.3, 16.9 Hz), 5.81–5.91 (m, 1H), 6.63 (br d, 1H, *J*=7.6 Hz), 6.68 (br d, 1H, *J*=8.2 Hz), 7.26–7.37 (m, 5H); ¹³C NMR (125 MHz, CDCl₃) δ ppm: 11.7, 14.2, 22.0, 22.9, 24.7, 26.1, 28.3, 37.8, 40.6, 52.6, 53.2, 56.4, 66.2, 69.5, 73.3, 80.1, 118.8, 127.7, 127.9, 128.4, 131.5, 137.3, 155.7, 169.5, 171.8, 172.5; IR (KBr) cm⁻¹: 3283, 2961, 2932, 2874, 1745, 1695, 1644, 1543, 1523, 1173; HRMS calcd for C₃₀H₄₈N₃O₇ (M+H)⁺ calcd 562.3492, found 562.3492. Anal. calcd for C₃₀H₄₇N₃O₇: C, 64.15; H, 8.43; N, 7.48; Found: C, 64.11; H, 8.65; N, 7.53; $[\alpha]_D^{28}$ = -23.5 (c 1.18, CHCl₃).

4.1.24. L-Leu-L-*allo*-Ile-L-Ser(Bn)-Oallyl (19d). 98%, a colorless solid (mp, 90–91 °C), ¹H NMR (400 MHz, CDCl₃) δ ppm: 0.89–0.99 (m, 12H), 1.13–1.24 (m, 1H), 1.31–1.39 (m, 1H), 1.41–1.51 (m, 1H), 1.57–1.80 (m, 4H), 1.93–2.02 (m, 1H), 3.43 (dd, 1H, *J*=3.1, 9.5 Hz), 3.68 (dd, 1H, *J*=3.1, 9.5 Hz), 3.93 (dd, 1H, *J*=3.1, 9.5 Hz), 4.46 (dd, 1H, *J*=5.1, 9.1 Hz), 4.48 and 4.55 (AB type d's, each 1H, *J*=12.2 Hz), 4.59–4.69 (m, 2H), 4.75 (dt, 1H, *J*=3.1, 8.0 Hz), 5.24 (dd, 1H, *J*=1.2, 10.3 Hz), 5.29–5.34 (m, 1H), 5.82–5.92 (m, 1H), 6.69 (d, 1H, *J*=8.1 Hz), 7.26–7.36 (m, 5H), 7.86 (d, 1H, *J*=9.1 Hz); ¹³C NMR (125 MHz, CDCl₃) δ ppm: 11.7, 14.4, 21.3, 23.4, 24.9, 26.3, 37.6, 44.1, 52.6, 53.7, 56.1, 66.2, 69.5, 73.3, 118.8, 127.7, 127.9, 128.4, 131.4, 137.3, 169.7, 171.3, 175.7; IR (KBr) cm⁻¹: 3299, 2959, 2932, 2873, 1743, 1636, 1546, 1237, 1210, 1106; HRMS calcd for C₂₅H₄₀N₃O₅ (M+H)⁺ calcd 462.2968, found 462.2975. Anal. calcd for C₂₅H₃₉N₃O₅: C, 65.05; H, 8.52; N, 9.10; Found: C, 64.84; H, 8.65; N, 8.90; $[\alpha]_D^{23}$ -13.3 (c 1.08, CHCl₃).

4.1.25. Boc-19e. 97%, a colorless solid (mp 56–58 °C), ¹H NMR (400 MHz, CDCl₃) δ ppm: 0.87–0.91 (m, 6H), 1.11–1.22 (m, 1H), 1.47 (s, 9H), 1.76 (br s, 1H), 1.84–2.20 (br m, 4H), 2.37 (br s, 1H), 3.31–3.55 (br m, 2H), 3.69 (br d, 1H, *J*=6.8 Hz), 3.91 (br d, 1H, *J*=7.2 Hz), 4.25 (br s, 1/2H), 4.35 (br s, 1/2H), 4.44–4.52 (m, 2H), 4.56 (d, 1H, *J*=12.2 Hz), 4.59–4.68 (m, 2H), 4.76 (dt, 1H, *J*=3.2, 8.1 Hz), 5.23 (d, 1H, *J*=10.2 Hz), 5.28–5.33 (m, 1H), 5.82–5.91 (m, 1H), 6.50 (br s, 1/4H), 6.64 (br s, 1/4H), 6.84 (br s, 1/2H), 7.26–7.36 (m, 11/2H), 7.47 (br

s, 1/2H); ^{13}C NMR (125 MHz, CDCl_3) δ ppm: 11.7, 14.1, 24.7, 26.3, 27.8, 28.4, 37.0, 47.0, 47.1, 52.6, 56.7, 59.9, 66.1, 69.6, 73.3, 80.5, 118.7, 127.7, 127.8, 128.4, 131.5, 137.5, 169.6, 171.1, 172.1; IR (CHCl_3) cm^{-1} : 2979, 2936, 1744, 1679, 1514, 1503, 1460, 1394, 1271, 1168; HRMS calcd for $\text{C}_{29}\text{H}_{44}\text{N}_3\text{O}_7$ ($\text{M} + \text{H}$) $^+$ calcd 546.3179, found 546.3181; $[\alpha]_{\text{D}}^{24}$ -51.3 (c 1.06, CHCl_3).

4.1.26. L-Pro-L-*allo*-Ile-L-Ser(Bn)-OAllyl (19e). 95%, a colorless solid, (mp, 93–95 °C), ^1H NMR (400 MHz, CDCl_3) δ ppm: 0.89 (d, 3H, $J=6.8$ Hz), 0.93 (t, 3H, $J=7.4$ Hz), 1.11–1.22 (m, 1H), 1.39–1.49 (m, 1H), 1.71 (qu, 2H, $J=6.8$ Hz), 1.88–2.19 (m, 4H), 2.92 (dt, 1H, $J=6.2$, 10.2 Hz), 3.03 (dt, 1H, $J=6.9$, 10.2 Hz), 3.68 (dd, 1H, $J=3.4$, 9.5 Hz), 3.76 (dd, 1H, $J=5.0$, 9.2 Hz), 3.93 (dd, 1H, $J=3.4$, 9.5 Hz), 4.40 (dd, 1H, $J=5.1$, 9.1 Hz), 4.47 and 4.55 (AB type d's, each 1H, $J=12.2$ Hz), 4.59–4.69 (m, 2H), 4.75 (dt, 1H, $J=3.4$, 8.0 Hz), 5.27 (dd, 1H, $J=1.4$, 8.5 Hz), 5.29–5.34 (m, 1H), 5.82–5.92 (m, 1H), 6.71 (d, 1H, $J=8.1$ Hz), 7.26–7.37 (m, 5H), 8.19 (d, 1H, $J=9.3$ Hz); ^{13}C NMR (125 MHz, CDCl_3) δ ppm: 11.7, 14.4, 26.2, 26.4, 31.0, 37.5, 47.3, 52.7, 56.1, 60.6, 66.2, 69.6, 73.3, 118.8, 127.7, 127.9, 128.4, 131.5, 137.4, 169.7, 171.3, 175.3; IR (CHCl_3) cm^{-1} : 3433, 3326, 2968, 2936, 2876, 1746, 1665, 1511, 1502, 1105; HRMS calcd for $\text{C}_{24}\text{H}_{36}\text{N}_3\text{O}_5$ ($\text{M} + \text{H}$) $^+$ calcd 446.2655, found 446.2653. Anal. calcd for $\text{C}_{24}\text{H}_{35}\text{N}_3\text{O}_5$: C, 64.70; H, 7.92; N, 9.43; Found: C, 64.39; H, 7.75; N, 9.32; $[\alpha]_{\text{D}}^{27}$ -24.3 (c 1.01, CHCl_3).

4.1.27. Boc-19f. 97%, a colorless oil, ^1H NMR (400 MHz, CDCl_3) δ ppm: 0.88 (d, 3H, $J=6.8$ Hz), 0.94 (t, 3H, $J=7.3$ Hz), 1.14–1.21 (m, 1H), 1.42–1.56 (m, 4H), 1.48 (s, 9H), 1.60–1.72 (br, 2H), 1.95 (br, 1H), 2.27 (br, 1H), 2.80 (br, 1H), 3.65 (dd, 1H, $J=3.0$, 9.5 Hz), 3.93 (dd, 1H, $J=3.0$, 9.5 Hz), 4.02 (br s, 1/2H), 4.14 (br s, 1/2H), 4.49 (br s, 1H), 4.47 and 4.56 (AB type d's, each 1H, $J=12.2$ Hz), 4.58–4.68 (m, 2H), 4.76 (dt, 2H, $J=3.0$, 8.2 Hz), 5.23 (dt, 1H, $J=1.3$, 10.3 Hz), 5.31 (dq, 1H, $J=1.4$, 16.9 Hz), 5.81–5.91 (m, 1H), 6.60 (br s, 3/2H), 6.79 (br s, 1/2H), 7.26–7.37 (m, 5H); ^{13}C NMR (125 MHz, CDCl_3) δ ppm: 11.8, 14.1, 14.5, 20.5, 22.7, 25.0, 26.4, 28.4, 31.6, 52.5, 52.6, 56.4, 66.2, 69.5, 73.4, 77.5, 80.8, 118.8, 127.7, 127.9, 128.5, 131.5, 137.3, 169.6, 170.8; IR (CHCl_3) cm^{-1} : 3432, 2968, 2939, 2876, 1746, 1676, 1501, 1411, 1367, 1161; HRMS calcd for $\text{C}_{30}\text{H}_{46}\text{N}_3\text{O}_7$ ($\text{M} + \text{H}$) $^+$ calcd 560.3335; Found 560.3340; $[\alpha]_{\text{D}}^{24}$ -48.6 (c 1.13, CHCl_3).

4.1.28. L-homo-Pro-L-*allo*-Ile-L-Ser(Bn)-OAllyl (19f). 97%, a colorless solid, (mp 111–112 °C), ^1H NMR (400 MHz, CDCl_3) δ ppm: 0.92 (d, 3H, $J=6.8$ Hz), 0.94 (t, 3H, $J=7.4$ Hz), 1.16–1.26 (m, 1H), 1.37–1.59 (m, 5H), 1.75–1.81 (m, 1H), 1.91–2.05 (m, 3H), 2.67 (dt, 1H, $J=3.1$, 11.7 Hz), 3.02 (dt, 1H, $J=2.9$, 11.7 Hz), 3.25 (dd, 1H, $J=3.1$, 9.6 Hz), 3.67 (dd, 1H, $J=3.3$, 9.5 Hz), 3.93 (dd, 1H, $J=3.4$, 9.5 Hz), 4.48 (dd, 1H, $J=5.3$, 9.0 Hz), 4.47 and 4.55 (AB type d's, each 1H, $J=12.0$ Hz), 4.59–4.69 (m, 2H), 4.74 (dt, 1H, $J=3.1$, 8.1 Hz), 5.24 (dt, 1H, $J=1.3$, 11.5 Hz), 5.29–5.34 (m, 1H), 5.82–5.92 (m, 1H), 6.65 (d, 1H, $J=8.1$ Hz), 7.23–7.37 (m, 6H); ^{13}C NMR (125 MHz, CDCl_3) δ ppm: 11.7, 14.5, 23.9, 25.8, 26.3, 30.1, 37.7, 45.6, 52.6, 56.0, 60.2, 66.2, 69.5, 73.3,

118.8, 127.7, 127.9, 128.5, 131.5, 137.4, 169.7, 171.2, 174.2; IR (KBr) cm^{-1} : 3278, 2959, 2922, 2875, 2853, 1738, 1636, 1544, 1452, 1220; HRMS calcd for $\text{C}_{25}\text{H}_{38}\text{N}_3\text{O}_5$ ($\text{M} + \text{H}$) $^+$ calcd 460.2812, found 460.2783. Anal. calcd for $\text{C}_{25}\text{H}_{37}\text{N}_3\text{O}_5$: C, 65.34; H, 8.12; N, 9.14; Found: C, 65.62; H, 8.02; N, 9.10; $[\alpha]_{\text{D}}^{26}$ -13.4 (c 1.05, CHCl_3).

4.1.29. Boc-19g. 100%, a colorless oil, ^1H NMR (400 MHz, CDCl_3) δ ppm: 0.89–0.93 (m, 12H), 1.12–1.20 (m, 1H), 1.43–1.55 (m, 2H), 1.49 (s, 9H), 1.60–1.75 (m, 2H), 1.82–1.94 (m, 1H), 2.76 (s, 3H), 3.66 (dd, 1H, $J=3.4$, 9.5 Hz), 3.93 (br d, 1H, $J=8.2$ Hz), 4.35 (t, 1H, $J=6.5$ Hz), 4.47 and 4.56 (AB type d's, each 1H, $J=12.2$ Hz), 4.59–4.72 (m, 3H), 4.74–4.77 (m, 1H), 5.23 (d, 1H, $J=10.1$ Hz), 5.30 (dt, 1H, $J=1.3$, 15.6 Hz), 5.81–5.91 (m, 1H), 6.49 (br s, 1H), 6.62–6.73 (br m, 1H), 7.26–7.37 (m, 5H); ^{13}C NMR (125 MHz, CDCl_3) δ ppm: 11.3, 15.4, 21.9, 23.1, 24.5, 24.8, 28.3, 29.9, 36.1, 37.1, 52.6, 57.4, 66.2, 69.5, 73.3, 80.4, 118.8, 127.7, 127.9, 128.4, 131.5, 137.3, 169.5, 170.6, 171.3, 171.5; IR (CHCl_3) cm^{-1} : 3432, 2964, 2934, 2874, 1746, 1676, 1501, 1391, 1368, 1153; HRMS calcd for $\text{C}_{31}\text{H}_{50}\text{N}_3\text{O}_7$ ($\text{M} + \text{H}$) $^+$ calcd 576.3649, found 576.3638; $[\alpha]_{\text{D}}^{24}$ -56.7 (c 1.08, CHCl_3).

4.1.30. N-Me-L-Leu-L-Ile-L-Ser(Bn)-OAllyl (19g). 94%, a colorless solid, (mp 91–92 °C), ^1H NMR (400 MHz, CDCl_3) δ ppm: 0.89–0.97 (m, 12H), 1.11–1.22 (m, 1H), 1.35–1.43 (m, 1H), 1.46–1.61 (m, 3H), 1.64–1.74 (m, 1H), 1.89–1.99 (m, 1H), 2.36 (s, 3H), 3.00 (dd, 1H, $J=4.9$, 9.2 Hz), 3.66 (dd, 1H, $J=3.1$, 9.5 Hz), 3.93 (dd, 1H, $J=3.0$, 9.5 Hz), 4.35 (dd, 1H, $J=6.4$, 9.2 Hz), 4.47 and 4.55 (AB type d's, each 1H, $J=12.2$ Hz), 4.59–4.68 (m, 2H), 4.76 (dt, 1H, $J=3.3$, 8.2 Hz), 5.23 (dt, 1H, $J=1.3$, 9.9 Hz), 5.30 (dt, 1H, $J=1.3$, 17.5 Hz), 5.81–5.91 (m, 1H), 6.64 (d, 1H, $J=8.2$ Hz), 7.26–7.36 (m, 5H), 7.70 (d, 1H, $J=9.2$ Hz); ^{13}C NMR (100 MHz, CDCl_3) δ ppm: 11.3, 15.6, 21.9, 23.2, 24.7, 25.2, 35.5, 37.3, 43.0, 52.6, 57.0, 63.7, 66.2, 69.6, 73.4, 118.8, 127.7, 127.9, 128.5, 131.5, 137.4, 169.6, 171.1, 174.9; IR (CHCl_3) cm^{-1} : 3290, 2961, 2933, 2874, 1744, 1651, 1633, 1547, 1211, 1114; HRMS calcd for $\text{C}_{26}\text{H}_{42}\text{N}_3\text{O}_5$ ($\text{M} + \text{H}$) $^+$ calcd 476.3125, found 476.3130. Anal. calcd for $\text{C}_{26}\text{H}_{41}\text{N}_3\text{O}_5 \cdot 1/5\text{H}_2\text{O}$: C, 65.16; H, 8.71; N, 8.77; Found: C, 65.23; H, 8.51; N, 8.90; $[\alpha]_{\text{D}}^{24}$ -21.3 (c 1.06, CHCl_3).

4.1.31. (2R,3R)-3-Hydroxy-2-methyltridecanoyl-N-Me-L-Leu-L-*allo*-Ile-L-Ser(Bn)-OAllyl (20c). Compound **4c** (179 mg, 0.732 mmol) and **19b** (289 mg, 0.608 mmol) were dissolved in THF (4.0 mL) and then Et_3N (0.17 mL, 1.22 mmol) was added. To the solution was added DEPC (149 μL , 0.913 mmol) at 0 °C. The reaction mixture was stirred at 0 °C for 2 h and at room temperature for additional 14 h. After saturated NaHCO_3 aqueous solution was added, the organic layer was separated and the aqueous layer was extracted with EtOAc. The combined organic extracts were dried over Na_2SO_4 , filtered and evaporated. The oil residue was purified by column chromatography with a gradient elution system, a 4:1–2:1 mixture of hexane and EtOAc used as eluents to give **20c** (425 mg, 0.605 mmol, 99%) as a colorless oil. ^1H

NMR [400 MHz, CDCl_3 , two rotamers (major/minor = 2/1)] δ ppm: 0.80–0.97 (m, 15H), 1.07* (d, 1H, $J = 6.6$ Hz), 1.10–1.20 (m, 1H), 1.22–1.40 (m, 18H), 1.41–1.53 (m, 3H), 1.58–1.75 (m, 1H), 1.77–1.85 (m, 5/3H), 1.94–2.00 (m, 4/3H), 2.69–2.77 (m, 2/3H), 2.80* (s, 1H), 2.84–2.91* (m, 1/3H), 2.95 (s, 2H), 3.25* (br s, 1/3H), 3.60–3.64 (m, 2/3H), 3.68 (dd, 2/3H, $J = 3.3$, 9.5 Hz), 3.69* (dd, 1/3H, $J = 3.1$, 9.4 Hz), 3.70–3.77 (br, 1H), 3.93 (dd, 1H, $J = 3.0$, 9.5 Hz), 4.44–4.57 (m, 4/3H), 4.48 and 4.55 (AB type d's, each 1H, $J = 12.2$ Hz), 4.59–4.68 (m, 2H), 4.73–4.78 (m, 1H), 5.10 (dd, 2/3H, $J = 5.7$, 10.1 Hz), 5.24 (dd, 1H, $J = 1.2$, 8.6 Hz), 5.31 (dd, 1H, $J = 1.3$, 14.1 Hz), 5.82–5.92 (m, 1H), 6.64 (d, 2/3H, $J = 8.2$ Hz), 6.80–6.85 (m, 1H), 7.24–7.37 (m, 5H), 7.63* (d, 1/3H, $J = 9.6$ Hz); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 11.7, 14.1, 14.2, 14.4, 14.8, 14.9, 21.71, 21.75, 22.7, 23.2, 23.4, 24.3, 24.5, 24.7, 26.0, 26.3, 26.4, 29.3, 29.55, 29.59, 29.66, 29.72, 31.1, 31.9, 34.3, 35.6, 35.7, 36.8, 37.5, 37.7, 40.8, 41.3, 52.6, 54.8, 56.1, 56.6, 59.2, 66.18, 66.21, 69.5, 73.4, 73.5, 74.4, 75.6, 118.8, 118.9, 127.7, 127.91, 127.93, 128.2, 128.5, 128.6, 131.3, 131.4, 136.8, 137.3, 169.3, 169.6, 170.71, 170.75, 170.8, 171.5, 176.8, 178.1; IR (CHCl_3) cm^{-1} : 3431, 2961, 2929, 2856, 1746, 1672, 1622, 1511, 1503, 1466; HRMS calcd for $\text{C}_{40}\text{H}_{68}\text{N}_3\text{O}_7$ ($\text{M} + \text{H}$) $^+$ calcd 702.5057, found 702.5071; $[\alpha]_{\text{D}}^{24} = -63.0$ (c 1.25, CHCl_3).

4.1.32. (2R,3R)-3-Hydroxy-2-methylnonanoyl-N-Me-L-Leu-L-Ile-L-Ser(Bn)-Oallyl (20d). 94%, a colorless amorphous foam, ^1H NMR [400 MHz, CDCl_3 , two rotamers (major/minor = 2/1)] δ ppm: 0.86–0.97 (m, 15H), 1.07* (d, 1H, $J = 6.6$ Hz), 1.08–1.17 (m, 1H), 1.23 (d, 2H, $J = 6.9$ Hz), 1.27–1.36 (m, 7H), 1.37–1.54 (m, 4H), 1.57–1.64 (m, 1H), 1.66–2.00 (m, 3H), 2.69–2.76 (m, 2/3H), 2.80* (s, 1H), 2.83–2.87* (m, 1/3H), 2.95 (s, 2H), 3.30* (br s, 1/3H), 3.62* (br, 1H), 3.67 (dd, 2/3H, $J = 3.4$, 9.5 Hz), 3.68* (dd, 1/3H, $J = 3.0$, 9.5 Hz), 3.70–3.84 (br, 1H), 3.93 (dd, 1H, $J = 3.0$, 9.5 Hz), 4.31 (dd, 2/3H, $J = 5.9$, 8.4 Hz), 4.42* (dd, 1/3H, $J = 5.9$, 9.2 Hz), 4.44–4.56* (m, 2/3H), 4.48 and 4.56 (AB type d's, each 2/3H, $J = 12.1$ Hz), 4.59–4.68 (m, 2H), 4.72–4.78 (m, 1H), 5.10 (dd, 2/3H, $J = 5.5$, 10.2 Hz), 5.22–5.26 (m, 1H), 5.28–5.33 (m, 1H), 5.81–5.91 (m, 1H), 6.60 (d, 2/3H, $J = 8.2$ Hz), 6.75–6.81 (m, 1H), 7.24–7.38 (m, 5H), 7.73* (d, 1/3H, $J = 9.3$ Hz); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 11.27, 11.32, 14.1, 14.7, 14.8, 15.4, 15.6, 21.67, 21.73, 22.6, 23.3, 23.4, 24.3, 24.48, 24.53, 24.7, 25.9, 29.3, 29.5, 31.1, 31.7, 31.8, 34.3, 35.6, 35.76, 35.80, 37.4, 37.5, 40.8, 41.4, 52.6, 57.4, 57.9, 59.1, 66.2, 69.5, 73.4, 73.5, 74.4, 75.6, 118.8, 118.9, 127.7, 127.8, 127.9, 128.1, 128.5, 128.6, 131.3, 131.5, 136.9, 137.3, 169.3, 169.5, 170.48, 170.51, 170.6, 171.2, 176.8, 178.0; IR (KBr) cm^{-1} : 3274, 2957, 2931, 2875, 1742, 1642, 1618, 1540, 1455, 1115; HRMS calcd for $\text{C}_{36}\text{H}_{60}\text{O}_7\text{N}_3$ ($\text{M} + \text{H}$) $^+$ calcd 646.4431, found 646.4436. Anal. calcd for $\text{C}_{36}\text{H}_{59}\text{N}_3\text{O}_7$: C, 66.95; H, 9.21; N, 6.51; Found: C, 66.75; H, 9.24; N, 6.40; $[\alpha]_{\text{D}}^{23} = -72.6$ (c 1.10, CHCl_3).

4.1.33. (2R,3R)-3-Hydroxy-2-methylnonanoyl-N-Me-L-Leu-L-allo-Ile-L-Ser(Me)-OBn (20i). 100%, a slightly yellow oil, ^1H NMR [400 MHz, CDCl_3 , two rotamers (major/minor = 2.0/1)] δ ppm: 0.77* (d, 1H, $J = 6.8$ Hz),

0.82 (d, 2H, $J = 7.0$ Hz), 0.84–1.00 (m, 10H), 0.96 (d, 2H, $J = 6.6$ Hz), 1.04–1.20 (m, 1H), 1.08* (d, 1H, $J = 6.6$ Hz), 1.23 (d, 2H, $J = 7.0$ Hz), 1.22–1.46 (m, 10H), 1.59–1.70 (m, 1H), 1.77–1.84 (m, 3H), 1.89–2.00 (m, 1H), 2.69–2.76 (m, 2/3H), 2.80* (s, 1H), 2.86–2.92* (m, 1/3H), 2.95 (s, 2H), 3.30 (s, 3H), 3.59–3.64 (m, 5/3H), 3.80 (br, 1H), 3.80–3.87 (m, 1H), 4.47 (dd, 2/3H, $J = 4.4$, 8.7 Hz), 4.58* (dd, 1/3H, $J = 4.3$, 9.5 Hz), 4.67* (dd, 1/3H, $J = 4.3$, 10.4 Hz), 4.74–4.79 (m, 1H), 5.09 (dd, 1H, $J = 5.6$, 10.0 Hz), 5.13 and 5.25 (AB type d's, each 2/3H, $J = 12.3$ Hz), 5.16* and 5.21* (AB type d's, each 1/3H, $J = 12.3$ Hz), 6.63 (d, 2/3H), 6.82–6.85 (m, 1H), 7.31–7.40 (m, 5H), 7.63* (d, 1/3H, $J = 9.6$ Hz); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers): δ ppm: 11.7, 14.06, 14.12, 14.3, 14.78, 14.85, 21.7, 21.8, 22.6, 23.2, 23.4, 24.3, 24.5, 24.7, 25.9, 26.3, 26.4, 29.3, 29.7, 31.2, 31.7, 31.8, 34.3, 35.6, 35.8, 36.8, 37.5, 37.6, 40.9, 41.4, 52.6, 56.1, 56.6, 59.1, 59.18, 59.21, 67.3, 67.4, 72.0, 74.4, 75.7, 128.05, 128.12, 128.4, 128.51, 128.55, 128.61, 135.1, 135.2, 169.6, 169.8, 170.7, 170.79, 170.83, 171.5, 176.9, 178.1; IR (CHCl_3) cm^{-1} : 3431, 2962, 2931, 1746, 1672, 1624, 1502, 1460, 1118; HRMS calcd for $\text{C}_{34}\text{H}_{58}\text{N}_3\text{O}_7$ ($\text{M} + \text{H}$) $^+$ 620.4275, found 620.4270; $[\alpha]_{\text{D}}^{24} = -70.5$ (c 1.05, CHCl_3).

4.1.34. (2R,3R)-3-Hydroxy-2-methylnonanoyl-L-Leu-L-allo-Ile-L-Ser(Bn)-Oallyl (20j). 92%, a colorless solid (mp, 152–153 °C), ^1H NMR (400 MHz, CDCl_3) δ ppm: 0.86–0.95 (m, 15H), 1.10–1.30 (m, 8H), 1.22 (d, 3H, $J = 7.0$ Hz), 1.36–1.51 (m, 4H), 1.54–1.73 (m, 3H), 1.90–1.99 (m, 1H), 2.29–2.36 (m, 1H), 3.23 (br, 1H), 3.55–3.64 (m, 1H), 3.67 (dd, 1H, $J = 3.2$, 9.6 Hz), 3.94 (dd, 1H, $J = 3.6$, 9.6 Hz), 4.43–4.48 (m, 1H), 4.46 and 4.55 (AB type d's, each 1H, $J = 12.3$ Hz), 4.50–4.56 (m, 1H), 4.58–4.68 (m, 2H), 4.78 (dt, 1H, $J = 3.2$, 8.4 Hz), 5.23 (dt, 1H, $J = 1.2$, 10.2 Hz), 5.31 (dt, 1H, $J = 1.3$, 18.8 Hz), 5.81–5.91 (m, 1H), 6.23 (d, 1H, $J = 7.8$ Hz), 6.79 (d, 1H, $J = 8.1$ Hz), 6.99 (d, 1H, $J = 8.9$ Hz), 7.23–7.38 (m, 5H); ^{13}C NMR (125 MHz, CDCl_3) δ ppm: 11.8, 14.1, 14.3, 15.4, 21.8, 22.6, 23.0, 24.9, 25.8, 26.1, 29.3, 31.8, 35.5, 37.8, 40.5, 46.6, 52.2, 52.5, 56.5, 66.2, 69.5, 73.3, 74.2, 118.8, 127.8, 128.0, 128.5, 131.5, 137.2, 169.5, 171.1, 172.2, 176.0; IR (KBr) cm^{-1} : 3284, 2958, 2930, 2973, 1745, 1640, 1547, 1397, 1212, 1114; HRMS calcd for $\text{C}_{35}\text{H}_{58}\text{N}_3\text{O}_7$ ($\text{M} + \text{H}$) $^+$ calcd 632.4275, found: 632.4274. Anal. calcd for $\text{C}_{35}\text{H}_{57}\text{N}_3\text{O}_7 \cdot 1/4\text{H}_2\text{O}$: C, 66.06; H, 9.11; N, 6.60, found: C, 66.07; H, 9.05; N, 6.68; $[\alpha]_{\text{D}}^{24} = -25.9$ (c 1.07, CHCl_3).

4.1.35. (2R,3R)-3-Hydroxy-2-methylnonanoyl-N-Et-L-Leu-L-allo-Ile-L-Ser(Bn)-Oallyl (20k). 28%, a slightly yellow oil, ^1H NMR [400 MHz, CDCl_3 , two rotamers (major/minor = 2.8/1)] δ ppm: 0.80 (d, 3/4H, $J = 6.7$ Hz), 0.86–0.99 (m, 45/4H), 0.95 (d, 9/4H, $J = 6.6$ Hz), 0.98* (d, 3/4H, $J = 6.6$ Hz), 1.06* (d, 3/4H, $J = 6.6$ Hz), 1.12–1.44 (m, 69/4H), 1.47–1.65 (m, 2H), 1.79–1.90 (m, 1H), 1.93–1.99 (m, 1H), 2.66–2.74 (m, 3/4H), 2.83–2.86* (m, 1/4H), 3.27–3.36 (m, 1H), 3.48–3.57 (m, 1H), 3.65–3.81 (m, 3H), 3.92 (dd, 1H, $J = 3.2$, 9.5 Hz), 4.43–4.69 (m, 4H), 4.47 and 4.56 (AB type d's, each 1H, $J = 12.3$ Hz), 4.74–4.79 (m, 1H), 5.23 (dd, 1H, $J = 1.4$, 9.8 Hz), 5.29 (dd, 1H, $J = 1.4$, 18.8 Hz), 5.81–5.92 (m, 1H), 6.67 (d, 3/4H, $J = 8.2$ Hz), 6.83* (d, 1/4H, $J = 7.9$ Hz), 7.23–7.36

(m, 5H), 7.50–7.55 (m, 1H); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 11.75, 11.80, 14.09, 14.12, 14.2, 14.3, 14.5, 15.1, 15.47, 15.52, 21.8, 22.3, 22.57, 22.64, 22.9, 23.3, 24.1, 24.3, 25.0, 25.5, 25.6, 26.4, 29.1, 29.36, 29.44, 31.6, 31.69, 31.74, 31.8, 32.7, 34.4, 35.3, 37.5, 37.6, 37.8, 39.7, 41.3, 42.0, 52.6, 56.3, 56.6, 59.7, 66.17, 66.21, 69.58, 69.63, 73.4, 73.6, 74.5, 75.4, 77.5, 118.7, 118.9, 127.7, 127.9, 128.0, 128.2, 128.5, 128.6, 131.4, 131.5, 136.8, 137.3, 169.3, 169.6, 171.1, 171.2, 171.4, 172.1, 176.2, 178.6; IR (CHCl_3) cm^{-1} : 3432, 2961, 2932, 2873, 1746, 1671, 1614, 1503, 1385, 1252; HRMS calcd for $\text{C}_{37}\text{H}_{61}\text{N}_3\text{O}_7\text{Na}$ ($\text{M} + \text{Na}$) $^{+}$ 682.4407, found 682.4400; $[\alpha]_{\text{D}}^{24}$ –32.4 (c 1.28, CHCl_3).

4.1.36. (2R,3R)-3-Hydroxy-2-methylnonanoyl-L-Pro-L-*allo*-Ile-L-Ser(Bn)-OAllyl (20l). 96%, a colorless solid (mp, 81–82 °C), ^1H NMR [400 MHz, CDCl_3 , two rotamers (major/minor = 2/1)] δ ppm: 0.86–0.94 (m, 9H), 1.10–1.20 (m, 1H), 1.23 (d, 3H, J = 7.1 Hz), 1.28–1.41 (m, 8H), 1.41–1.55 (m, 3H), 1.70–1.95 (m, 2H), 1.96–2.06 (m, 2H), 2.09–2.16 (m, 1H), 2.29–2.34* (m, 1/3H), 2.37–2.45 (m, 1H), 2.61 (qu, 2/3H, J = 7.0 Hz), 3.51–3.61 (m, 2H), 3.63–3.71 (m, 2H), 3.77* (br t, 1/3H, J = 9.1 Hz), 3.92 (dd, 2/3H, J = 3.4, 9.5 Hz), 3.93–3.97* (m, 1/3H), 4.35–4.45 (m, 1H), 4.45 (dd, 2/3H, J = 4.2, 8.3 Hz), 4.48 and 4.55 (AB type d's, each 2/3H, J = 12.2 Hz), 4.55–4.59 (m, 2/3H), 4.60–4.67 (m, 2H), 4.68–4.71 (m, 1H), 4.73–4.79 (m, 1H), 5.21–5.26 (m, 1H), 5.31 (dq, 1H, J = 1.3, 16.9 Hz), 5.81–5.92 (m, 1H), 6.75 (d, 2/3H, J = 8.3 Hz), 6.78* (d, 1/3H, J = 8.7 Hz), 7.14* (d, 1/3H, J = 9.1 Hz), 7.27–7.37 (m, 5H), 7.50 (d, 2/3H, J = 8.4 Hz); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 11.4, 11.7, 14.06, 14.2, 14.6, 15.1, 22.59, 22.62, 25.1, 25.2, 25.8, 26.3, 27.0, 29.3, 31.7, 31.8, 33.8, 35.3, 37.0, 37.1, 43.0, 46.1, 46.4, 47.5, 52.60, 52.67, 52.68, 56.7, 57.2, 59.5, 61.4, 66.1, 66.2, 69.4, 69.6, 73.3, 73.4, 73.9, 74.4, 76.5, 118.7, 118.9, 127.68, 127.78, 127.82, 128.0, 128.5, 131.3, 131.5, 137.1, 137.4, 169.3, 169.7, 171.0, 171.8, 172.1, 176.2, 177.1; IR (KBr) cm^{-1} : 3385, 3296, 2959, 2927, 1734, 1643, 1626, 1552, 1454, 1203; HRMS calcd for $\text{C}_{34}\text{H}_{53}\text{N}_3\text{O}_7\text{Na}$ ($\text{M} + \text{Na}$) $^{+}$ calcd 638.3781, found 638.3765. Anal. calcd for $\text{C}_{34}\text{H}_{53}\text{N}_3\text{O}_7$: C, 66.31; H, 8.68; N, 6.82, found: C, 65.95; H, 8.42; N, 6.74; $[\alpha]_{\text{D}}^{25}$ –64.9 (c 1.07, CHCl_3).

4.1.37. (2R,3R)-3-Hydroxy-2-methylnonanoyl-L-homo-Pro-L-*allo*-Ile-L-Ser(Bn)-OAllyl (20m). 91%, a colorless oil, ^1H NMR [400 MHz, CDCl_3 , two rotamers (major/minor = 3/2)] δ ppm: 0.82–0.96 (m, 9H), 1.07* (d, 6/5H, J = 6.9 Hz), 1.10–1.55 (m, 15H), 1.23 (d, 9/5H, J = 7.2 Hz), 1.65–1.86 (m, 2H), 1.91–2.02 (m, 1H), 2.26 (br d, 3/5H, J = 13.4 Hz), 2.49–2.58 (m, 1H), 2.69–2.80 (m, 1H), 3.07–3.14* (m, 2/5H), 3.66–3.69 (m, 8/5H), 3.76* (dt, 2/5H, J = 2.2, 8.3 Hz), 3.83 (br d, 3/5H, J = 13.4 Hz), 3.90–3.95 (m, 7/5H), 4.44–4.58 (m, 3H), 4.58–4.67 (m, 3H), 4.73–4.80 (m, 1H), 5.22–5.27 (m, 2H), 5.31 (dd, 1H, J = 1.3, 15.6 Hz), 5.81–5.92 (m, 1H), 6.60 (d, 3/5H, J = 8.2 Hz), 6.75 (d, 3/5H, J = 8.5 Hz), 6.89* (d, 2/5H, J = 8.1 Hz), 7.24–7.38 (m, 27/5H); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 11.6, 11.8, 14.09, 14.12, 14.4, 14.6, 14.8, 15.0, 20.3, 21.1, 22.62, 22.66, 24.8, 25.0, 25.3, 25.5, 26.0, 26.4, 26.56, 26.64, 29.3, 29.4, 31.6, 31.77, 31.85, 34.3, 35.3, 37.4, 37.7, 39.9, 40.7, 41.7, 43.7,

51.8, 52.6, 56.3, 56.7, 57.4, 66.21, 66.23, 69.5, 69.6, 73.4, 73.5, 74.1, 75.2, 118.8, 118.9, 127.7, 127.9, 128.1, 128.5, 128.6, 131.4, 131.5, 136.9, 137.3, 169.4, 169.6, 170.1, 170.76, 170.78, 171.6, 175.7, 177.0; IR (CHCl_3) cm^{-1} : 3431, 2959, 2932, 2873, 1746, 1671, 1641, 1502, 1457, 1255; HRMS calcd for $\text{C}_{34}\text{H}_{53}\text{N}_3\text{O}_7\text{Na}$ ($\text{M} + \text{Na}$) $^{+}$ calcd 652.3938, found 652.3925; $[\alpha]_{\text{D}}^{24}$ –57.2 (c 1.04, CHCl_3).

4.1.38. (3R)-Hydroxynonanoyl-N-Me-L-Leu-L-*allo*-Ile-L-Ser(Bn)-OAllyl (20n). 100%, a colorless oil, ^1H NMR [500 MHz, CDCl_3 , two rotamers (major/minor = 2.6/1)] δ ppm: 0.80* (d, 6/7H, J = 6.8 Hz), 0.85 (d, 15/7H, J = 6.8 Hz), 0.84–0.97 (m, 9H), 0.95 (d, 3H, J = 6.8 Hz), 1.07–1.50 (m, 13H), 1.55–1.76 (m, 2H), 1.94–2.00 (m, 1H), 2.30* (d, 2/7H, J = 13.7 Hz), 2.37 (dd, 5/7H, J = 8.8, 16.6 Hz), 2.52 (dd, 5/7H, J = 2.9, 16.6 Hz), 2.68* (dd, 2/7H, J = 9.8, 13.7 Hz), 2.81* (s, 6/7H), 2.91 (s, 15/7H), 3.68 (dd, 5/7H, J = 2.9, 9.8 Hz), 3.76* (dd, 2/7H, J = 2.9, 9.8 Hz), 3.93 (dd, 5/7H, J = 2.9, 9.8 Hz), 3.95* (dd, 2/7H, J = 2.9, 9.8 Hz), 3.98–4.07 (m, 1H), 4.18–4.31 (m, 1H), 4.43–4.44 (m, 1H), 4.44 and 4.51* (AB type d's, each 2/7H, J = 11.7 Hz), 4.48 and 4.56 (AB type d's, each 5/7H, J = 11.7 Hz), 4.59–4.69 (m, 2H), 4.73–4.77 (m, 1H), 5.14 (dd, 1H, J = 6.8, 9.8 Hz), 5.23–5.33 (m, 2H), 5.82–5.91 (m, 1H), 6.64 (d, 5/7H, J = 7.8 Hz), 6.75 (d, 5/7H, J = 8.8 Hz), 6.97* (d, 2/7H, J = 7.8 Hz), 7.23–7.37 (m, 5H), 7.42* (d, 2/7H, J = 9.8 Hz); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 11.67, 11.74, 14.05, 14.09, 14.31, 14.34, 21.9, 22.1, 22.59, 22.63, 23.0, 23.3, 24.4, 24.9, 25.2, 25.6, 26.3, 26.5, 29.2, 29.6, 31.1, 31.6, 31.7, 31.8, 36.1, 36.4, 36.9, 37.5, 37.6, 37.9, 40.0, 52.6, 54.8, 56.3, 59.9, 66.19, 66.22, 68.1, 69.5, 69.7, 71.4, 73.4, 73.7, 118.78, 118.84, 127.7, 127.9, 128.2, 128.4, 128.5, 128.7, 131.3, 131.4, 137.3, 169.3, 169.5, 170.4, 170.7, 170.8, 171.1, 172.8, 174.0; IR (CHCl_3) cm^{-1} : 3431, 2961, 2931, 2873, 1746, 1673, 1627, 1502, 1273, 1103; HRMS calcd for $\text{C}_{35}\text{H}_{57}\text{N}_3\text{O}_7\text{Na}$ ($\text{M} + \text{Na}$) $^{+}$ 654.4094, found 654.4089; $[\alpha]_{\text{D}}^{25}$ –57.9 (c 1.26, CHCl_3).

4.1.39. (2R,3R)-3-Boc-amino-2-methylnonanoyl-N-Me-L-Leu-L-*allo*-Ile-L-Ser(Bn)-OAllyl (20o). 85%, a colorless oil, ^1H NMR (400 MHz, CDCl_3) δ ppm: 0.83 (d, 3H, J = 7.0 Hz), 0.83–0.92 (m, 9H), 0.95 (d, 3H, J = 6.7 Hz), 1.06–1.14 (m, 1H), 1.18 (d, 3H, J = 7.0 Hz), 1.17–1.49 (m, 11H), 1.44 (s, 9H), 1.54–1.61 (m, 1H), 1.67–1.81 (m, 2H), 1.92–1.98 (m, 1H), 2.93 (s, 3H), 2.93–2.99 (m, 1H), 3.63–3.69 (m, 1H), 3.67 (dd, 1H, J = 3.1, 9.5 Hz), 3.93 (dd, 1H, J = 3.1, 9.4 Hz), 4.46 (dt, 1H, J = 2.9, 8.1 Hz), 4.48 and 4.57 (AB type d's, each 1H, J = 12.3 Hz), 4.59–4.69 (m, 2H), 4.75 (m, 1H), 5.18–5.21 (m, 1H), 5.24 (d, 1H, J = 10.0 Hz), 5.30 (d, 1H, J = 17.4 Hz), 5.81–5.91 (m, 1H), 5.94 (d, 1H, J = 9.6 Hz), 6.58 (d, 1H, J = 8.1 Hz), 6.69 (d, 1H, J = 8.7 Hz), 7.28–7.37 (m, 5H); ^{13}C NMR (125 MHz, CDCl_3) δ ppm: 11.7, 14.0, 14.2, 14.5, 21.6, 22.58, 22.63, 23.3, 24.6, 26.3, 26.6, 28.3, 28.4, 29.2, 30.5, 31.6, 31.8, 34.1, 35.5, 37.6, 38.4, 52.6, 53.56, 53.63, 56.1, 66.2, 69.5, 73.3, 78.7, 118.8, 127.6, 127.7, 128.0, 128.5, 131.4, 137.3, 156.3, 169.6, 170.68, 170.73, 177.2; IR (CHCl_3) cm^{-1} : 3430, 2962, 2931, 2873, 1745, 1697, 1675, 1626, 1500, 1165; HRMS calcd for $\text{C}_{41}\text{H}_{68}\text{N}_4\text{O}_8\text{Na}$ ($\text{M} + \text{Na}$) $^{+}$ 767.4935, found 767.4934; $[\alpha]_{\text{D}}^{24}$ –73.4 (c 1.13, CHCl_3).

4.1.40. (2R,3S)-3-Hydroxy-2-methylnonanoyl-N-Me-L-Leu-L-*allo*-Ile-L-Ser(Bn)-OAllyl (20p). 80%, a colorless oil, ^1H NMR [500 MHz, CDCl_3 , two rotamers (major/minor = 5.7/1)] δ ppm: 0.80* (d, 3/7H, J = 6.8 Hz), 0.83 (d, 18/7H, J = 6.8 Hz), 0.86–0.93 (m, 10H), 0.95 (d, 18/7H, J = 6.8 Hz), 0.96* (d, 3/7H, J = 6.8 Hz), 1.09 (d, 3/7H, J = 6.8 Hz), 1.15 (d, 18/7H, J = 6.8 Hz), 1.23–1.35 (m, 9H), 1.43–1.59 (m, 3H), 1.68–1.73 (m, 2H), 1.93–2.01 (m, 1H), 2.64 (dq, 6/7H, J = 2.9, 6.8 Hz), 2.78* (s, 3/7H), 2.94 (s, 18/7H), 3.15–3.20* (m, 1/7H), 3.43–3.48* (m, 1/7H), 3.67 (dd, 6/7H, J = 3.4, 9.3 Hz), 3.74* (dd, 1/7H, J = 2.9, 9.8 Hz), 3.81–3.85 (m, 1H), 3.93 (dd, 1H, J = 3.4, 9.3 Hz), 4.10–4.13 (m, 6/7H), 4.44–4.49 (m, 1H), 4.47 and 4.56 (AB type d's, each 1H, J = 12.7 Hz), 4.62–4.67 (m, 2H), 4.74–4.77 (m, 1H), 5.11 (dd, 1H, J = 6.8, 8.8 Hz), 5.23 (dd, 1H, J = 2.0, 8.8 Hz), 5.30 (dd, 1H, J = 2.0, 17.6 Hz), 5.82–5.91 (m, 1H), 6.63 (d, 6/7H, J = 7.8 Hz), 6.73 (d, 6/7H, J = 8.8 Hz), 6.77* (d, 1/7H, J = 8.8 Hz), 7.25–7.37 (m, 5H), 7.64* (d, 1/7H, J = 9.8 Hz), ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 9.9, 11.7, 14.1, 14.2, 22.0, 22.6, 23.0, 24.9, 26.0, 26.3, 29.3, 30.8, 31.8, 34.0, 35.8, 37.4, 39.9, 52.6, 54.4, 56.1, 66.2, 69.5, 71.7, 73.4, 118.8, 127.7, 127.9, 128.5, 128.6, 131.5, 137.3, 169.6, 170.5, 170.7, 178.8; IR (CHCl_3) cm^{-1} : 3432, 2961, 2933, 2873, 1746, 1673, 1616, 1502, 1466, 1106; HRMS calcd for $\text{C}_{36}\text{H}_{60}\text{N}_3\text{O}_7$ ($\text{M} + \text{H}$) $^+$ 646.4431, found 646.4429; $[\alpha]_{\text{D}}^{25}$ –78.3 (c 1.00, CHCl_3).

4.1.41. (2R,3R)-3-[Boc-L-*allo*-Thr(TBS)-GlyO]-2-methyltridecanoyl-N-Me-L-Leu-L-*allo*-Ile-L-Ser(Bn)-OAllyl (21c). To a solution of **20c** (202 mg, 0.287 mmol) and **15a** (136 mg, 0.348 mmol) in CH_2Cl_2 (1.5 mL), were added DMAP (38 mg, 0.31 mmol), CSA (33 mg, 0.14 mmol) followed by DIPC (68 μL , 0.43 mmol) at room temperature. The reaction mixture was stirred at the same temperature. Moreover, **15a** and other reagents were sometimes added in order to finish the reaction. The mixture was concentrated and diluted with hexane and EtOAc. The mixture was filtered and the filtrate was washed with 10% aqueous citric acid, saturated NaHCO_3 , aqueous solution and brine. The organic layer was dried over Na_2SO_4 , filtered and evaporated. The residue was purified by column chromatography with a gradient elution system, a 3:1–2:1 mixture of hexane and EtOAc used as eluents to give **21c** (299 mg, 0.278 mmol, 97%) as a colorless amorphous foam. ^1H NMR (400 MHz, CDCl_3) δ ppm: 0.05 (s, 3H), 0.08 (s, 3H), 0.81–0.93 (m, 21H), 0.95 (d, 3H, J = 6.7 Hz), 1.10 (d, 3H, J = 6.8 Hz), 1.18 (d, 3H, J = 6.0 Hz), 1.19–1.39 (m, 18H), 1.38–1.50 (m, 1H), 1.44 (s, 9H), 1.46–1.65 (m, 3H), 1.71–1.80 (m, 1H), 1.95–2.01 (m, 1H), 2.99 (s, 3H), 3.08 (qu, 1H, J = 6.9 Hz), 3.67 (dd, 1H, J = 3.0, 9.5 Hz), 3.78 (dd, 1H, J = 4.1, 8.5 Hz), 3.92 (dd, 1H, J = 3.0, 9.5 Hz), 4.08–4.42 (m, 3H), 4.42–4.45 (m, 1H), 4.47 and 4.56 (AB type d's, each 1H, J = 12.0 Hz), 4.58–4.68 (m, 2H), 4.74 (dt, 1H, J = 3.1, 8.1 Hz), 5.08–5.16 (m, 3H), 5.23 (dt, 1H, J = 1.3, 10.2 Hz), 5.31 (dt, 1H, J = 1.3, 17.6 Hz), 5.81–5.91 (m, 1H), 6.66–6.72 (m, 3H), 7.26–7.36 (m, 5H); ^{13}C NMR (125 MHz, CDCl_3) δ ppm: –5.0, –4.7, 11.6, 12.2, 14.1, 14.2, 17.9, 19.5, 21.8, 22.6, 23.2, 24.8, 25.1, 25.5, 25.7, 26.3, 28.3, 29.3, 29.5, 29.6, 29.9, 30.5, 31.9, 35.8, 37.2, 39.9, 41.1, 52.6, 54.3, 56.2, 60.8,

66.2, 68.7, 69.5, 73.3, 76.4, 80.2, 118.7, 127.7, 127.9, 128.4, 131.5, 137.3, 155.7, 169.0, 169.6, 170.3, 170.7, 170.8, 174.4; IR (CHCl_3) cm^{-1} : 3430, 2959, 2930, 2858, 1744, 1677, 1636, 1499, 1471, 1256; HRMS calcd for $\text{C}_{57}\text{H}_{99}\text{N}_5\text{O}_{12}\text{SiNa}$ ($\text{M} + \text{Na}$) $^+$ calcd 1096.6941, found 1096.6949. Anal. calcd for $\text{C}_{57}\text{H}_{99}\text{N}_5\text{O}_{12}\text{Si}\cdot\text{H}_2\text{O}$: C, 62.66; H, 9.32; N, 6.41, found: C, 62.89; H, 9.28; N, 6.59; $[\alpha]_{\text{D}}^{24}$ –51.9 (c 1.02, CHCl_3).

4.1.42. (2R,3R)-3-[Boc-L-*allo*-Thr(TBS)-GlyO]-2-methylnonanoyl-N-Me-L-Leu-L-Ile-L-Ser(Bn)-OAllyl (21d). 95%, a colorless amorphous foam, ^1H NMR (400 MHz, CDCl_3) δ ppm: 0.05 (s, 3H), 0.08 (s, 3H), 0.81–0.92 (m, 21H), 0.94 (d, 3H, J = 6.7 Hz), 1.11 (d, 3H, J = 6.8 Hz), 1.18 (d, 3H, J = 6.4 Hz), 1.05–1.35 (m, 7H), 1.37–1.48 (m, 4H), 1.44 (s, 9H), 1.55–1.65 (m, 3H), 1.71–1.79 (m, 1H), 1.88–1.94 (m, 1H), 2.99 (s, 3H), 3.08 (qu, 1H, J = 6.8 Hz), 3.66 (dd, 1H, J = 3.1, 9.5 Hz), 3.77 (dd, 1H, J = 4.2, 8.4 Hz), 3.92 (dd, 1H, J = 3.0, 9.5 Hz), 4.08–4.19 (m, 3H), 4.27 (dd, 1H, J = 6.0, 8.3 Hz), 4.47 and 4.56 (AB type d's, each 1H, J = 12.1 Hz), 4.60–4.68 (m, 2H), 4.74 (dt, 1H, J = 3.1, 8.1 Hz), 5.08 (d, 1H, J = 7.4 Hz), 5.11–5.16 (m, 2H), 5.23 (dd, 1H, J = 1.2, 10.4 Hz), 5.30 (dt, 1H, J = 1.2, 17.0 Hz), 5.81–5.90 (m, 1H), 6.63 (d, 1H, J = 8.3 Hz), 6.68–6.71 (m, 2H), 7.26–7.36 (m, 5H); ^{13}C NMR (125 MHz, CDCl_3) δ ppm: –5.0, –4.6, 11.2, 12.3, 14.0, 15.5, 17.9, 19.5, 21.8, 22.5, 23.2, 23.5, 24.5, 24.8, 25.0, 25.7, 28.3, 29.1, 29.9, 30.5, 31.6, 35.8, 37.0, 39.9, 41.1, 52.6, 54.3, 57.5, 66.2, 68.8, 69.5, 73.3, 76.3, 80.2, 118.7, 127.7, 127.8, 128.4, 131.5, 137.3, 155.7, 169.0, 169.5, 170.3, 170.5, 170.6, 174.4; IR (KBr) cm^{-1} : 3315, 2959, 2931, 2859, 1749, 1655, 1526, 1464, 1388, 1196; HRMS calcd for $\text{C}_{53}\text{H}_{92}\text{N}_5\text{O}_{12}\text{Si}$ ($\text{M} + \text{H}$) $^+$ calcd 1018.6512, found 1018.6509. Anal. calcd for $\text{C}_{53}\text{H}_{91}\text{N}_5\text{O}_{12}\text{Si}\cdot\text{H}_2\text{O}$: C, 61.42; H, 9.04; N, 6.76; Found: C, 61.65; H, 9.04; N, 6.95; $[\alpha]_{\text{D}}^{24}$ –55.3 (c 1.11, CHCl_3).

4.1.43. (2R,3R)-3-[Boc-L-Thr(TBS)-GlyO]-2-methylnonanoyl-N-Me-L-Leu-L-*allo*-Ile-L-Ser(Bn)-OAllyl (21e). 94%, a colorless amorphous foam, ^1H NMR (400 MHz, CDCl_3) δ ppm: 0.06 (s, 3H), 0.09 (s, 3H), 0.81–0.90 (m, 21H), 0.94 (d, 3H, J = 6.6 Hz), 1.06–1.14 (m, 7H), 1.18–1.35 (m, 9H), 1.39–1.50 (m, 1H), 1.47 (s, 9H), 1.54–1.65 (m, 3H), 1.70–1.77 (m, 1H), 1.95–2.01 (m, 1H), 2.99 (s, 3H), 3.08 (qu, 1H, J = 7.0 Hz), 3.66 (dd, 1H, J = 3.1, 9.5 Hz), 3.88–3.95 (br m, 1H), 3.92 (dd, 1H, J = 3.0, 9.5 Hz), 4.05 (dd, 1H, J = 5.0, 18.7 Hz), 4.13 (br d, 1H, J = 6.1 Hz), 4.44 (dd, 2H, J = 4.5, 8.7 Hz), 4.47 and 4.56 (AB type d's, each 1H, J = 12.1 Hz), 4.58–4.68 (m, 2H), 4.74 (dt, 1H, J = 3.0, 8.1 Hz), 5.13–5.18 (br m, 2H), 5.23 (dt, 1H, J = 1.3, 10.3 Hz), 5.30 (dq, 1H, J = 1.3, 17.6 Hz), 5.37 (br d, 1H, J = 7.2 Hz), 5.81–5.89 (m, 1H), 6.65 (d, 1H, J = 8.3 Hz), 6.69 (br s, 1H), 7.11 (br t, 1H, J = 4.5 Hz), 7.26–7.36 (m, 5H); ^{13}C NMR (100 MHz, CDCl_3) δ ppm: –5.1, –4.7, 11.7, 12.3, 14.0, 14.3, 17.9, 19.3, 21.8, 22.6, 23.2, 24.8, 25.1, 25.7, 26.3, 28.3, 29.1, 30.0, 30.4, 31.7, 35.8, 37.2, 40.0, 41.3, 52.7, 54.2, 56.2, 59.6, 66.2, 68.2, 69.5, 73.3, 76.3, 77.5, 80.1, 118.8, 127.7, 127.9, 128.5, 131.5, 137.4, 155.9, 169.0, 169.6, 170.4, 170.8, 174.5; IR (KBr) cm^{-1} : 3317, 2958, 2932, 2860, 1748, 1719, 1654, 1522, 1199, 1170; HRMS calcd for $\text{C}_{53}\text{H}_{92}\text{N}_5\text{O}_{12}\text{Si}$ ($\text{M} + \text{H}$) $^+$ calcd 1018.6512, found 1018.6515. Anal. calcd for $\text{C}_{53}\text{H}_{91}\text{N}_5\text{O}_{12}\text{Si}\cdot\text{H}_2\text{O}$: C,

61.42; H, 9.04; N, 6.76; Found: C, 61.23; H, 8.94; N, 7.13; $[\alpha]_D^{24} -55.4$ (*c* 1.08, CHCl₃).

4.1.44. (2*R*,3*R*)-3-[Boc-L-Thr(TBS)-GlyO]-2-methylnonanoyl-*N*-Me-L-Leu-L-Ile-L-Ser(Bn)-OAllyl (21*f*). 96%, a colorless amorphous foam, ¹H NMR (400 MHz, CDCl₃) δ ppm: 0.06 (s, 3H), 0.09 (s, 3H), 0.83–0.90 (m, 21H), 0.94 (d, 3H, *J* = 6.3 Hz), 1.10–1.14 (m, 7H), 1.18–1.37 (m, 9H), 1.38–1.54 (m, 2H), 1.46 (s, 9H), 1.55–1.66 (m, 2H), 1.70–1.78 (m, 1H), 1.88–1.94 (m, 1H), 2.99 (s, 3H), 3.07 (qu, 1H, *J* = 6.9 Hz), 3.66 (dd, 1H, *J* = 3.1, 9.5 Hz), 3.87–3.94 (br m, 1H), 3.92 (dd, 1H, *J* = 3.0, 9.5 Hz), 4.01–4.13 (m, 2H), 4.28 (dd, 1H, *J* = 6.2, 8.5 Hz), 4.41–4.44 (m, 1H), 4.47 and 4.55 (AB type d's, each 1H, *J* = 12.2 Hz), 4.59–4.66 (m, 2H), 4.74 (dt, 1H, *J* = 3.1, 8.2 Hz), 5.13–5.16 (m, 2H), 5.23 (dd, 1H, *J* = 1.3, 10.2 Hz), 5.30 (dq, 1H, *J* = 1.3, 15.2 Hz), 5.37 (br d, 1H, *J* = 7.4 Hz), 5.81–5.90 (m, 1H), 6.65 (d, 1H, *J* = 8.2 Hz), 6.68 (br d, 1H, *J* = 8.4 Hz), 7.10 (br t, 1H, *J* = 4.5 Hz), 7.25–7.36 (m, 5H); ¹³C NMR (125 MHz, CDCl₃) δ ppm: –5.1, –4.7, 11.2, 12.3, 14.0, 15.5, 17.8, 19.3, 21.8, 22.6, 23.2, 24.5, 24.8, 25.0, 25.7, 28.3, 29.1, 30.4, 31.7, 35.8, 37.0, 39.9, 41.3, 52.6, 54.1, 57.5, 59.6, 66.2, 68.2, 69.5, 73.3, 76.3, 77.5, 80.1, 118.8, 127.7, 127.9, 128.4, 131.5, 137.3, 155.8, 169.0, 169.5, 170.4, 170.5, 170.6, 174.5; IR (CHCl₃) cm^{–1}: 3426, 2959, 2931, 2860, 1745, 1713, 1674, 1495, 1368, 1257; HRMS calcd for C₅₃H₉₂N₅O₁₂Si (M+H)⁺ calcd 1018.6512, found 1018.6502. Anal. calcd for C₅₃H₉₁N₅O₁₂Si·1/2H₂O: C, 61.96; H, 9.03; N, 6.82; Found: C, 61.97; H, 8.91; N, 7.14; $[\alpha]_D^{24} -55.6$ (*c* 1.14, CHCl₃).

4.1.45. (2*R*,3*R*)-3-(Boc-L-Abu-GlyO)-2-methylnonanoyl-*N*-Me-L-Leu-L-*allo*-Ile-L-Ser(Bn)-OAllyl (21*g*). 90%, a colorless amorphous foam, ¹H NMR (400 MHz, CDCl₃, major conformer) δ ppm: 0.83–0.96 (m, 19H), 1.11 (d, 3H, *J* = 6.8 Hz), 1.15 (t, 3H, *J* = 6.6 Hz), 1.20–1.40 (m, 5H), 1.42–1.47 (m, 3H), 1.45 (s, 9H), 1.58–1.68 (m, 2H), 1.72–1.84 (m, 2H), 1.86–1.92 (m, 1H), 1.95–1.99 (m, 1H), 2.99 (s, 3H), 3.03–3.10 (m, 1H), 3.67 (dd, 1H, *J* = 3.0, 9.5 Hz), 3.84–3.87 (m, 1H), 3.92 (dd, 1H, *J* = 3.2, 9.5 Hz), 4.06–4.11 (m, 2H), 4.42–4.44 (m, 1H), 4.46 and 4.57 (AB type d's, each 1H, *J* = 12.0 Hz), 4.62–4.64 (m, 2H), 4.72–4.76 (m, 1H), 5.02 (d, 1H, *J* = 8.1 Hz), 5.10 (dd, 1H, *J* = 6.0, 9.5 Hz), 5.18 (dt, 1H, *J* = 2.9, 7.8 Hz), 5.23 (dd, 1H, *J* = 1.4, 10.3 Hz), 5.30 (dd, 1H, *J* = 1.4, 16.9 Hz), 5.81–5.91 (m, 1H), 6.61 (br s, 1H), 6.66 (d, 1H, *J* = 8.2 Hz), 6.70 (br d, 1H, *J* = 7.2 Hz), 7.26–7.36 (m, 5H); ¹³C NMR (125 MHz, CDCl₃, both rotamers) δ ppm: 9.9, 11.7, 12.5, 14.0, 14.3, 21.8, 22.6, 23.2, 23.5, 24.8, 25.0, 25.8, 26.3, 28.3, 29.1, 30.2, 30.7, 31.6, 35.9, 37.2, 40.0, 41.3, 42.3, 52.7, 54.6, 55.7, 56.2, 66.2, 69.5, 73.3, 76.4, 76.6, 80.1, 118.8, 127.7, 127.9, 128.5, 131.5, 137.4, 155.6, 169.2, 169.6, 170.6, 172.1, 174.6; IR (CHCl₃) cm^{–1}: 3433, 2964, 2933, 2874, 1744, 1677, 1500, 1369, 1255, 1163; HRMS calcd for C₄₇H₇₈N₅O₁₁ (M+H)⁺ 888.5698, found 888.5708; $[\alpha]_D^{24} -68.7$ (*c* 1.51, CHCl₃).

4.1.46. (2*R*,3*R*)-3-[Boc-L-*allo*-Thr(Me)-GlyO]-2-methylnonanoyl-*N*-Me-L-Leu-L-*allo*-Ile-L-Ser(Bn)-OAllyl (21*h*). 86%, a colorless amorphous foam, ¹H NMR (400 MHz, CDCl₃) δ ppm: 0.81–0.91 (m, 12H), 0.95 (d,

3H, *J* = 6.6 Hz), 1.11 (d, 3H, *J* = 6.8 Hz), 1.15 (d, 3H, *J* = 6.5 Hz), 1.20 (d, 3H, *J* = 6.3 Hz), 1.22–1.33 (m, 9H), 1.45 (s, 9H), 1.58–1.65 (m, 2H), 1.71–1.79 (m, 1H), 1.94–2.01 (m, 1H), 2.99 (s, 3H), 3.08 (qu, 1H, *J* = 6.9 Hz), 3.35 (s, 3H), 3.61–3.68 (m, 2H), 3.81–3.93 (m, 2H), 4.11–4.13 (m, 1H), 4.27 (br t, 1H, *J* = 6.7 Hz), 4.42–4.44 (m, 1H), 4.47 and 4.56 (AB type d's, each 1H, *J* = 12.0 Hz), 4.59–4.68 (m, 2H), 4.72–4.76 (m, 1H), 5.11–5.20 (m, 3H), 5.23 (dd, 1H, *J* = 1.3, 11.4 Hz), 5.30 (dd, 1H, *J* = 1.3, 17.6 Hz), 5.81–5.91 (m, 1H), 6.66 (d, 1H, *J* = 8.1 Hz), 6.71 (br d, 1H, *J* = 6.3 Hz), 6.84 (br t, 1H, *J* = 4.8 Hz), 7.26–7.36 (m, 5H); ¹³C NMR (125 MHz, CDCl₃) δ ppm: 11.6, 12.5, 14.0, 14.2, 15.3, 21.8, 22.5, 23.2, 23.4, 24.8, 25.0, 26.3, 28.3, 29.1, 30.1, 30.6, 31.6, 35.8, 37.2, 39.9, 41.3, 42.3, 52.6, 54.4, 56.2, 56.7, 66.2, 69.5, 73.3, 76.3, 77.5, 118.7, 127.7, 127.9, 128.4, 131.5, 137.3, 169.6, 170.5, 170.8, 174.5; IR (CHCl₃) cm^{–1}: 3433, 2963, 2933, 2873, 1745, 1674, 1500, 1369, 1252, 1164; HRMS calcd for C₄₈H₈₀N₅O₁₂ (M+H)⁺ 918.5803, found 918.5811; $[\alpha]_D^{25} -64.1$ (*c* 1.21, CHCl₃).

4.1.47. (2*R*,3*R*)-3-[Boc-L-Thr(TBS)-GlyO]-2-methylnonanoyl-*N*-Me-L-Leu-L-*allo*-Ile-L-Ser(Me)-OBn (21*i*). 91%, a slightly yellow oil, ¹H NMR (400 MHz, CDCl₃) δ ppm: 0.05 (s, 3H), 0.08 (s, 3H), 0.80 (d, 3H, *J* = 7.1 Hz), 0.83–0.92 (m, 9H), 0.87 (s, 9H), 0.95 (d, 3H, *J* = 6.6 Hz), 1.10 (d, 3H, *J* = 6.8 Hz), 1.18 (d, 3H, *J* = 6.1 Hz), 1.20–1.31 (m, 10H), 1.40–1.48 (m, 2H), 1.44 (s, 9H), 1.59–1.66 (m, 2H), 1.70–1.77 (m, 1H), 1.92–1.99 (m, 1H), 2.99 (s, 3H), 3.08 (t, 1H, *J* = 6.9 Hz), 3.29 (s, 3H), 3.59 (dd, 1H, *J* = 3.2, 9.4 Hz), 3.78 (dd, 1H, *J* = 4.5, 19.0 Hz), 3.83 (dd, 1H, *J* = 3.2, 9.4 Hz), 4.08–4.19 (m, 3H), 4.44 (dd, 1H, *J* = 4.5, 8.6 Hz), 4.73–4.77 (m, 1H), 5.08–5.15 (m, 3H), 5.14 and 5.25 (AB type d's, each 1H, *J* = 12.3 Hz), 6.63 (d, 1H, *J* = 8.2 Hz), 6.70–6.71 (m, 2H), 7.30–7.39 (m, 5H); ¹³C NMR (125 MHz, CDCl₃) δ ppm: –5.0, –4.6, 11.6, 12.3, 14.0, 14.1, 14.2, 17.9, 19.5, 21.9, 22.5, 22.6, 23.2, 24.8, 25.0, 25.7, 26.3, 28.3, 29.1, 29.9, 30.5, 31.6, 35.8, 37.2, 39.9, 41.1, 52.6, 54.3, 56.1, 59.2, 67.3, 68.7, 72.0, 76.3, 76.5, 80.2, 128.1, 128.4, 128.5, 135.3, 155.7, 169.0, 169.8, 170.3, 170.7, 170.8, 174.4; IR (CHCl₃) cm^{–1}: 3431, 2959, 2931, 2859, 1744, 1676, 1500, 1257, 1163, 1118; HRMS calcd for C₅₁H₉₀N₅O₁₂Si (M+H)⁺ 992.6355, found 992.6365; $[\alpha]_D^{25} -56.8$ (*c* 1.07, CHCl₃).

4.1.48. (2*R*,3*R*)-3-[Boc-L-*allo*-Thr(TBS)-GlyO]-2-methylnonanoyl-L-Leu-L-*allo*-Ile-L-Ser(Bn)-OAllyl (21*j*). 100%, a colorless solid (mp 128–130 °C), ¹H NMR (400 MHz, CDCl₃) δ ppm: 0.05 (s, 3H), 0.07 (s, 3H), 0.85–0.94 (m, 24H), 1.13 (d, 3H, *J* = 7.2 Hz), 1.18 (d, 3H, *J* = 6.1 Hz), 1.15–1.29 (m, 10H), 1.39–1.47 (m, 1H), 1.43 (s, 9H), 1.55–1.67 (m, 4H), 1.90–1.96 (m, 1H), 2.60 (qu, 1H, *J* = 6.9 Hz), 3.67 (dd, 1H, *J* = 3.1, 9.5 Hz), 3.76 (dd, 1H, *J* = 4.0, 17.9 Hz), 3.93 (dd, 1H, *J* = 3.1, 9.5 Hz), 4.14–4.20 (m, 2H), 4.24 (dd, 1H, *J* = 6.5, 17.9 Hz), 4.46–4.53 (m, 2H), 4.47 and 4.56 (AB type d's, each 1H, *J* = 12.3 Hz), 4.59–4.68 (m, 2H), 4.75 (dt, 1H, *J* = 3.1, 8.2 Hz), 5.03 (q, 1H, *J* = 5.7 Hz), 5.21 (br, 1H), 5.23 (dd, 1H, *J* = 1.3, 10.3 Hz), 5.28–5.33 (m, 1H), 5.81–5.91 (m, 1H), 6.34 (br s, 1H), 6.67 (br, 2H), 7.13 (br, 1H), 7.25–7.36 (m, 5H); ¹³C NMR (125 MHz, CDCl₃) δ ppm: –5.0, –4.6, 11.8, 14.0, 14.2, 17.9, 19.6, 19.8, 21.9, 22.6, 23.0,

24.8, 25.1, 25.7, 26.1, 28.3, 29.1, 31.3, 31.6, 38.0, 40.6, 41.4, 44.7, 51.9, 52.7, 56.5, 66.2, 68.7, 69.5, 73.3, 77.5, 77.6, 80.2, 118.8, 127.7, 127.9, 128.5, 131.5, 137.3, 155.7, 169.1, 169.5, 170.6, 170.9, 172.3, 173.0; IR (CHCl₃) cm⁻¹: 3294, 2959, 2932, 2860, 1744, 1642, 1540, 1367, 1201, 1115; HRMS calcd for C₅₂H₉₀N₅O₁₂Si (M + H)⁺ calcd 1004.6356, found 1004.6356. Anal. calcd for C₅₂H₈₉N₅O₁₂Si: C, 62.18; H, 8.93; N, 6.97, found: C, 61.84; H, 8.69; N, 7.05; [α]_D²⁴ –7.2 (c 1.06, CHCl₃).

4.1.49. (2R,3R)-3-(Boc-L-*allo*-Thr(TBS)-GlyO)-2-methyl-nonanoyl-N-Et-L-Leu-L-*allo*-Ile-L-Ser(Bn)-OAllyl (21k). 94%, colorless amorphous foam, ¹H NMR (400 MHz, CDCl₃) δ ppm: 0.05 (s, 3H), 0.08 (s, 3H), 0.84–0.94 (m, 12H), 0.87 (s, 9H), 0.93 (d, 3H, *J* = 6.6 Hz), 1.13 (d, 3H, *J* = 6.9 Hz), 1.17 (d, 3H, *J* = 6.2 Hz), 1.17–1.32 (m, 12H), 1.38–1.44 (m, 3H), 1.44 (s, 9H), 1.59–1.79 (m, 3H), 1.96–2.03 (m, 1H), 3.00–3.07 (m, 1H), 3.26–3.35 (m, 1H), 3.53–3.60 (m, 1H), 3.67 (dd, 1H, *J* = 3.4, 9.5 Hz), 3.77 (dd, 1H, *J* = 4.0, 18.4 Hz), 3.90 (dd, 1H, *J* = 3.0, 9.5 Hz), 4.09–4.20 (m, 3H), 4.40 (dd, 1H, *J* = 4.4, 8.2 Hz), 4.46 and 4.56 (AB type d's, each 1H, *J* = 12.2 Hz), 4.61–4.64 (m, 2H), 4.72–4.75 (m, 1H), 4.95–5.00 (m, 1H), 5.06–5.09 (m, 1H), 5.11–5.16 (m, 1H), 5.23 (dd, 1H, *J* = 1.3, 10.3 Hz), 5.30 (dd, 1H, *J* = 1.3, 17.7 Hz), 5.81–5.91 (m, 1H), 6.69 (d, 1H, *J* = 8.1 Hz), 6.73 (t, 1H, *J* = 4.9 Hz), 6.96 (d, 1H, *J* = 8.3 Hz), 7.26–7.36 (m, 5H); ¹³C NMR (125 MHz, CDCl₃) δ ppm: –5.0, –4.6, 11.7, 13.3, 13.7, 14.01, 14.04, 14.4, 16.0, 17.9, 19.5, 19.6, 22.3, 22.5, 22.6, 22.9, 24.8, 24.9, 25.2, 25.69, 25.72, 26.4, 28.3, 28.8, 29.1, 30.2, 31.56, 31.64, 31.9, 36.7, 36.9, 41.0, 41.1, 52.7, 56.5, 65.5, 66.2, 68.8, 69.5, 73.3, 76.9, 118.7, 127.7, 127.8, 128.4, 131.5, 137.4, 168.9, 169.6, 170.3, 170.9, 171.7, 175.2; IR (CHCl₃) cm⁻¹: 3431, 2960, 2931, 2860, 1745, 1676, 1500, 1385, 1257, 1163; HRMS calcd for C₅₄H₉₃N₅O₁₂SiNa (M + Na)⁺ 1054.6488, found 1054.6432; [α]_D²⁴ –50.2 (c 1.06, CHCl₃).

4.1.50. (2R,3R)-3-[Boc-L-*allo*-Thr(TBS)-GlyO]-2-methyl-nonanoyl-L-Pro-L-*allo*-Ile-L-Ser(Bn)-OAllyl (21l). 95%, a colorless amorphous foam, ¹H NMR (400 MHz, CDCl₃) δ ppm: 0.05 (s, 3H), 0.08 (s, 3H), 0.85–0.90 (m, 18H), 1.12 (d, 3H, *J* = 7.1 Hz), 1.18 (d, 3H, *J* = 6.3 Hz), 1.21–1.42 (m, 9H), 1.44 (s, 9H), 1.50–1.61 (m, 1H), 1.71–1.77 (m, 1H), 1.80–1.90 (m, 2H), 1.98–2.04 (m, 2H), 2.08–2.21 (m, 1H), 2.38–2.42 (m, 1H), 2.93 (qu, 1H, *J* = 7.2 Hz), 3.57 (dt, 1H, *J* = 3.0, 8.5 Hz), 3.61–3.68 (m, 1H), 3.68 (dd, 1H, *J* = 3.4, 9.5 Hz), 3.76 (dd, 1H, *J* = 4.2, 18.4 Hz), 3.90 (dd, 1H, *J* = 3.1, 9.5 Hz), 4.08–4.18 (m, 3H), 4.40 (dd, 1H, *J* = 4.6, 8.3 Hz), 4.47 and 4.55 (AB type d's, each 1H, *J* = 12.2 Hz), 4.58–4.68 (m, 3H), 4.74 (dt, 1H, *J* = 3.2, 8.1 Hz), 5.07 (br d, 1H, *J* = 6.6 Hz), 5.16 (dt, 1H, *J* = 2.8, 8.2 Hz), 5.22 (dt, 1H, *J* = 1.3, 10.4 Hz), 5.30 (dq, 1H, *J* = 1.4, 17.4 Hz), 5.81–5.91 (m, 1H), 6.70 (t, 1H, *J* = 4.2 Hz), 6.74 (d, 1H, *J* = 8.1 Hz), 7.26–7.36 (m, 5H), 7.45 (d, 1H, *J* = 8.3 Hz); ¹³C NMR (125 MHz, CDCl₃) δ ppm: –5.0, –4.6, 11.7, 13.0, 14.1, 14.3, 17.9, 19.6, 22.6, 24.8, 25.1, 25.7, 26.3, 27.1, 28.3, 29.1, 30.4, 31.7, 37.0, 41.2, 41.5, 47.5, 52.7, 56.9, 59.6, 66.1, 68.8, 69.6, 73.3, 76.6, 77.5, 118.7, 127.7, 127.8, 128.4, 131.5, 137.5, 155.7, 168.8, 169.7, 170.4, 171.0, 171.3, 173.7; IR (CHCl₃) cm⁻¹: 3431, 2959, 2931, 2860, 1745, 1714, 1676, 1500, 1256, 1162; HRMS calcd for

C₅₁H₈₅N₅O₁₂SiNa (M + Na)⁺ calcd 1010.5861, found 1010.5862. Anal. calcd for C₅₁H₈₅N₅O₁₂Si·1/2H₂O: C, 61.42; H, 8.69; N, 7.02, found: C, 61.31; H, 8.74; N, 7.16; [α]_D²⁵ –38.4 (c 1.07, CHCl₃).

4.1.51. (2R,3R)-3-[Boc-L-*allo*-Thr(TBS)-GlyO]-2-methyl-nonanoyl-L-homo-Pro-L-*allo*-Ile-L-Ser(Bn)-OAllyl (21m). 97%, a colorless amorphous foam, ¹H NMR (400 MHz, CDCl₃) δ ppm: 0.05 (s, 3H), 0.08 (s, 3H), 0.84 (d, 3H, *J* = 7.1 Hz), 0.85–0.93 (m, 15H), 1.12 (d, 3H, *J* = 7.0 Hz), 1.18 (d, 3H, *J* = 6.0 Hz), 1.19–1.39 (m, 10H), 1.45 (s, 9H), 1.40–1.52 (m, 2H), 1.57–1.72 (m, 2H), 1.74–1.85 (m, 3H), 1.92–1.98 (m, 1H), 2.23 (br d, 1H, *J* = 13.2 Hz), 3.09–3.16 (m, 2H), 3.66 (dd, 1H, *J* = 3.1, 9.5 Hz), 3.83 (dd, 1H, *J* = 4.2, 18.4 Hz), 3.92 (dd, 1H, *J* = 3.0, 9.5 Hz), 4.02 (br d, 1H, *J* = 13.2 Hz), 4.08–4.20 (m, 3H), 4.42 (dd, 1H, *J* = 4.5, 8.4 Hz), 4.47 and 4.54 (AB type d's, each 1H, *J* = 12.1 Hz), 4.60–4.68 (m, 2H), 4.74 (dt, 1H, *J* = 3.1, 8.2 Hz), 5.07–5.15 (m, 2H), 5.20 (br d, 1H, *J* = 4.8 Hz), 5.24 (dd, 1H, *J* = 1.3, 10.5 Hz), 5.30 (dq, 1H, *J* = 1.4, 16.7 Hz), 5.81–5.91 (m, 1H), 6.63 (d, 1H, *J* = 8.2 Hz), 6.71 (d, 1H, *J* = 5.4 Hz), 6.74 (d, 1H, *J* = 8.3 Hz), 7.26–7.36 (m, 5H); ¹³C NMR (125 MHz, CDCl₃) δ ppm: –5.0, –4.6, 11.8, 12.1, 14.0, 14.1, 14.4, 17.9, 19.6, 20.3, 22.6, 22.7, 25.2, 25.6, 25.7, 25.9, 26.4, 28.3, 29.0, 29.8, 31.6, 37.4, 39.4, 41.2, 43.6, 52.2, 52.6, 56.4, 66.2, 68.8, 69.5, 73.3, 76.4, 118.8, 127.7, 127.9, 128.5, 131.5, 137.4, 155.7, 169.1, 169.6, 170.4, 170.8, 171.0, 173.6; IR (KBr) cm⁻¹: 3317, 2957, 2931, 2858, 1747, 1657, 1525, 1366, 1196, 835; HRMS calcd for C₅₂H₈₇N₅O₁₂SiNa (M + Na)⁺ calcd 1024.6018, found 1024.6019. Anal. calcd for C₅₂H₈₇N₅O₁₂Si·1/2H₂O: C, 61.75; H, 8.77; N, 6.92, found: C, 61.57; H, 8.43; N, 6.83; [α]_D²⁴ –50.5 (c 1.06, CHCl₃).

4.1.52. (3R)-3-[Boc-L-*allo*-Thr(TBS)-GlyO]-nonanoyl-N-Me-L-Leu-L-*allo*-Ile-L-Ser(Bn)-OAllyl (21n). 90%, a colorless amorphous foam, ¹H NMR (400 MHz, CDCl₃, major conformer) δ ppm: 0.03 (s, 3H), 0.06 (s, 3H), 0.81–1.00 (m, 21H), 0.92 (d, 3H, *J* = 6.6 Hz), 1.14 (d, 3H, *J* = 6.2 Hz), 1.18–1.42 (m, 10H), 1.42 (s, 9H), 1.58–1.77 (m, 5H), 1.98–2.05 (m, 1H), 2.55 (dd, 1H, *J* = 5.1, 15.1 Hz), 2.65 (dd, 1H, *J* = 8.0, 15.1 Hz), 2.90 (s, 3H), 3.66 (dd, 1H, *J* = 3.0, 9.5 Hz), 3.77 (dd, 1H, *J* = 4.0, 18.4 Hz), 3.93 (dd, 1H, *J* = 2.9, 9.5 Hz), 4.11–4.21 (m, 2H), 4.25 (dd, 1H, *J* = 6.6, 18.4 Hz), 4.40 (dd, 1H, *J* = 5.9, 8.8 Hz), 4.46 and 4.57 (AB type d's, each 1H, *J* = 12.2 Hz), 4.59–4.68 (m, 2H), 4.78–4.81 (m, 1H), 5.16 (dd, 1H, *J* = 6.0, 9.5 Hz), 5.22 (dd, 1H, *J* = 1.3, 10.3 Hz), 5.20–5.36 (m, 3H), 5.80–5.90 (m, 1H), 6.68 (d, 1H, *J* = 8.3 Hz), 6.77 (d, 1H, *J* = 8.8 Hz), 6.97 (dd, 1H, *J* = 4.1, 5.8 Hz), 7.25–7.36 (m, 5H); ¹³C NMR (125 MHz, CDCl₃, both rotamers) δ ppm: –5.0, –4.7, 11.5, 14.0, 14.5, 17.9, 19.6, 21.9, 22.6, 23.2, 24.9, 25.2, 25.6, 25.7, 26.2, 28.2, 28.3, 29.0, 31.0, 31.6, 34.3, 36.1, 36.9, 38.7, 41.2, 52.7, 54.6, 56.8, 66.2, 68.9, 69.6, 72.2, 73.4, 77.5, 118.7, 127.7, 127.9, 128.5, 131.5, 137.4, 155.6, 169.6, 169.7, 170.5, 170.75, 170.81, 170.9; IR (CHCl₃) cm⁻¹: 3431, 3365, 2959, 2931, 1743, 1676, 1499, 1368, 1256, 1163; HRMS calcd for C₅₂H₈₉N₅O₁₂SiNa (M + Na)⁺ 1026.6175, found 1026.6206; anal. calcd for C₅₂H₈₉N₅O₁₂Si·3/2H₂O: C, 60.55; H, 8.99; N, 6.79, found: C 60.31; H, 8.68; N, 6.97; [α]_D²⁶ –33.1 (c 1.06, CHCl₃).

4.1.53. (2R,3R)-3-[Boc-N-Me-L-*allo*-Thr(TBS)-GlyNH]-2-methylnonanoyl-N-Me-L-Leu-L-*allo*-Ile-L-Ser(Bn)-OAllyl (21o). 99%, a colorless amorphous foam, ^1H NMR [400 MHz, CD_3OD , two rotamers (major/minor = 4.5/1)] δ ppm: 0.05 (s, 3H), 0.08 (s, 3H), 0.85–0.98 (m, 21H), 0.96 (d, 3H, $J=6.5$ Hz), 1.05–1.45 (m, 14H), 1.08 (d, 3H, $J=6.8$ Hz), 1.17 (d, 3H, $J=5.9$ Hz), 1.45 (s, 9H), 1.78–1.88 (m, 1H), 1.90–1.93 (m, 1H), 2.95* (s, 1/2H), 3.04 (s, 5/2H), 3.04–3.16 (m, 1H), 3.68–3.74 (m, 1H), 3.74 (dd, 1H, $J=3.8, 9.8$ Hz), 3.89 (dd, 1H, $J=4.5, 9.8$ Hz), 3.95–4.00 (m, 2H), 4.03–4.05 (m, 1H), 4.09–4.20 (m, 1H), 4.45–4.48 (m, 1H), 4.49 and 4.57 (AB type d's, each 5/6H, $J=12.1$ Hz), 4.50* and 4.58* (AB type d's, each 1/6H, $J=11.9$ Hz), 4.62–4.64 (m, 2H), 4.70 (t, 5/6H, $J=4.5$ Hz), 4.73* (t, 1/6H, $J=4.3$ Hz), 5.20 (dd, 1H, $J=2.7, 11.6$ Hz), 5.24–5.26 (m, 1H), 5.31 (dd, 1H, $J=2.7, 18.9$ Hz), 5.85–5.96 (m, 1H), 7.25–7.35 (m, 5H); ^{13}C NMR (125 MHz, CD_3OD , both rotamers) δ ppm: –4.8, –4.4, 12.0, 12.1, 13.5, 14.4, 14.9, 15.1, 18.8, 20.3, 22.1, 23.3, 23.65, 23.71, 23.8, 25.9, 26.0, 26.3, 27.4, 27.5, 28.8, 30.1, 30.3, 31.5, 32.2, 32.9, 37.4, 38.9, 40.5, 43.8, 53.2, 54.3, 57.6, 58.1, 62.4, 67.0, 69.1, 69.7, 70.4, 70.5, 74.2, 80.8, 118.7, 128.8, 128.9, 129.4, 132.4, 133.2, 139.1, 170.9, 171.1, 172.9, 173.5, 178.1; IR (CHCl_3) cm^{-1} : 3429, 3347, 2960, 2931, 2859, 1668, 1501, 1368, 1257, 1162; HRMS calcd for $\text{C}_{53}\text{H}_{92}\text{N}_6\text{O}_{11}\text{SiNa}$ ($\text{M}+\text{Na}$) $^+$ 1039.6491, found 1039.6516. Anal. calcd for $\text{C}_{53}\text{H}_{92}\text{N}_6\text{O}_{11}\text{Si}$: C, 62.57; H, 9.11; N, 8.26, found: C 62.46; H, 8.84; N, 8.09; $[\alpha]_{\text{D}}^{24}$ –50.7 (c 1.29, CHCl_3).

4.1.54. (2R,3S)-3-(Boc-L-Thr(TBS)-GlyO)-2-methylnonanoyl-N-Me-L-Leu-L-*allo*-Ile-L-Ser(Bn)-OAllyl (21p). 82%, a yellow amorphous foam, ^1H NMR (500 MHz, CDCl_3) δ ppm: 0.05 (s, 3H), 0.08 (s, 3H), 0.83 (d, 3H, $J=6.8$ Hz), 0.85–0.90 (m, 9H), 0.87 (s, 9H), 0.96 (d, 3H, $J=6.8$ Hz), 1.12 (d, 3H, $J=6.8$ Hz), 1.17–1.33 (m, 10H), 1.20 (d, 3H, $J=5.9$ Hz), 1.42–1.64 (m, 4H), 1.44 (s, 9H), 1.72–1.78 (m, 1H), 1.95–2.00 (m, 1H), 2.91–2.95 (m, 1H), 2.94 (s, 3H), 3.67 (dd, 1H, $J=2.9, 9.8$ Hz), 3.90–3.95 (m, 2H), 4.07–4.16 (m, 3H), 4.44 (dd, 1H, $J=4.9, 8.8$ Hz) 4.47 and 4.56 (AB type d's, each 1H, $J=12.2$ Hz), 4.60–4.67 (m, 2H), 4.75 (dt, 1H, $J=2.9, 7.8$ Hz), 5.09 (d, 1H, $J=7.8$ Hz), 5.16 (dd, 1H, $J=5.9, 9.8$ Hz), 5.23 (dd, 1H, $J=2.0, 10.8$ Hz), 5.25–5.27 (m, 1H), 5.30 (dd, 1H, $J=2.0, 17.6$ Hz), 5.82–5.90 (m, 1H), 6.66 (d, 1H, $J=7.8$ Hz), 6.71–6.77 (m, 2H), 7.27–7.36 (m, 5H), ^{13}C NMR (125 MHz, CDCl_3) δ ppm: –5.1, –4.6, 11.7, 14.0, 14.1, 14.2, 17.9, 19.7, 21.8, 22.5, 23.2, 24.7, 25.2, 25.7, 26.3, 28.3, 29.0, 30.5, 31.6, 32.4, 35.7, 37.2, 40.4, 41.3, 52.6, 54.0, 56.2, 66.2, 68.8, 69.5, 73.3, 77.5, 118.8, 127.7, 127.9, 128.4, 131.5, 137.3, 169.0, 169.6, 170.5, 170.7, 170.8, 175.0; IR (KBr) cm^{-1} : 3312, 2958, 2931, 2859, 1747, 1653, 1525, 1389, 1198, 1111; HRMS calcd for $\text{C}_{53}\text{H}_{92}\text{N}_5\text{O}_{12}\text{Si}$ ($\text{M}+\text{H}$) $^+$ 1018.6512, found 1018.6519; $[\alpha]_{\text{D}}^{24}$ –52.6 (c 1.41, CHCl_3).

4.1.55. (2R,3R)-3-[Boc-N-Me-L-*allo*-Thr(TBS)-GlyO]-2-methylnonanoyl-N-Me-L-Leu-L-*allo*-Ile-L-Ser(Bn)-OAllyl (21q). 100%, a colorless amorphous foam, ^1H NMR (400 MHz, CDCl_3 , major conformer) δ ppm: –0.04 (s, 3H), 0.04 (s, 3H), 0.80–0.90 (m, 21H), 0.92–0.95 (m, 3H), 1.08 (d, 3H, $J=6.8$ Hz), 1.20–1.30 (m, 11H), 1.22 (d, 3H, $J=6.1$ Hz), 1.42 (s, 9H), 1.56–1.70 (m, 2H),

1.71–1.78 (m, 2H), 1.93–2.01 (m, 1H), 3.00 (s, 3H), 3.11 (qu, 1H, $J=6.4$ Hz), 3.19 (s, 3H), 3.53 (d, 1H, $J=17.2$ Hz), 3.66 (dd, 1H, $J=3.0, 9.5$ Hz), 3.85 (dd, 1H, $J=6.2, 8.1$ Hz), 3.91 (dd, 1H, $J=3.3, 9.5$ Hz), 4.43 (dd, 1H, $J=4.5, 8.7$ Hz), 4.46 and 4.55 (AB type d's, each 1H, $J=12.1$ Hz), 4.53–4.58 (m, 1H), 4.58–4.67 (m, 3H), 4.73 (dt, 1H, $J=3.1, 8.2$ Hz), 5.03 (br q, 1H, $J=5.7$ Hz), 5.15 (dd, 1H, $J=6.0, 9.7$ Hz), 5.21–5.24 (m, 2H), 5.30 (dq, 1H, $J=1.3, 16.7$ Hz), 5.80–5.90 (m, 1H), 6.64 (d, 1H, $J=8.2$ Hz), 6.70 (d, 1H, $J=8.7$ Hz), 7.25–7.36 (m, 5H); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: –5.1, –5.0, –4.9, –4.8, 11.5, 11.7, 14.0, 14.1, 14.2, 17.8, 20.6, 20.9, 21.88, 21.94, 22.55, 22.64, 23.1, 23.2, 24.7, 25.4, 25.7, 26.3, 26.9, 28.27, 28.32, 29.1, 29.4, 30.4, 31.56, 31.63, 35.1, 35.7, 35.8, 37.1, 37.2, 39.9, 49.7, 52.6, 54.2, 55.3, 56.2, 66.2, 69.5, 71.1, 73.3, 75.7, 77.5, 79.6, 118.7, 127.7, 127.9, 128.4, 131.5, 137.4, 155.1, 168.5, 169.6, 170.76, 170.79, 172.6, 174.4; IR (CHCl_3) cm^{-1} : 3433, 2960, 2931, 2860, 1746, 1710, 1650, 1501, 1258, 1164; HRMS calcd for $\text{C}_{54}\text{H}_{94}\text{N}_5\text{O}_{12}\text{Si}$ ($\text{M}+\text{H}$) $^+$ calcd 1032.6669, found 1032.6680. Anal. calcd for $\text{C}_{54}\text{H}_{93}\text{N}_5\text{O}_{12}\text{Si}\cdot 1/5\text{H}_2\text{O}$: C, 62.60; H, 9.09; N, 6.76, found: C, 62.33; H, 8.64; N, 6.82; $[\alpha]_{\text{D}}^{27}$ –52.8 (c 1.17, CHCl_3).

4.1.56. General procedure of deprotections and macro-lactamization: compound 22c. To a solution of **21c** (287 mg, 0.267 mmol) in THF (2.0 mL) was added a mixture of AcOH (110 μL , 1.92 mmol) and TBAF (1.0 M THF solution, 1.35 mL, 1.35 mmol) at 0°C. The solution was stirred at the same temperature for 2 h and at room temperature for an additional 16 h. This reaction mixture was diluted with EtOAc and washed with 5% aqueous KHSO_4 solution, saturated NaHCO_3 aqueous solution and brine. The resulting organic layer was dried over Na_2SO_4 , filtered and evaporated. The residue was purified by column chromatography with a gradient elution system, a 2:1–1:1 mixture of hexane and EtOAc used as eluents to give a alcohol (233 mg, 0.242 mmol, 91%) as a colorless amorphous foam. This compound (231 mg, 0.241 mmol) and morpholine (63 μL , 0.72 mmol) were dissolved in THF (2.5 mL). To this solution was added $\text{Pd}(\text{PPh}_3)_4$ (14.2 mg) and the reaction mixture was stirred at room temperature for 18 h. The mixture was concentrated and purified by column chromatography with EtOAc and then a 10:1 mixture of EtOAc and CH_3OH used as eluents to give an acid (208 mg, 0.226 mmol, 94%) as a slightly yellow amorphous foam. To a solution of the acid (150.4 mg, 163 μmol) in CH_2Cl_2 (2.0 mL) was added TFA (0.4 mL) at room temperature. After being stirred at the same temperature, the solvents were removed in vacuo. The residue was dissolved in CH_2Cl_2 and reconcentrated repeatedly to remove excess TFA. The crude products was dried under reduced pressure to afford a TFA salt (169 mg) and which was used for macrocyclization without further purification. This salt (51.0 mg, 49.3 μmol) was dissolved in THF (27 mL) and the solution was slowly added to a suspension of HATU (208 mg, 0.547 mmol) and DIEA (185 μL) in THF (27.6 mL) for over 10 h at 0°C with a syringe pump under high dilution condition. After being stirred at the same temperature for an additional 7 h and at room temperature for 1

day, the mixture was evaporated, diluted with 3:1 mixture of CH₃OH and EtOAc and filtered. The filtrate was concentrated, dissolved in EtOAc and washed with 1% aqueous HCl solution, saturated NaHCO₃ aqueous solution and then brine. The organic layer was dried over Na₂SO₄, filtered and evaporated. The residue was purified by preparative HPLC (column: Develosil ODS-HG5 (10 mm×250 mm); wavelength: 210 nm; flow rate: 4.0 mL/min) with an 89:11 mixture of CH₃OH and 1% aqueous triethylammonium acetate as an eluent to give **22c** [13.0 mg, 16.2 μmol, 33% (two steps)] as a colorless solid (mp 72–74 °C). ¹H NMR [500 MHz, CDCl₃, two rotamers (major/minor=3.5/1)] δ ppm: 0.85–0.98 (m, 15H), 1.10 (d, 12/5H, *J*=6.9 Hz), 1.16* (d, 3/5H, *J*=7.0 Hz), 1.18–1.67 (m, 24H), 1.72–1.76 (m, 1H), 1.82–1.92 (m, 1H), 1.99–2.04 (m, 1H), 2.08–2.16 (m, 1H), 2.79* (s, 3/5H), 3.08–3.14 (m, 1H), 3.17 (s, 12/5H), 3.62 (dd, 4/5H, *J*=3.9, 17.2 Hz), 3.68 (br s, 4/5H), 3.80* (dd, 1/5H, *J*=3.7, 18.5 Hz), 3.84 (dd, 1H, *J*=4.7, 10.0 Hz), 3.89 (dd, 4/5H, *J*=5.5, 10.0 Hz), 3.93* (dd, 1/5H, *J*=5.9, 10.0 Hz), 4.01* (q, 1/5H, *J*=6.0 Hz), 4.11–4.22 (m, 9/5H), 4.29 (dd, 4/5H, *J*=4.9, 9.7 Hz), 4.34* (dd, 1/5H, *J*=4.6, 9.1 Hz), 4.37–4.42 (m, 4/5H), 4.45* (t, 1/5H, *J*=7.0 Hz), 4.54 and 4.55 (AB type d's, each 1H, *J*=11.8 Hz), 4.77* (dd, 1/5H, *J*=3.8, 9.5 Hz), 4.84* (d, 1/5H, *J*=10.8 Hz), 5.10–5.14 (m, 4/5H), 6.75* (d, 1/5H, *J*=4.3 Hz), 6.81–6.88 (m, 9/5H), 7.17* (d, 1/5H, *J*=8.6 Hz), 7.24* (dd, 1/5H, *J*=3.9, 7.3 Hz), 7.31–7.38 (m, 5H), 7.62 (br d, 4/5H, *J*=4.7 Hz), 7.87 (br s, 4/5H); ¹³C NMR (125 MHz, CDCl₃, both rotamers) δ ppm: 11.69, 11.74, 11.78, 14.1, 14.6, 14.8, 15.1, 19.8, 19.9, 21.8, 22.5, 22.6, 23.04, 23.11, 24.2, 24.7, 25.2, 26.3, 26.9, 27.1, 28.8, 29.27, 29.35, 29.41, 29.51, 29.54, 29.57, 31.2, 31.9, 36.8, 37.5, 38.1, 38.4, 39.4, 40.4, 40.7, 55.4, 55.7, 56.2, 56.8, 57.3, 58.0, 59.2, 67.65, 67.69, 68.0, 73.4, 73.8, 78.1, 127.9, 128.2, 128.4, 128.6, 128.7, 136.6, 137.0, 169.0, 169.2, 169.8, 170.0, 170.8, 170.9, 171.5, 172.3, 172.8, 173.8, 174.3, 176.7; IR (KBr) cm⁻¹: 3328, 2958, 2926, 2856, 1738, 1656, 1542, 1466, 1377, 1201; HRMS calcd for C₄₃H₇₁N₅O₉Na (M+Na)⁺ calcd 824.5150, found 824.5142. Anal. calcd for C₄₃H₇₁N₅O₉·1/2H₂O: C, 63.68; H, 8.95; N, 8.63, found: C, 63.54; H, 8.79; N, 8.63; [α]_D²⁴ = +8.0 (c 1.18, CHCl₃).

4.1.57. 25-*epi*-24-OBn-globomycin (22d). 40% (two steps), a colorless solid (mp 72–74 °C), ¹H NMR [500 MHz, CDCl₃, two rotamers (major/minor=3.0/1)] δ ppm: 0.88 (t, 9/4H, *J*=6.7 Hz), 0.90–0.96 (m, 42/4H), 1.00 (d, 9/4H, *J*=6.8 Hz), 1.10 (d, 9/4H, *J*=7.0 Hz), 1.16* (d, 3/4H, *J*=7.0 Hz), 1.18–1.43 (m, 39/4H), 1.22 (d, 9/4H, *J*=6.0 Hz), 1.47–1.58 (m, 1H), 1.57–1.70 (m, 2H), 1.72–1.76 (m, 2H), 1.87–1.99* (m, 2/4H), 2.02–2.09 (m, 3/4H), 2.10–2.15 (m, 3/4H), 2.80* (s, 3/4H), 3.07–3.12 (m, 1H), 3.17 (s, 9/4H), 3.60* (d, 1/4H, *J*=3.5 Hz), 3.69 (dd, 6/4H, *J*=4.3, 17.2 Hz), 3.81* (dd, 1/4H, *J*=3.9, 18.3 Hz), 3.85–3.93* (m, 2/4H), 3.89 (t, 6/4H, *J*=5.4 Hz), 3.99* (d, 1/4H, *J*=4.6 Hz), 4.13–4.23 (m, 12/4H), 4.27 (q, 3/4H, *J*=5.3 Hz), 4.30–4.35 (m, 5/4H), 4.41* (dd, 1/4H, *J*=5.4, 8.5 Hz), 4.45* (t, 1/4H, *J*=7.1 Hz), 4.54 and 4.56 (AB type d's, each 1H, *J*=11.7 Hz), 4.62* (dd, 1/4H, *J*=4.8, 9.3 Hz), 4.85* (d, 1/4H, *J*=10.8 Hz), 5.07–5.11 (m, 3/4H), 6.78* (d, 1/4H, *J*=4.7 Hz), 6.86* (d, 1/4H, *J*=9.3 Hz), 6.97 (d, 3/4H,

J=7.7 Hz), 7.04 (s, 3/4H), 7.23* (d, 1/4H, *J*=8.7 Hz), 7.30–7.37 (m, 21/4H), 7.59 (dd, 3/4H, *J*=4.1, 8.0 Hz), 7.74 (br d, 3/4H, *J*=4.0 Hz); ¹³C NMR (100 MHz, CDCl₃, both rotamers) δ ppm: 11.87, 11.91, 14.2, 15.1, 16.3, 16.4, 19.7, 19.9, 21.9, 22.68, 22.70, 23.2, 24.3, 24.85, 24.89, 25.0, 25.3, 26.4, 28.9, 29.1, 29.3, 29.5, 29.8, 31.4, 31.7, 31.8, 36.6, 37.7, 38.1, 38.5, 39.5, 39.6, 40.7, 41.0, 41.1, 55.4, 57.2, 57.9, 58.0, 58.9, 59.2, 67.5, 67.65, 67.70, 68.0, 73.4, 73.9, 77.1, 77.2, 78.1, 127.7, 128.0, 128.3, 128.5, 128.6, 136.9, 168.7, 169.1, 169.5, 169.8, 170.8, 171.2, 171.7, 172.5, 173.4, 173.6, 176.2; IR (KBr) cm⁻¹: 3326, 2959, 2929, 2872, 1738, 1656, 1540, 1465, 1202, 1115; HRMS calcd for C₃₉H₆₄N₅O₉ (M+H)⁺ calcd 746.4704, found 746.4704. Anal. calcd for C₃₉H₆₃N₅O₉·H₂O: C, 61.31; H, 8.58; N, 9.17, found: C, 61.69; H, 8.47; N, 9.05; [α]_D²⁶ = -6.6 (c 1.02, CHCl₃).

4.1.58. 22-*epi*-24-OBn-globomycin (22e). 50% (2 steps), a colorless solid (mp 77–79 °C), ¹H NMR (500 MHz, CDCl₃, major conformer (major/minor=5.2/1)) δ ppm: 0.87–0.98 (m, 15H), 1.12 (d, 3H, *J*=6.9 Hz), 1.17 (d, 3H, *J*=6.4 Hz), 1.26–1.31 (m, 8H), 1.36–1.52 (m, 3H), 1.63–1.75 (m, 2H), 1.91–2.08 (m, 3H), 2.19–2.24 (m, 1H), 3.01–3.07 (m, 1H), 3.07–3.13 (m, 1H), 3.19 (s, 3H), 3.53 (dd, 1H, *J*=3.6, 17.0 Hz), 3.67 (br s, 1H), 3.80 (dd, 1H, *J*=4.0, 10.0 Hz), 3.90 (dd, 1H, *J*=4.9, 10.0 Hz), 4.24 (dd, 1H, *J*=4.1, 7.5 Hz), 4.37 (d, 1H, *J*=8.8 Hz), 4.50–4.61 (m, 1H), 4.54 and 4.57 (AB type d's, each 1H, *J*=11.9 Hz), 4.70 (q, 1H, *J*=6.4 Hz), 5.32–5.36 (m, 1H), 6.35 (d, 1H, *J*=2.8 Hz), 6.71 (d, 1H, *J*=8.8 Hz), 7.30–7.39 (m, 5H), 7.93 (dd, 1H, *J*=3.6, 9.1 Hz), 8.36 (br s, 1H); ¹³C NMR (100 MHz, CDCl₃, both rotamers) δ ppm: 11.8, 12.0, 12.2, 14.16, 14.25, 14.6, 15.0, 15.2, 19.4, 19.5, 21.8, 22.6, 22.7, 22.8, 23.2, 23.4, 24.0, 25.1, 25.3, 26.5, 27.0, 27.2, 27.3, 29.16, 29.29, 29.36, 29.42, 29.8, 31.5, 31.7, 31.8, 37.6, 38.0, 38.3, 38.5, 39.9, 40.0, 40.7, 41.9, 56.1, 56.2, 56.3, 57.1, 57.8, 58.7, 59.3, 66.0, 66.5, 67.8, 68.1, 69.2, 73.2, 73.4, 73.7, 76.5, 76.6, 78.3, 127.8, 128.0, 128.2, 128.3, 128.5, 136.4, 136.7, 169.1, 169.3, 169.78, 169.82, 170.3, 170.8, 171.3, 172.8, 172.9, 174.3, 174.6, 177.0; IR (KBr) cm⁻¹: 3324, 2959, 2930, 2872, 1742, 1655, 1543, 1467, 1203, 1116; HRMS calcd for C₃₉H₆₄N₅O₉ (M+H)⁺ calcd 746.4704, found 746.4690. Anal. calcd for C₃₉H₆₃N₅O₉·H₂O: C, 61.31; H, 8.58; N, 9.17, found: C, 61.44; H, 8.77; N, 8.94; [α]_D²⁵ = +41.3 (c 0.53, CHCl₃).

4.1.59. Compound 22f. 41% (two steps), a colorless solid (mp 91–93 °C), ¹H NMR [500 MHz, CDCl₃, two rotamers (major/minor=3.8/1)] δ ppm: 0.87–0.97 (m, 12H), 1.00* (d, 3/5H, *J*=6.8 Hz), 1.05 (d, 12/5H, *J*=6.8 Hz), 1.11–1.14 (m, 27/5H), 1.17* (d, 3/5H, *J*=6.8 Hz), 1.19–1.36 (m, 10H), 1.40–1.56 (m, 12/5H), 1.57–1.75 (m, 6/5H), 1.86–1.99 (m, 6/5H), 2.10–2.16* (m, 1/5H), 2.21–2.29 (m, 1H), 2.78* (s, 3/5H), 2.83 (br s, 1H), 2.99–3.07 (m, 4/5H), 3.09–3.13* (m, 1/5H), 3.18 (s, 12/5H), 3.55 (dd, 4/5H, *J*=3.4, 17.1 Hz), 3.70 (br s, 4/5H), 3.75* (dd, 1/5H, *J*=2.0, 18.6 Hz), 3.83 (dd, 4/5H, *J*=3.9, 9.8 Hz), 3.90 (dd, 1H, *J*=4.9, 9.8 Hz), 3.95* (dd, 1/5H, *J*=3.9, 9.8 Hz), 4.21–4.24 (m, 4/5H), 4.29–4.32* (m, 1/5H), 4.35–4.44 (m, 2H), 4.50 (dd, 4/5H, *J*=8.8, 17.1 Hz), 4.54–4.56* (m, 1/5H), 4.59 and 4.55 (AB type d's each 1H, *J*=11.7 Hz), 4.64–4.69 (m, 6/5H), 4.88* (d, 1/5H,

$J = 10.7$ Hz), 5.30–5.34 (m, 4/5H), 6.39 (d, 4/5H, $J = 2.9$ Hz), 6.57* (d, 1/5H, $J = 2.9$ Hz), 6.70 (d, 4/5H, $J = 8.8$ Hz), 6.90* (d, 1/5H, $J = 8.8$ Hz), 7.06* (d, 1/5H, $J = 8.8$ Hz), 7.31–7.39 (m, 26/5H), 7.92 (dd, 4/5H, $J = 3.4$, 9.3 Hz), 8.24 (br s, 4/5H); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 11.8, 12.0, 12.2, 14.00, 14.03, 15.1, 16.3, 16.4, 19.2, 19.4, 21.6, 22.50, 22.54, 22.57, 23.1, 23.2, 23.9, 24.6, 24.9, 25.1, 26.3, 29.1, 29.2, 29.3, 31.4, 31.6, 31.7, 37.5, 37.8, 38.1, 38.4, 39.8, 40.68, 40.73, 41.8, 56.1, 56.9, 57.7, 57.9, 58.2, 58.7, 59.2, 65.9, 66.4, 67.8, 68.1, 73.4, 73.7, 76.4, 76.6, 78.3, 127.8, 128.1, 128.2, 128.4, 128.7, 136.6, 136.9, 169.3, 169.5, 169.8, 170.1, 170.7, 171.0, 171.5, 172.6, 173.0, 174.2, 174.3, 177.1; HRMS calcd for $\text{C}_{39}\text{H}_{64}\text{N}_5\text{O}_9$ ($\text{M} + \text{H}$) $^+$ calcd 746.4704, found 746.4707. Anal. calcd for $\text{C}_{39}\text{H}_{63}\text{N}_5\text{O}_9 \cdot 1/3\text{H}_2\text{O}$: C, 62.29; H, 8.53; N, 9.31; Found: C, 62.26; H, 8.60; N, 9.25; $[\alpha]_{\text{D}}^{27} + 34.9$ (c 1.02, CHCl_3).

4.1.60. 22-Deoxy-24-OBn-globomycin (22g). 41% (2 steps), a colorless amorphous foam, ^1H NMR [400 MHz, CDCl_3 , two rotamers (major/minor = 2.3/1)] δ ppm: 0.77–1.07 (m, 17H), 1.12* (d, 2H, $J = 7.0$ Hz), 1.16* (d, 1H, $J = 7.0$ Hz), 1.27–1.39 (m, 9H), 1.42–1.58 (m, 3H), 1.60–1.77 (m, 3H), 1.92–2.09 (m, 3H), 2.11–2.22 (m, 1H), 2.78* (s, 1H), 3.01–3.07 (m, 2/3H), 3.10–3.16* (m, 1/3H), 3.16 (s, 2H), 3.55 (dd, 2/3H, $J = 3.4$, 17.2 Hz), 3.79–3.97 (m, 8/3H), 3.96 (dd, 1H, $J = 4.5$, 7.9 Hz), 4.21 (dd, 2/3H, $J = 4.1$, 8.2 Hz), 4.30* (dd, 1/3H, $J = 4.1$, 8.2 Hz), 4.41–4.51 (m, 3H), 4.54 and 4.57 (AB type d's, each 1H, $J = 11.7$ Hz), 4.81* (dd, 1/3H, $J = 3.4$, 9.3 Hz), 4.85* (d, 1/3H, $J = 10.7$ Hz), 5.24–5.29 (m, 2/3H), 6.24 (d, 2/3H, $J = 8.4$ Hz), 6.53* (d, 1/3H, $J = 8.4$ Hz), 6.70 (br s, 1H), 6.89* (d, 1/3H, $J = 9.4$ Hz), 7.13* (dd, 1/3H, $J = 2.9$, 6.8 Hz), 7.27–7.39 (m, 5H), 7.63 (dd, 2/3H, $J = 3.9$, 8.8 Hz), 8.14 (br s, 2/3H); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 10.0, 10.2, 10.80, 10.84, 14.0, 14.9, 15.0, 15.1, 21.7, 22.5, 22.57, 22.60, 22.7, 23.1, 23.2, 23.9, 24.0, 24.1, 24.9, 25.2, 26.4, 27.0, 27.1, 29.0, 29.2, 29.4, 31.5, 31.6, 31.7, 37.4, 37.7, 38.1, 38.5, 39.7, 40.5, 40.7, 54.6, 54.7, 55.8, 56.2, 56.3, 56.5, 59.3, 67.8, 68.1, 73.5, 73.8, 76.3, 77.5, 78.2, 127.9, 128.1, 128.3, 128.5, 128.7, 128.8, 136.6, 137.0, 168.9, 169.5, 169.90, 169.94, 171.1, 171.9, 172.8, 173.1, 174.2, 174.3, 177.1; IR (CHCl_3) cm^{-1} : 3429, 3360, 2963, 2932, 2873, 1667, 1543, 1503, 1467, 1101; HRMS calcd for $\text{C}_{39}\text{H}_{64}\text{N}_5\text{O}_8$ ($\text{M} + \text{H}$) $^+$ 730.4755, found 730.4752. Anal. calcd for $\text{C}_{39}\text{H}_{63}\text{N}_5\text{O}_8 \cdot \text{H}_2\text{O}$: C, 62.63; H, 8.76; N, 9.36; found: C, 62.66; H, 8.44; N, 9.26; $[\alpha]_{\text{D}}^{24} + 15.3$ (c 2.86, CHCl_3).

4.1.61. 22-OMe-24-OBn-globomycin (22h). 37% (2 steps), a colorless amorphous foam, ^1H NMR [500 MHz, CDCl_3 , two rotamers (major/minor = 2.0/1)] δ ppm: 0.87–0.99 (m, 12H), 1.12 (d, 2H, $J = 6.8$ Hz), 1.15* (d, 1H, $J = 6.8$ Hz), 1.17 (d, 2H, $J = 6.8$ Hz), 1.19* (d, 1H, $J = 6.8$ Hz), 1.22–1.39 (m, 8H), 1.43–1.57 (m, 2H), 1.60–1.75 (m, 20/3H), 1.88–1.97 (m, 1H), 2.05–2.09* (m, 1/3H), 2.10–2.16* (m, 1/3H), 2.19–2.24 (m, 2/3H), 2.77 (s, 1H), 2.99–3.05 (m, 2/3H), 3.10–3.14* (m, 1/3H), 3.17 (s, 2H), 3.30 (s, 2H), 3.31 (s, 1H), 3.56 (dd, 2/3H, $J = 3.9$, 17.6 Hz), 3.69 (dd, 2/3H, $J = 5.9$, 18.6 Hz), 3.79–3.83* (m, 1/3H), 3.85–3.89 (m, 4/3H), 3.96* (dd, 1/3H, $J = 3.9$, 10.8 Hz), 4.01–4.06 (m, 4/3H), 4.23 (dd, 2/

3H, $J = 4.9$, 7.8 Hz), 4.35–4.63 (m, 8/3H), 4.52* and 4.59* (AB type d's, each 1/3H, $J = 11.7$ Hz), 4.55 and 4.60 (AB type d's, each 2/3H, $J = 11.7$ Hz), 4.80 (dd, 2/3H, $J = 3.9$, 9.8 Hz), 4.85 (dd, 2/3H, $J = 3.9$, 7.8 Hz), 5.28–5.32 (m, 2/3H), 6.47–6.49 (m, 4/3H), 6.86–6.91 (m, 1H), 6.94–6.96* (m, 1/3H), 7.28–7.39 (m, 14/3H), 7.71 (dd, 2/3H, $J = 3.9$, 8.8 Hz), 8.28 (br s, 1H), ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 11.6, 11.8, 14.00, 14.03, 14.75, 14.80, 15.07, 15.10, 21.6, 22.4, 22.57, 22.62, 23.1, 23.2, 24.0, 24.8, 25.1, 26.5, 27.0, 27.1, 28.8, 29.0, 29.2, 29.3, 31.4, 31.6, 31.70, 31.73, 37.4, 37.5, 38.1, 38.5, 39.5, 40.1, 54.8, 55.5, 56.1, 56.2, 56.3, 56.4, 56.67, 56.74, 59.3, 68.0, 73.4, 73.9, 74.9, 75.3, 76.1, 77.5, 78.1, 127.9, 128.18, 128.23, 128.5, 128.60, 128.64, 128.7, 136.6, 136.9, 168.7, 169.0, 169.3, 169.5, 169.66, 169.72, 171.9, 172.6, 173.1, 174.0, 174.6; IR (CHCl_3) cm^{-1} : 3349, 2962, 2932, 2872, 1752, 1666, 1545, 1501, 1252, 1102. Anal. calcd for $\text{C}_{40}\text{H}_{65}\text{N}_5\text{O}_9 \cdot 2/3\text{H}_2\text{O}$: C, 62.23; H, 8.66; N, 9.07; found: C 62.00; H, 8.51; N, 9.03; HRMS calcd for $\text{C}_{40}\text{H}_{65}\text{N}_5\text{O}_9\text{Na}$ ($\text{M} + \text{Na}$) $^+$ 782.4680, found 782.4680; $[\alpha]_{\text{D}}^{26} + 12.1$ (c 1.01, CHCl_3).

4.1.62. 1-N-Demethyl-24-OBn-globomycin (22j). The reaction was carried out in THF as a solvent. 42% (two steps), a colorless solid (mp 197–199 °C), ^1H NMR (500 MHz, CD_3OD) δ ppm: 0.88–0.96 (m, 15H), 1.16 (d, 3H, $J = 7.3$ Hz), 1.21 (d, 3H, $J = 6.5$ Hz), 1.25–1.31 (m, 9H), 1.46–1.53 (m, 2H), 1.63–1.74 (m, 4H), 2.00–2.08 (m, 1H), 2.61 (qu, 1H, $J = 7.5$ Hz), 3.68 (d, 1H, $J = 17.2$ Hz), 3.79 (dd, 1H, $J = 4.4$, 9.9 Hz), 3.95 (dd, 1H, $J = 5.3$, 9.9 Hz), 4.11–4.13 (m, 1H), 4.20 (t, 1H, $J = 4.8$ Hz), 4.26–4.29 (m, 1H), 4.29 (d, 1H, $J = 4.2$ Hz), 4.38 (d, 1H, $J = 17.2$ Hz), 4.40 (d, 1H, $J = 4.9$ Hz), 4.54 and 4.55 (AB type d's, each 1H, $J = 11.9$ Hz), 5.21 (dt, 1H, $J = 3.9$, 8.1 Hz), 7.27–7.35 (m, 5H); ^{13}C NMR (100 MHz, CD_3OD) δ ppm: 12.1, 14.5, 15.5, 15.6, 19.5, 21.4, 23.70, 23.73, 26.07, 26.12, 27.5, 30.2, 32.8, 33.5, 37.9, 41.9, 42.0, 47.4, 54.7, 57.9, 59.2, 60.5, 68.5, 69.0, 74.3, 76.7, 128.7, 128.9, 129.3, 138.7, 170.8, 171.5, 172.2, 174.8, 175.7 176.7; IR (KBr) cm^{-1} : 3322, 2959, 2930, 2873, 1739, 1664, 1525, 1456, 1210, 1101; HRMS calcd for $\text{C}_{38}\text{H}_{62}\text{N}_5\text{O}_9$ ($\text{M} + \text{H}$) $^+$ calcd 732.4548, found 732.4561. Anal. calcd for $\text{C}_{38}\text{H}_{61}\text{N}_5\text{O}_9 \cdot 1/2\text{H}_2\text{O}$: C, 61.60; H, 8.43; N, 9.45; Found: C, 61.42; H, 8.59; N, 9.21; $[\alpha]_{\text{D}}^{24} + 9.9$ (c 0.54, CH_3OH).

4.1.63. 1-N-Et derivative (22k). 54% (two steps), a colorless solid (mp, 78 °C), ^1H NMR [500 MHz, CDCl_3 , major conformer (major/minor > 20/1)] δ ppm: 0.88 (t, 3H, $J = 6.8$ Hz), 0.92–0.98 (m, 12H), 1.12 (d, 3H, $J = 7.0$ Hz), 1.21–1.33 (m, 14H), 1.36–1.55 (m, 4H), 1.59–1.68 (m, 1H), 1.84–2.05 (m, 3H), 2.94–3.01 (m, 1H), 3.41–3.49 (m, 2H), 3.53 (dd, 1H, $J = 3.2$, 17.0 Hz), 3.56–3.60 (m, 2H), 3.79 (dd, 1H, $J = 4.3$, 10.0 Hz), 3.89 (dd, 1H, $J = 5.2$, 10.0 Hz), 4.01–4.09 (m, 1H), 4.22 (q, 1H, $J = 4.1$ Hz), 4.32 (dd, 1H, $J = 3.7$, 7.8 Hz), 4.41 (dd, 1H, $J = 3.7$, 7.8 Hz), 4.48 (dd, 1H, $J = 9.0$, 17.0 Hz), 4.52 and 4.56 (AB type d's, each 1H, $J = 11.9$ Hz), 5.30–5.35 (m, 1H), 6.59 (d, 1H, $J = 2.7$ Hz), 6.66 (d, 1H, $J = 8.4$ Hz), 7.30–7.39 (m, 5H), 7.77 (dd, 1H, $J = 3.2$, 9.0 Hz), 8.43 (d, 1H, $J = 7.8$ Hz); ^{13}C NMR (125 MHz, CDCl_3 , major conformer) δ ppm: 11.8, 14.0, 14.56, 14.62, 15.6, 20.0, 22.3, 22.6, 22.8, 24.1, 25.2, 27.2, 29.2, 31.5, 31.6, 37.3, 39.0,

40.5, 41.5, 47.0, 56.5, 56.6, 58.0, 67.1, 68.05, 68.09, 73.4, 76.6, 127.9, 128.3, 128.7, 137.0, 168.9, 169.2, 170.3, 173.5, 174.8, 177.1; IR (CHCl₃) cm⁻¹: 3421, 3339, 2963, 2933, 2873, 1754, 1686, 1665, 1545, 1502; HRMS calcd for C₄₀H₆₆N₅O₉ (M+H)⁺ 760.4861, found 760.4832. Anal. calcd for C₄₀H₆₅N₅O₉·1/2H₂O: C, 62.48; H, 8.65; N, 9.11, found: C, 62.40; H, 8.91; N, 8.94; [α]_D²⁵ +56.4 (c 1.33, CHCl₃).

4.1.64. Proline-substituted derivative (22l). 52% (two steps), a colorless solid (mp, 99–101 °C), ¹H NMR (500 MHz, CDCl₃, major conformer) δ ppm: 0.77 (d, 3H, *J* = 6.8 Hz), 0.88 (t, 3H, *J* = 6.8 Hz), 0.94 (t, 3H, *J* = 7.3 Hz), 1.13 (d, 3H, *J* = 6.8 Hz), 1.23–1.34 (m, 14H), 1.48–1.56 (m, 1H), 2.00–2.12 (m, 3H), 2.18–2.25 (m, 1H), 2.31–2.40 (m, 1H), 2.89 (qu, 1H, *J* = 6.8 Hz), 3.66–3.73 (m, 3H), 3.82 (dd, 2H, *J* = 4.9, 9.8 Hz), 4.02 (dd, 1H, *J* = 4.9, 16.6 Hz), 3.95 (dd, 1H, *J* = 4.9, 16.6 Hz), 4.33–4.38 (m, 2H), 4.40–4.45 (m, 2H), 4.52 and 4.53 (AB type d's, each 1H, *J* = 11.7 Hz), 4.82–4.88 (m, 1H), 5.04–5.08 (m, 1H), 5.78 (d, 1H, *J* = 6.8 Hz), 7.26–7.40 (m, 5H), 7.51 (br s, 1H), 7.56 (br d, 1H, *J* = 6.8 Hz), 7.69 (br d, 1H, *J* = 6.8 Hz); ¹³C NMR (125 MHz, CDCl₃, both rotamers) δ ppm: 11.7, 11.8, 13.67, 13.72, 14.0, 14.3, 15.4, 19.6, 22.5, 22.6, 25.1, 25.2, 25.4, 27.0, 29.0, 29.1, 29.4, 29.7, 31.6, 33.0, 35.2, 41.9, 42.1, 48.1, 52.1, 57.9, 59.6, 62.6, 66.8, 69.4, 73.4, 73.6, 75.2, 76.1, 76.4, 127.88, 127.98, 128.03, 128.1, 128.4, 128.5, 137.2, 168.4, 170.4, 170.7, 171.5, 172.0, 172.3, 174.6; IR (KBr) cm⁻¹: 3338, 2961, 2931, 2873, 1741, 1658, 1525, 1456, 1261, 1099; HRMS calcd for C₃₇H₅₇N₅O₉Na (M+Na)⁺ calcd 738.4054, found 738.4055. Anal. calcd for C₃₇H₅₇N₅O₉·1/2H₂O: C, 61.31; H, 8.06; N, 9.66, found: C, 61.13; H, 7.93; N, 9.64; [α]_D²⁷ –34.3 (c 1.14, CHCl₃).

4.1.65. Homo-proline-substituted derivative (22m). 16% (two steps), a colorless solid (mp, 86 °C), ¹H NMR (400 MHz, CDCl₃, major conformer) δ ppm: 0.86–0.92 (m, 6H), 0.91 (d, 3H, *J* = 6.8 Hz), 0.98 (t, 3H, *J* = 6.8 Hz), 1.14 (d, 3H, *J* = 6.8 Hz), 1.21 (d, 3H, *J* = 5.9 Hz), 1.24–1.45 (m, 11H), 1.48–1.67 (br m, 2H), 1.67–1.75 (br m, 1H), 1.82–1.92 (br m, 1H), 1.97–2.05 (br m, 1H), 2.45–2.53 (br m, 2H), 2.94–3.02 (br m, 1H), 3.79–3.87 (m, 2H), 3.94 (br s, 1H), 3.98–4.08 (br m, 1H), 4.16 (dd, 1H, *J* = 7.3, 18.1 Hz), 4.27–4.33 (m, 2H), 4.45–4.67 (m, 4H), 4.75 (dd, 1H, *J* = 3.9, 8.8 Hz), 5.09 (br d, 1H, *J* = 8.8 Hz), 6.53 (d, 1H, *J* = 8.8 Hz), 6.83 (br s, 1H), 7.08 (d, 1H, *J* = 8.8 Hz), 7.28–7.37 (m, 5H), 7.46 (br s, 1H); ¹³C NMR (125 MHz, CDCl₃, both rotamers) δ ppm: 11.9, 13.0, 14.2, 15.0, 19.9, 21.2, 22.7, 25.0, 25.6, 26.9, 27.1, 29.2, 29.8, 30.0, 31.7, 31.8, 37.8, 39.7, 40.3, 41.2, 54.8, 56.2, 57.2, 57.4, 67.7, 67.9, 73.5, 73.7, 76.8, 76.9, 127.6, 128.0, 128.3, 128.4, 128.6, 136.4, 169.4, 169.5, 169.8, 171.1, 172.5, 173.7; IR (CHCl₃) cm⁻¹: 3690, 3422, 3361, 2931, 2861, 1737, 1676, 1503, 1425, 1429; HRMS calcd for C₃₈H₅₉N₅O₉Na (M+Na)⁺ 752.4210, found 752.4221. Anal. calcd for C₃₈H₅₉N₅O₉·2/3H₂O: C, 61.52; H, 8.20; N, 9.44, found: C, 61.48; H, 8.07; N, 9.32; [α]_D²⁶ –42.6 (c 1.86, CHCl₃).

4.1.66. 3-Demethyl-24-OBn-globomycin (22n). 55% (2 steps), a colorless amorphous foam, ¹H NMR (400 MHz, CDCl₃, major conformer) δ ppm: 0.86–1.02

(m, 9H), 0.92 (d, 3H, *J* = 6.7 Hz), 0.97 (d, 3H, *J* = 6.8 Hz), 1.22 (d, 3H, *J* = 6.4 Hz), 1.26–1.54 (m, 11H), 1.56–1.73 (m, 3H), 1.88–1.98 (m, 2H), 2.50 (dd, 1H, *J* = 12.0, 13.3 Hz), 2.78 (dd, 1H, *J* = 1.7, 13.3 Hz), 2.94 (s, 3H), 3.11 (br, 1H), 3.69 (dd, 1H, *J* = 2.9, 18.1 Hz), 3.79 (dd, 1H, *J* = 4.4, 9.9 Hz), 3.91 (dd, 1H, *J* = 4.9, 9.9 Hz), 3.98–4.04 (m, 1H), 4.21–4.24 (m, 1H), 4.47 (dd, 1H, *J* = 6.7, 9.3 Hz), 4.53 and 4.60 (AB type d's, each 1H, *J* = 11.8 Hz), 4.58–4.61 (m, 1H), 4.87 (dd, 1H, *J* = 3.4, 9.1 Hz), 5.17–5.19 (m, 1H), 5.28–5.30 (m, 1H), 6.52–6.55 (m, 2H), 7.06 (d, 1H, *J* = 9.1 Hz), 7.27–7.40 (m, 5H), 7.55 (dd, 3H, *J* = 2.4, 8.8 Hz); ¹³C NMR (125 MHz, CDCl₃, both rotamers) δ ppm: 11.9, 14.0, 14.7, 15.4, 19.8, 21.4, 21.9, 22.5, 23.3, 23.4, 24.7, 25.2, 27.1, 27.3, 28.9, 29.7, 31.5, 31.6, 32.4, 35.1, 36.4, 38.2, 39.8, 40.4, 56.0, 56.5, 56.6, 67.8, 68.2, 71.4, 73.5, 73.7, 127.97, 128.04, 128.4, 128.7, 136.8, 169.2, 171.1, 171.4, 172.1, 173.7; IR (CHCl₃) cm⁻¹: 3428, 3367, 2961, 2931, 2873, 1740, 1666, 1512, 1386, 1251; HRMS calcd for C₃₈H₆₁N₅O₉Na (M+Na)⁺ 754.4367, found 754.4380. Anal. calcd for C₃₈H₆₁N₅O₉·1/2H₂O: C, 61.60; H, 8.43; N, 9.45, found: C 61.75; H, 8.10; N, 9.23; [α]_D²⁶ –59.6 (c 1.09, CHCl₃).

4.1.67. 5-Aza-24-OBn-globomycin (22o). 61% (two steps), a colorless solid (mp 88 °C), ¹H NMR (400 MHz, CDCl₃) δ ppm: 0.86–0.89 (m, 6H), 0.95 (t, 3H, *J* = 7.3 Hz), 1.00–1.14 (m, 9H), 1.18 (d, 3H, *J* = 6.3 Hz), 1.21–1.43 (m, 10H), 1.58–1.69 (m, 2H), 1.82–2.04 (m, 3H), 2.30–2.37 (m, 1H), 3.01 (br s, 1H), 3.23 (s, 3H), 3.40 (br s, 2H), 3.48 (dd, 1H, *J* = 4.0, 17.0 Hz), 3.61 (br s, 1H), 3.95 (d, 2H, *J* = 7.0 Hz), 4.24–4.25 (m, 1H), 4.35 (dd, 1H, *J* = 8.7, 17.0 Hz), 4.50–4.51 (m, 1H), 4.55 and 4.59 (AB type d's, each 1H, *J* = 11.8 Hz), 4.71 (q, 1H, *J* = 7.0 Hz), 4.77 (br s, 1H), 5.95 (d, 1H, *J* = 7.0 Hz), 6.70 (br s, 1H), 7.07 (br d, 1H, *J* = 5.8 Hz), 7.29–7.36 (m, 5H), 8.12 (br s, 1H), 8.23 (br d, 1H, *J* = 7.0 Hz); ¹³C NMR (125 MHz, CDCl₃) δ ppm: 11.8, 14.1, 14.6, 16.0, 19.4, 22.3, 22.7, 23.2, 25.4, 26.3, 26.9, 28.8, 29.7, 31.7, 35.1, 37.9, 38.8, 43.1, 52.0, 57.3, 59.1, 63.4, 65.7, 67.1, 73.4, 127.5, 127.7, 128.3, 137.9, 168.8, 171.2, 171.7, 171.9, 173.3, 176.4; IR (CHCl₃) cm⁻¹: 3374, 3302, 2962, 2932, 2873, 1665, 1621, 1544, 1287, 1110; HRMS calcd for C₃₉H₆₄N₆O₈Na (M+Na)⁺ 767.4683, found 767.4683. Anal. calcd for C₃₉H₆₄N₆O₈·H₂O: C, 61.39; H, 8.72; N, 11.01, found: C 61.48; H, 8.50; N, 10.77; [α]_D²⁴ –153.5 (c 1.30, CHCl₃).

4.1.68. 4-epi-24-OBn-Globomycin (22p). 39% (two steps), a colorless solid (mp 82 °C), ¹H NMR [400 MHz, CDCl₃, two rotamers (major/minor = 1.4/1)] δ ppm: 0.73* (d, 6/5H, *J* = 6.8 Hz), 0.82–0.95 (m, 51/5H), 0.97 (d, 9/5H, *J* = 6.5 Hz), 1.00 (d, 9/5H, *J* = 6.4 Hz), 1.13–1.32 (m, 16H), 1.39–1.45 (m, 7/5H), 1.57–1.66 (m, 2H), 1.79–1.86 (m, 3/5H), 1.96–2.03 (m, 3/5H), 2.18–2.20* (m, 2/5H), 2.35–2.37* (m, 2/5H), 2.49–2.52 (m, 3/5H), 2.84 (s, 6/5H), 2.89–2.92 (m, 3/5H), 3.06–3.10* (m, 2/5H), 3.19 (s, 9/5H), 3.22* (d, 2/5H, *J* = 9.4 Hz), 3.28 (d, 3/5H, *J* = 8.7 Hz), 3.61 (dd, 1H, *J* = 5.3, 9.6 Hz), 3.67 (dd, 1H, *J* = 4.9, 9.6 Hz), 3.85–3.96 (m, 13/5H), 4.15* (dd, 2/5H, *J* = 4.1, 7.5 Hz), 4.18–4.28 (m, 8/5H), 4.33–4.46 (m, 8/5H), 4.51 and 4.72* (AB type d's, each 2/5H, *J* = 11.8 Hz), 4.53–4.60 (m, 8/5H), 5.01* (br s, 2/5H), 5.16–5.20 (m, 3/5H), 5.21–5.26* (m, 2/5H), 6.30* (d, 2/

5H, $J=8.7$ Hz), 6.84–6.86* (m, 2/5H), 6.94–6.95 (m, 3/5H), 7.28–7.38 (m, 33/5H), 7.89* (d, 2/5H, $J=9.6$ Hz), 8.36 (br s, 3/5H); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 11.4, 11.7, 14.0, 14.5, 15.3, 15.7, 19.5, 20.3, 21.9, 22.4, 22.5, 22.6, 23.1, 25.0, 25.3, 25.8, 25.9, 26.4, 27.0, 28.92, 28.94, 29.7, 31.3, 31.6, 31.7, 33.7, 34.6, 35.2, 37.59, 37.64, 39.5, 40.0, 41.3, 41.5, 41.9, 51.4, 54.9, 56.6, 56.8, 57.8, 60.1, 66.4, 67.6, 67.8, 68.1, 68.3, 73.6, 74.1, 77.9, 127.8, 127.9, 128.2, 128.4, 128.5, 128.7, 136.4, 137.2, 167.2, 169.6, 170.2, 170.4, 170.5, 170.6, 172.4, 172.9, 174.6, 175.7; IR (CHCl_3) cm^{-1} : 3394, 2963, 2931, 2873, 1727, 1663, 1535, 1498, 1261, 1100; HRMS calcd for $\text{C}_{39}\text{H}_{63}\text{N}_5\text{O}_9\text{Na}$ ($\text{M}+\text{Na}$) $^+$ 768.4523; Found 768.4547. Anal. calcd for $\text{C}_{39}\text{H}_{63}\text{N}_5\text{O}_9 \cdot 1/3\text{H}_2\text{O}$: C, 62.29; H, 8.53; N, 9.31, found: C 62.18; H, 8.24; N, 8.91; $[\alpha]_{\text{D}}^{24} +15.4$ (c 1.65, CHCl_3).

4.1.69. 8-N-Me-24-OBn-globomycin (22q). 41% (2 steps), a colorless solid (mp 63–65 °C), ^1H NMR (500 MHz, CDCl_3 , major conformer) δ ppm: 0.83 (d, 3H, $J=6.8$ Hz), 0.86–0.98 (m, 12H), 1.18 (d, 3H, $J=6.8$ Hz), 1.20 (d, 3H, $J=6.8$ Hz), 1.23–1.46 (m, 7H), 1.47–1.59 (m, 2H), 1.63–1.79 (m, 4H), 1.81–1.99 (m, 2H), 2.15–2.27 (m, 2H), 3.04 (s, 3H), 3.17–3.21 (m, 1H), 3.27 (s, 3H), 3.59 (d, 1H, $J=8.8$ Hz), 3.62 (d, 1H, $J=8.8$ Hz), 3.86 (dd, 1H, $J=5.9$, 8.8 Hz), 4.05–4.09 (m, 1H), 4.33 (br d, 1H, $J=6.8$ Hz), 4.38–4.42 (m, 1H), 4.45 (dd, 1H, $J=2.9$, 8.8 Hz), 4.53 (d, 1H, $J=11.2$ Hz), 4.56 (d, 1H, $J=8.8$ Hz), 4.66 (d, 1H, $J=11.2$ Hz), 4.76–4.81 (m, 1H), 5.11–5.15 (m, 1H), 7.11 (br d, 1H, $J=4.8$ Hz), 7.27–7.42 (m, 6H), 8.03 (br s, 1H); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 10.9, 11.7, 11.9, 12.3, 14.0, 14.1, 15.3, 19.47, 19.50, 21.9, 22.51, 22.55, 22.59, 22.9, 23.0, 24.3, 25.3, 25.5, 26.3, 26.9, 27.4, 28.1, 28.9, 29.0, 30.9, 31.6, 31.8, 35.5, 36.0, 37.0, 37.2, 38.2, 38.3, 38.5, 40.6, 41.7, 50.0, 51.9, 52.2, 54.0, 55.7, 56.4, 59.0, 68.4, 68.6, 68.8, 69.2, 73.4, 76.3, 78.5, 127.7, 127.8, 128.1, 128.19, 128.25, 128.33, 128.6, 137.5, 168.0, 169.92, 169.99, 170.01, 170.2, 170.8, 171.4, 172.2, 172.6, 177.5; IR (KBr) cm^{-1} : 3380, 2958, 2930, 2873, 1745, 1681, 1657, 1530, 1496, 1204; HRMS calcd for $\text{C}_{40}\text{H}_{65}\text{N}_5\text{O}_9\text{Na}$ ($\text{M}+\text{Na}$) $^+$ calcd 782.4680, found 782.4671. Anal. calcd for $\text{C}_{40}\text{H}_{65}\text{N}_5\text{O}_9 \cdot 1/5\text{H}_2\text{O}$: C, 62.92; H, 8.63; N, 9.17, found: C, 62.51; H, 8.01; N, 9.03; $[\alpha]_{\text{D}}^{26} -21.6$ (c 1.01, CHCl_3).

4.2. Globomycin analogues

Compound **22c** (28.2 mg, 35.2 μmol) was dissolved in CH_3OH (1.5 mL). To this solution, $\text{Pd}(\text{OH})_2$ (23.6 mg) was added and the resulting mixture was stirred at room temperature for 11 h under H_2 atmosphere. $\text{Pd}(\text{OH})_2$ was removed by filtration and the filtrate was evaporated. The residue was purified by column chromatography with a gradient elution system, 30:1–20:1 mixture of CH_2Cl_2 and CH_3OH as eluents to give **1c**^{1f} (22.6 mg, 31.7 μmol , 90%) as a colorless solid (mp 92–94 °C).

4.2.1. 25-*epi*-Globomycin (1d). 97%, a colorless solid (mp 108–110 °C), ^1H NMR [500 MHz, CDCl_3 , 16 mM, two rotamers (major/minor=4.5/1)] δ ppm: 0.88 (t, 3H, $J=6.7$ Hz), 0.90–1.05 (m, 39/4H), 1.01 (d, 9/4H, $J=6.8$

Hz), 1.09 (d, 9/4H, $J=6.9$ Hz), 1.14* (d, 3/4H, $J=6.9$ Hz), 1.16–1.47 (m, 13H), 1.49–1.73 (m, 15/4H), 1.82–1.87* (m, 1/4H), 1.92–2.07* (m, 2/4H), 2.10–2.16 (m, 6/4H), 2.79* (s, 3/4H), 2.86 (br, 2H), 3.12–3.19 (m, 1H), 3.21 (s, 9/4H), 3.63 (br s, 3/4H), 3.81 (dd, 3/4H, $J=3.8$, 17.3 Hz), 3.87* (dd, 1/4H, $J=3.7$, 18.0 Hz), 3.93–4.03 (m, 10/4H), 4.08 (t, 3/4H, $J=6.6$ Hz), 4.17–4.20* (m, 1/4H), 4.24 (dd, 3/4H, $J=7.2$, 17.3 Hz), 4.30 (d, 3/4H, $J=6.8$ Hz), 4.36–4.41 (m, 7/4H), 4.52* (t, 1/4H, $J=7.0$ Hz), 4.59* (dd, 1/4H, $J=5.8$, 9.1 Hz), 4.95* (d, 1/4H, $J=9.3$ Hz), 5.03 (dt, 3/4H, $J=3.1$, 8.6 Hz), 6.90* (d, 1/4H, $J=9.1$ Hz), 7.18 (d, 3/4H, $J=7.5$ Hz), 7.35 (br s, 3/4H), 7.51–7.53* (br, 2/4H), 7.65–7.68 (br m, 7/4H); ^{13}C NMR (100 MHz, CDCl_3 , 33 mM, both rotamers) δ ppm: 11.6, 12.0, 12.7, 14.2, 15.1, 16.0, 16.5, 18.9, 19.1, 22.0, 22.7, 22.9, 23.1, 23.2, 24.5, 24.9, 25.0, 25.4, 25.7, 29.18, 29.23, 29.5, 29.8, 31.5, 31.7, 31.8, 36.5, 37.4, 38.1, 38.6, 39.0, 40.2, 40.8, 41.0, 41.5, 57.1, 57.5, 57.6, 57.8, 58.6, 59.0, 59.1, 60.7, 61.6, 66.7, 67.1, 76.5, 76.9, 77.7, 168.7, 170.38, 170.44, 170.58, 170.66, 170.9, 172.7, 173.7, 174.4, 176.4; IR (KBr) cm^{-1} : 3327, 2960, 2931, 2873, 1739, 1656, 1543, 1466, 1378, 1199; HRMS calcd for $\text{C}_{32}\text{H}_{58}\text{N}_5\text{O}_9$ ($\text{M}+\text{H}$) $^+$ calcd 656.4235, found 656.4227. Anal. calcd for $\text{C}_{32}\text{H}_{57}\text{N}_5\text{O}_9 \cdot 3/4\text{H}_2\text{O}$: C, 57.42; H, 8.81; N, 10.46, found: C, 57.44; H, 8.67; N, 10.27; $[\alpha]_{\text{D}}^{24} +3.1$ (c 0.50, CH_3OH).

4.2.2. 22-*epi*-Globomycin (1e). 90%, a colorless solid (mp 110–112 °C), ^1H NMR [500 MHz, CDCl_3 , 16 mM, major conformer (major/minor=8.8/1)] δ ppm: 0.87–0.97 (m, 15H), 1.12 (d, 3H, $J=6.8$ Hz), 1.20 (d, 3H, $J=5.9$ Hz), 1.30–1.42 (m, 10H), 1.44–1.57 (m, 2H), 1.60–1.68 (m, 1H), 1.69–1.74 (m, 1H), 2.13–2.21 (m, 2H), 2.30 (br s, 2H), 3.03–3.09 (m, 1H), 3.22 (s, 3H), 3.62 (s, 1H), 3.65 (s, 1H), 3.86 (dd, 1H, $J=5.9$, 11.7 Hz), 4.00 (dd, 1H, $J=3.9$, 11.7 Hz), 4.18 (s, 1H), 4.35 (d, 1H, $J=8.8$ Hz), 4.42–4.45 (m, 1H), 4.64 (dd, 1H, $J=3.9$, 7.8 Hz), 4.69 (q, 1H, $J=5.9$ Hz), 5.31–5.35 (m, 1H), 6.74 (d, 1H, $J=8.8$ Hz), 7.55 (s, 1H), 8.02 (d, 1H, $J=3.9$ Hz), 8.43 (br s, 1H); ^{13}C NMR (100 MHz, CDCl_3 , both rotamers) δ ppm: 11.76, 11.85, 13.0, 14.2, 14.5, 14.9, 15.1, 19.6, 19.8, 22.0, 22.7, 23.1, 23.3, 24.1, 25.2, 25.3, 25.6, 26.9, 27.4, 29.3, 29.8, 31.6, 31.7, 31.8, 37.2, 37.7, 38.4, 38.9, 39.4, 40.3, 40.8, 41.6, 56.6, 57.8, 58.9, 59.1, 60.9, 61.8, 65.9, 66.3, 69.1, 76.5, 77.6, 169.3, 169.7, 170.50, 170.56, 170.62, 170.9, 173.3, 173.6, 174.8, 175.2, 177.1; IR (KBr) cm^{-1} : 3330, 2959, 2931, 2873, 1740, 1657, 1543, 1467, 1379, 1204; HRMS calcd for $\text{C}_{32}\text{H}_{58}\text{N}_5\text{O}_9$ ($\text{M}+\text{H}$) $^+$ calcd 656.4235, found 656.4232; $[\alpha]_{\text{D}}^{24} +34.4$ (c 0.50, CH_3OH).

4.2.3. Stereoisomer at the C(22) and C(25) positions of globomycin (1f). 95%, a colorless solid (mp, 118–120 °C), ^1H NMR [500 MHz, CDCl_3 , 16 mM, two rotamers (major/minor=5.2/1)] δ ppm: 0.88 (t, 3H, $J=6.9$ Hz), 0.92–0.97 (m, 9H), 1.03 (d, 3H, $J=6.7$ Hz), 1.10 (d, 3H, $J=6.9$ Hz), 1.19 (d, 3H, $J=6.5$ Hz), 1.20–1.33 (m, 10H), 1.34–1.42 (m, 1H), 1.46–1.60 (m, 1H), 1.60 (br s, 2H), 1.66–1.73 (m, 1H), 1.92–1.98* (m, 1/6H), 2.04–2.11 (m, 1H), 2.16–2.22 (m, 5/6H), 2.79* (s, 3/6H), 2.98 (br s, 1H), 3.05 (qu, 5/6H, $J=7.3$ Hz), 3.16–3.21* (m, 1/6H), 3.22 (s, 15/6H), 3.48* (d, 1/6H, $J=4.1$ Hz), 3.64 (br s, 5/6H), 3.81 (dd, 5/6H, $J=7.8$, 18.0 Hz),

3.83–3.93 (m, 1H), 3.97–4.13 (m, 9/6H), 4.24–4.35 (m, 15/6H), 4.39* (d, 1/6H, $J=8.1$ Hz), 4.48 (dd, 5/6H, $J=5.2$, 8.0 Hz), 4.52* (t, 1/6H, $J=6.3$, 9.3 Hz), 4.59* (dd, 1/6H, $J=6.3$, 9.3 Hz), 4.62–4.68 (m, 5/6H), 5.05* (d, 1/6H, $J=9.5$ Hz), 5.26–5.30 (m, 5/6H), 6.75 (d, 5/6H, $J=8.6$ Hz), 6.78* (m, 1/6H), 7.41 (d, 5/6H, $J=3.1$ Hz), 7.57* (d, 1/6H, $J=8.4$ Hz), 7.62* (br s, 1/6H), 7.78* (br t, 1/6H, $J=2.4$ Hz), 7.95 (br s, 5/6H), 8.16 (br s, 5/6H); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 10.9, 11.8, 13.4, 14.02, 14.05, 14.09, 15.0, 15.6, 16.3, 19.6, 19.7, 21.8, 22.4, 22.56, 22.62, 23.0, 23.2, 24.1, 24.2, 24.5, 24.8, 25.3, 25.5, 29.1, 29.2, 29.7, 29.9, 31.5, 31.56, 31.60, 31.7, 36.7, 37.4, 38.2, 38.6, 39.2, 40.2, 40.8, 41.2, 42.2, 56.9, 57.1, 58.0, 58.4, 58.6, 58.9, 60.6, 61.9, 65.7, 66.3, 68.4, 76.4, 169.4, 169.9, 170.2, 170.85, 170.9, 171.2, 171.4, 172.7, 173.4, 174.4, 175.1, 177.2; IR (KBr) cm^{-1} : 3327, 2959, 2931, 2873, 1738, 1656, 1543, 1520, 1466, 1203; HRMS calcd for $\text{C}_{32}\text{H}_{57}\text{N}_5\text{O}_9\text{Na}$ ($\text{M}+\text{Na}$) $^+$ calcd 678.4054, found 678.4044. Anal. calcd for $\text{C}_{32}\text{H}_{57}\text{N}_5\text{O}_9\cdot\text{H}_2\text{O}$: C, 57.04; H, 8.83; N, 10.39, found: C, 57.23; H, 8.54; N, 10.32; $[\alpha]_{\text{D}}^{27} +16.1$ (c 0.50, CH_3OH).

4.2.4. 22-Deoxyglobomycin (1g). 93%, a colorless solid (mp, 95 °C), ^1H NMR [400 MHz, CDCl_3 , two rotamers (major/minor=4.0/1)] δ ppm: 0.77–1.07 (m, 14H), 0.88 (t, 3H, $J=6.5$ Hz), 1.11 (d, 12/5H, $J=6.9$ Hz), 1.15* (d, 3/5H, $J=6.9$ Hz), 1.26–1.55 (m, 15H), 1.67–1.87 (m, 2H), 1.98–2.07 (m, 1H), 2.09–2.20 (m, 1H), 2.78* (s, 3/5H), 3.02–3.10 (m, 4/5H), 3.15–3.20* (s, 1/5H), 3.21 (s, 12/5H), 3.55–3.72 (m, 4H), 3.86 (dd, 1H, $J=5.9$, 11.5 Hz), 3.90–3.91* (m, 1/5H), 3.96 (dd, 4/5H, $J=3.9$, 11.5 Hz), 4.05–4.07* (m, 1/5H), 4.19–4.24 (m, 4/5H), 4.27–4.37 (m, 9/5H), 4.52* (t, 1/5H, $J=6.9$ Hz), 4.66 (dd, 4/5H, $J=3.7$, 7.7 Hz), 4.75* (dd, 1/5H, $J=4.6$, 9.3 Hz), 4.96* (br d, 1/5H, $J=10.0$ Hz), 5.24–5.29 (m, 4/5H), 6.46 (d, 4/5H, $J=7.8$ Hz), 6.86* (d, 1/5H, $J=9.3$ Hz), 7.06* (d, 1/5H, $J=7.8$ Hz), 7.53–7.55* (m, 1/5H), 7.65* (br s, 1/5H), 7.78 (d, 4/5H, $J=2.9$ Hz), 7.80–7.85 (br, 4/5H), 8.13–8.20 (br, 4/5H); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 10.2, 10.3, 11.60, 11.63, 12.3, 14.0, 14.7, 14.8, 14.9, 21.8, 22.5, 23.0, 23.1, 23.7, 23.9, 24.3, 25.0, 25.2, 25.7, 26.8, 27.1, 29.06, 29.11, 29.2, 29.6, 29.7, 31.5, 31.6, 31.7, 36.8, 37.4, 38.1, 38.6, 39.2, 40.5, 41.3, 41.5, 54.9, 55.1, 56.5, 57.5, 57.8, 59.2, 60.8, 61.9, 76.1, 77.7, 168.9, 170.0, 170.7, 170.9, 171.3, 171.4, 173.3, 174.6, 177.2; IR (CHCl_3) cm^{-1} : 3355, 2963, 2932, 2874, 1733, 1671, 1545, 1503, 1465, 1379; HRMS calcd for $\text{C}_{32}\text{H}_{57}\text{N}_5\text{O}_8\text{Na}$ ($\text{M}+\text{Na}$) $^+$ 662.4105, found 662.4114; $[\alpha]_{\text{D}}^{26} -2.8$ (c 2.05, CHCl_3).

4.2.5. 22-OMe-globomycin (1h). 99%, a colorless solid (mp, 89 °C), ^1H NMR [500 MHz, CDCl_3 , 16 mM, two rotamers (major/minor=4.3/1)] δ ppm: 0.88 (d, 3H, $J=6.8$ Hz), 0.90–0.97 (m, 9H), 1.11 (d, 3H, $J=6.8$ Hz), 1.16* (d, 3/5H, $J=6.8$ Hz), 1.19 (d, 12/5H, $J=6.8$ Hz), 1.28–1.38 (m, 12H), 1.41–1.52 (m, 2H), 1.55–1.63 (m, 2H), 1.64–1.72 (m, 1H), 2.07–2.12 (m, 1H), 2.16–2.21 (m, 1H), 2.78* (s, 3/5H), 3.01–3.08 (m, 1H), 3.21 (s, 12/5H), 3.34 (s, 12/5H), 3.35* (s, 3/5H), 3.62–3.77 (m, 9/5H), 3.90–4.01 (m, 9/5H), 4.05–4.10 (m, 1H), 4.17–4.25 (m, 1H), 4.30 (dd, 1H, $J=7.8$, 16.6 Hz), 4.49* (t, 1/5H, $J=6.8$ Hz), 4.62 (dd, 4/5H, $J=3.9$, 7.8 Hz), 4.74*

(dd, 1/5H, $J=3.9$, 7.8 Hz), 4.80 (dd, 1/5H, $J=3.9$, 8.8 Hz), 4.83 (dd, 4/5H, $J=3.9$, 8.8 Hz), 4.94 (d, 1/5H, $J=10.7$ Hz), 5.27–5.31 (m, 1H), 6.46 (d, 4/5H, $J=7.8$ Hz), 6.89* (d, 1/5H, $J=9.8$ Hz), 7.06* (d, 1/5H, $J=7.8$ Hz), 7.28–7.30 (m, 4/5H), 7.47 (d, 1H, $J=3.9$ Hz), 7.84–7.95 (br s, 1H), 8.09 (br s, 1H); ^{13}C NMR (125 MHz, CHCl_3 , both rotamers) δ ppm: 11.8, 12.6, 14.2, 14.9, 15.0, 15.1, 15.2, 21.9, 22.7, 23.2, 23.3, 24.3, 25.2, 25.3, 25.9, 27.0, 27.3, 29.3, 29.6, 29.7, 29.8, 31.6, 31.7, 31.8, 37.0, 37.5, 38.3, 38.7, 39.4, 40.3, 41.3, 41.6, 55.1, 55.7, 56.3, 56.4, 56.57, 56.63, 57.8, 58.6, 59.3, 61.1, 61.8, 68.5, 74.9, 75.3, 76.0, 76.5, 77.2, 77.7, 168.5, 169.0, 169.1, 169.9, 170.2, 170.7, 173.4, 174.7, 174.9, 177.1; IR (CHCl_3) cm^{-1} : 3347, 2962, 2932, 1668, 1546, 1501, 1467, 1380, 1249, 1187; HRMS calcd for $\text{C}_{33}\text{H}_{60}\text{N}_5\text{O}_9$ ($\text{M}+\text{H}$) $^+$ 670.4391, found 670.4403. Anal. calcd for $\text{C}_{33}\text{H}_{59}\text{N}_5\text{O}_9\cdot\text{H}_2\text{O}$: C, 57.62; H, 8.94; N, 10.18, found: C 57.91; H, 8.94; N, 10.03; $[\alpha]_{\text{D}}^{25} +20.9$ (c 2.69, CHCl_3).

4.2.6. 24-OMe-Globomycin (1i). 27%, a colorless amorphous foam, ^1H NMR [500 MHz, CDCl_3 , two rotamers (major/minor=3.7/1)] δ ppm: 0.82–0.99 (m, 14H), 1.12 (d, 12/5H, $J=6.8$ Hz), 1.17* (d, 3/5H, $J=6.8$ Hz), 1.33 (d, 3H, $J=6.8$ Hz), 1.52–2.00 (m, 15H), 2.00–2.09 (m, 1H), 2.10–2.17 (m, 1H), 2.79* (s, 3/5H), 3.07–3.16 (m, 1H), 3.19 (s, 12/5H), 3.39 (s, 12/5H), 3.42* (s, 3/5H), 3.61 (dd, 4/5H, $J=3.9$, 17.6 Hz), 3.70 (br s, 1H), 3.67–3.83 (m, 16/5H), 4.02–4.04* (m, 1/5H), 4.10–4.15 (m, 4/5H), 4.25–4.32 (m, 8/5H), 4.43 and 4.46 (AB type d's, each 1H, $J=8.8$ Hz), 4.50–4.53* (m, 1/5H), 4.80 (dd, 1H, $J=3.9$, 8.8 Hz), 4.90 (d, 1H, $J=10.7$ Hz), 5.16–5.20* (m, 1/5H), 6.70* (br d, 1/5H, $J=3.9$ Hz), 6.81–6.85 (m, 9/5H), 7.18* (d, 1/5H, $J=7.8$ Hz), 7.34* (d, 1/5H, $J=8.8$ Hz), 7.69 (dd, 4/5H, $J=2.9$, 7.8 Hz), 8.00 (br s, 4/5H); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 11.9, 14.2, 14.8, 15.2, 20.0, 20.1, 21.9, 22.7, 23.2, 23.3, 24.3, 24.9, 25.3, 26.3, 27.1, 27.3, 28.4, 29.1, 29.3, 29.6, 29.8, 31.4, 31.7, 31.8, 37.0, 37.7, 38.2, 38.5, 39.7, 40.8, 41.5, 45.3, 55.5, 55.7, 56.3, 56.6, 56.8, 57.9, 59.1, 59.3, 67.9, 68.0, 70.1, 70.4, 76.6, 76.9, 77.2, 78.2, 94.4, 123.9, 129.3, 168.96, 169.00, 169.8, 170.0, 170.5, 171.0, 171.1, 172.4, 172.6, 173.9, 174.2, 176.6; IR (CHCl_3) cm^{-1} : 3422, 3342, 2962, 2932, 1737, 1666, 1542, 1511, 1118; HRMS calcd for $\text{C}_{33}\text{H}_{59}\text{N}_5\text{O}_9\text{Na}$ ($\text{M}+\text{Na}$) $^+$ 692.4210, found 692.4210. Anal. calcd for $\text{C}_{33}\text{H}_{59}\text{N}_5\text{O}_9\cdot 9/10\text{H}_2\text{O}$: C, 57.77; H, 8.76; N, 9.84, found: C, 58.06; H, 8.76; N, 9.84; $[\alpha]_{\text{D}}^{25} = +13.7$ (c 1.19, CHCl_3).

4.2.7. 1-N-Demethylglobomycin (1j). 100%, a colorless solid (mp 122–124 °C), ^1H NMR (500 MHz, CD_3OD , single isomer) δ ppm: 0.89 (t, 3H, $J=7.1$ Hz), 0.93–0.99 (m, 9H), 1.00 (d, 3H, $J=7.0$ Hz), 1.18 (d, 3H, $J=7.3$ Hz), 1.23 (d, 3H, $J=6.5$ Hz), 1.25–1.35 (m, 9H), 1.48–1.58 (m, 2H), 1.64–1.78 (m, 4H), 2.07–2.11 (m, 1H), 2.61 (qu, 1H, $J=7.5$ Hz), 3.68 (d, 1H, $J=17.2$ Hz), 3.87 (dd, 1H, $J=4.5$, 11.2 Hz), 3.97 (dd, 1H, $J=4.6$, 11.2 Hz), 4.07 (t, 1H, $J=4.5$ Hz), 4.18–4.21 (m, 1H), 4.28 (dd, 1H, $J=3.9$, 10.9 Hz), 4.33 (d, 1H, $J=4.1$ Hz), 4.39 (d, 1H, $J=17.2$ Hz), 4.44 (d, 1H, $J=4.6$ Hz), 5.24 (dt, 1H, $J=4.5$, 8.3 Hz); ^{13}C NMR (125 MHz, CD_3OD) δ ppm: 12.0, 14.4, 15.5, 19.3, 21.4, 23.61, 23.62, 26.0, 26.1, 27.6, 30.1, 32.8, 33.3, 37.8, 41.9, 42.0, 47.6, 48.3, 54.8, 59.3,

59.7, 60.5, 61.6, 68.4, 76.8, 171.2, 171.8, 173.0, 175.3, 176.3, 177.1; IR (KBr) cm^{-1} : 3305, 2960, 2931, 2873, 1719, 1656, 1528, 1465, 1381, 1210; HRMS calcd for $\text{C}_{31}\text{H}_{55}\text{N}_5\text{O}_9\text{Na}$ ($\text{M} + \text{Na}$)⁺ calcd 664.3898, found 664.3902. Anal. calcd for $\text{C}_{31}\text{H}_{55}\text{N}_5\text{O}_9 \cdot 11/10\text{H}_2\text{O}$: C, 56.28; H, 8.71; N, 10.59, found: C, 56.64; H, 8.46; N, 10.19; $[\alpha]_{\text{D}}^{26} + 6.8$ (*c* 0.50, CH_3OH).

4.2.8. 1-*N*-Et-globomycin (1k). 85% a colorless solid (mp, 86°), ^1H NMR [500 MHz, CDCl_3 , major conformer (major/minor > 20/1)] δ ppm: 0.88 (t, 3H, $J = 6.8$ Hz), 0.90–0.96 (m, 12H), 1.12 (d, 3H, $J = 6.8$ Hz), 1.24–1.32 (m, 15H), 1.35–1.43 (m, 2H), 1.47–1.57 (m, 2H), 1.88–1.99 (m, 2H), 2.13–2.18 (m, 1H), 2.99 (qu, 1H, $J = 6.8$ Hz), 3.48 (q, 2H, $J = 6.8$ Hz), 3.56–3.60 (m, 2H), 3.85–3.95 (m, 2H), 3.98–4.04 (br, 2H), 4.14 (d, 1H, $J = 2.9$ Hz), 4.28–4.33 (m, 2H), 4.44 (dd, 1H, $J = 9.3$, 17.1 Hz), 4.49 (dd, 1H, $J = 3.4$, 7.3 Hz), 5.29 (dt, 1H, $J = 2.9$, 8.8 Hz), 6.90 (d, 1H, $J = 6.8$ Hz), 7.59 (s, 1H), 7.79 (br d, 1H, $J = 7.8$ Hz), 8.46 (br s, 1H); ^{13}C NMR (125 MHz, CDCl_3 , major conformer) δ ppm: 11.6, 14.0, 14.4, 14.5, 15.5, 18.5, 22.3, 22.5, 22.7, 24.0, 25.1, 27.2, 29.2, 31.4, 31.5, 37.0, 39.1, 40.1, 41.5, 47.1, 56.5, 58.9, 59.1, 61.0, 66.8, 67.2, 76.2, 168.4, 169.7, 171.1, 174.3, 175.2, 177.3; IR (KBr) cm^{-1} : 3325, 2960, 2931, 2873, 1759, 1656, 1547, 1464, 1380, 1193; HRMS calcd for $\text{C}_{33}\text{H}_{59}\text{N}_5\text{O}_9\text{Na}$ ($\text{M} + \text{Na}$)⁺ 692.4210, found 692.4178. Anal. calcd for $\text{C}_{33}\text{H}_{59}\text{N}_5\text{O}_9 \cdot 3/5\text{H}_2\text{O}$: C, 58.23; H, 8.91; N, 10.29. Found: C, 57.93; H, 8.57; N, 9.99; $[\alpha]_{\text{D}}^{26} + 56.0$ (*c* 2.08, CHCl_3).

4.2.9. Proline-substituted globomycin (1l). 98%, a colorless solid (mp 134–136 °C), ^1H NMR [500 MHz, CDCl_3 , two rotamers (major/minor = 5.2/1)] δ ppm: 0.83 (d, 3H, $J = 7.0$ Hz), 0.87 (t, 3H, $J = 7.1$ Hz), 0.95 (t, 3H, $J = 7.4$ Hz), 1.09* (d, 1H, $J = 6.9$ Hz), 1.13* (d, 1H, $J = 6.1$ Hz), 1.22–1.38 (m, 15H), 1.49–1.59 (m, 1H), 1.62–1.66 (m, 1H), 1.89–1.93* (m, 1/6H), 1.95–2.02 (m, 5/6H), 2.02–2.22 (m, 17/6H), 2.23–2.32* (m, 1/6H), 2.43–2.49 (m, 5/6H), 2.51–2.53* (m, 1/6H), 2.86–2.95 (m, 2H), 3.49–3.54 (m, 5/6H), 3.57–3.62 (m, 1H), 3.64–3.79 (m, 13/6H), 3.92 (dd, 5/6H, $J = 5.9$, 14.8 Hz), 3.96 (dd, 5/6H, $J = 5.4$, 14.8 Hz), 4.07–4.13* (m, 1/6H), 4.21–4.32 (m, 14/6H), 4.37 (t, 5/6H, $J = 7.8$ Hz), 4.54–4.56 (m, 10/6H), 4.74 (d, 5/6H, $J = 8.2$ Hz), 4.93* (dd, 1/6H, $J = 4.8$, 8.2 Hz), 5.05–5.13 (m, 1H), 5.20–5.21* (m, 1/6H), 5.41* (br d, 1/6H, $J = 10.2$ Hz), 5.55* (d, 1/6H, $J = 9.2$ Hz), 5.76 (d, 5/6H, $J = 5.8$ Hz), 7.07* (d, 1/6H, $J = 3.8$ Hz), 7.52 (br s, 5/6H), 7.56 (d, 5/6H, $J = 7.0$ Hz), 7.78 (d, 5/6H, $J = 6.8$ Hz), 8.34* (br, 1/6H), 8.75* (br d, 1/6H, $J = 8.2$ Hz); ^{13}C NMR (125 MHz, CDCl_3 , 33 mM, both rotamers) δ ppm: 11.6, 11.9, 13.6, 13.9, 14.0, 14.4, 15.2, 18.0, 19.7, 22.4, 22.5, 24.7, 24.9, 25.1, 25.4, 26.4, 27.0, 28.87, 28.90, 29.0, 29.6, 31.5, 31.6, 31.9, 32.5, 34.6, 35.1, 40.9, 41.4, 42.3, 42.8, 48.0, 48.7, 53.9, 55.8, 56.6, 58.3, 58.9, 59.3, 61.7, 62.2, 62.8, 66.2, 66.4, 75.6, 76.4, 169.3, 169.5, 170.3, 170.7, 171.3, 171.4, 172.3, 172.8, 173.0, 173.8, 175.1; IR (KBr) cm^{-1} : 3339, 2961, 2931, 2875, 1739, 1658, 1528, 1463, 1266, 1077; HRMS calcd for $\text{C}_{30}\text{H}_{51}\text{N}_5\text{O}_9\text{Na}$ ($\text{M} + \text{Na}$)⁺ calcd 648.3584, found 648.3589. Anal. calcd for $\text{C}_{30}\text{H}_{51}\text{N}_5\text{O}_9 \cdot \text{H}_2\text{O}$: C, 55.97; H, 8.30; N, 10.88, found: C, 56.12; H, 8.11; N, 10.87; $[\alpha]_{\text{D}}^{25} - 40.4$ (*c* 1.14, CHCl_3).

4.2.10. Homo-proline substituted globomycin (1m). 89%, a colorless solid (mp 104 °C), ^1H NMR (400 MHz, CDCl_3 , 16 mM, major conformer) δ ppm: 0.81–0.99 (m, 12H), 1.14 (d, 3H, $J = 6.8$ Hz), 1.20–1.54 (m, 12H), 1.23 (d, 3H, $J = 5.9$ Hz), 1.55–1.83 (br m, 3H), 2.02–2.12 (br m, 1H), 2.43–2.56 (br m, 2H), 3.03–3.09 (m, 1H), 3.58–4.54 (br m, 8H), 4.58–4.72 (br m, 2H), 4.77–4.83 (br m, 1H), 5.07–5.21 (br m, 1H), 6.61 (d, 1H, $J = 8.8$ Hz), 7.41 (br d, 1H, $J = 5.9$ Hz), 7.66 (br s, 1H), 7.71 (br s, 1H); ^{13}C NMR (125 MHz, CDCl_3 , 29 mM, both rotamers) δ ppm: 11.7, 11.9, 13.3, 14.2, 14.3, 14.8, 15.0, 18.9, 21.2, 22.7, 22.8, 24.9, 25.3, 26.9, 27.1, 29.1, 29.2, 29.4, 29.8, 30.1, 31.7, 31.8, 31.9, 32.0, 37.5, 39.7, 40.2, 41.7, 56.5, 57.4, 58.3, 60.9, 66.9, 76.5, 76.8, 77.2, 169.4, 170.4, 170.7, 170.8, 171.0, 171.1, 171.9, 173.4, 174.1; IR (CHCl_3) cm^{-1} : 3690, 3347, 2932, 2861, 1739, 1658, 1512, 1461, 1381, 1249; HRMS calcd for $\text{C}_{31}\text{H}_{53}\text{N}_5\text{O}_9\text{Na}$ ($\text{M} + \text{Na}$)⁺ 662.3741, found 662.3758. Anal. calcd for $\text{C}_{31}\text{H}_{53}\text{N}_5\text{O}_9 \cdot \text{H}_2\text{O}$: C, 56.60; H, 8.43; N, 10.65; found: C, 56.89; H, 8.31; N, 10.37; $[\alpha]_{\text{D}}^{26} - 56.9$ (*c* 1.93, CHCl_3).

4.2.11. 3-Demethylglobomycin (1n). 94%, a colorless powder (mp 107 °C), ^1H NMR [500 MHz, CDCl_3 , two rotamers (major/minor = 4.2/1)] δ ppm: 0.87–0.90 (m, 5H), 0.92–1.00 (m, 9H), 1.19 (d, 3H, $J = 6.8$ Hz), 1.23–1.48 (m, 11H), 1.54–1.78 (m, 3H), 1.90–2.00 (m, 2H), 2.11–2.19 (m, 1H), 2.38* (dd, 1/5H, $J = 3.9$, 16.6 Hz), 2.50 (t, 4/5H, $J = 12.7$ Hz), 2.76 (d, 4/5H, $J = 12.7$ Hz), 2.81* (s, 3/5H), 2.92* (d, 1/5H, $J = 6.8$ Hz), 2.95 (s, 12/5H), 3.00* (dd, 1/5H, $J = 4.9$, 16.6 Hz), 3.74 (dd, 4/5H, $J = 2.9$, 18.6 Hz), 3.88–4.00 (m, 2H), 4.03–4.14 (m, 6/5H), 4.24–4.35 (m, 9/5H), 4.32–4.35 (m, 1H), 4.42–4.47 (m, 1H), 4.45 (dd, 1H, $J = 5.4$, 8.3 Hz), 4.71* (dd, 1/5H, $J = 4.4$, 9.4 Hz), 4.91 (dd, 4/5H, $J = 3.4$, 9.4 Hz), 5.11 (d, 4/5H, $J = 7.8$ Hz), 5.20–5.24 (m, 1H), 5.30–5.34* (m, 1/5H), 6.64* (d, 1/5H, $J = 8.8$ Hz), 6.99 (d, 4/5H, $J = 7.8$ Hz), 7.12 (d, 4/5H, $J = 9.8$ Hz), 7.24 (s, 4/5H), 7.45–7.47* (m, 1/5H), 7.54* (t, 1/5H, $J = 5.4$ Hz), 7.57–7.61* (br, 1/5H, $J = 3.9$ Hz), 7.65 (d, 4/5H, $J = 7.8$ Hz); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 11.6, 11.8, 13.98, 14.04, 14.8, 15.3, 18.4, 21.3, 21.8, 22.48, 22.53, 23.4, 24.5, 24.7, 24.9, 25.2, 27.4, 28.9, 29.0, 29.5, 31.5, 31.6, 32.5, 35.1, 36.4, 37.6, 40.1, 40.5, 56.0, 58.0, 59.0, 60.9, 66.9, 71.5, 170.4, 170.9, 171.2, 171.5, 171.7, 172.1, 174.5; IR (KBr) cm^{-1} : 3371, 2959, 2931, 2872, 1742, 1657, 1518, 1466, 1385, 1204; HRMS calcd for $\text{C}_{31}\text{H}_{56}\text{N}_5\text{O}_9$ ($\text{M} + \text{H}$)⁺ 642.4078, found 642.4086. Anal. calcd for $\text{C}_{31}\text{H}_{55}\text{N}_5\text{O}_9 \cdot 27/50\text{H}_2\text{O}$: C, 57.15; H, 8.68; N, 10.75; Found: C 57.54; H, 8.69; N, 10.35; $[\alpha]_{\text{D}}^{25} - 61.8$ (*c* 1.13, CHCl_3).

4.2.12. 5-Aza-globomycin (1o). 94%, a colorless solid (mp 212–213.5 °C), ^1H NMR (500 MHz, CD_3OD , major conformer) δ ppm: 0.86–1.04 (m, 17H), 1.07 (d, 3H, $J = 6.8$ Hz), 1.24 (d, 3H, $J = 6.8$ Hz), 1.11–1.46 (m, 9H), 1.56–1.60 (m, 1H), 1.61–1.70 (m, 1H), 1.73–1.78 (m, 1H), 1.93–1.99 (m, 1H), 2.25–2.30 (m, 1H), 3.14–3.17 (m, 1H), 3.25 (s, 3H), 3.82 and 3.88 (AB type d's, each 1H, $J = 17.1$ Hz), 3.86 (dd, 1H, $J = 3.9$, 11.0 Hz), 3.95–4.02 (m, 1H), 4.07 (dd, 1H, $J = 3.9$, 11.0 Hz), 4.09–4.12 (m, 1H), 4.13–4.18 (m, 1H), 4.22 (d, 1H, $J = 5.9$ Hz), 4.35 (br d, 1H, $J = 5.9$ Hz), 4.60 (t, 1H, $J = 3.9$ Hz),

^{13}C NMR (125 MHz, CD_3OD , both rotamers) δ ppm: 8.8, 11.5, 12.4, 12.5, 16.5, 19.0, 20.7, 20.8, 23.5, 24.4, 24.8, 27.0, 29.9, 33.3, 35.0, 37.5, 40.6, 45.5, 45.9, 46.1, 46.3, 50.4, 53.2, 58.3, 61.0, 64.7, 168.9, 169.7, 169.9, 170.38, 180.39, 170.7, 175.7; IR (KBr) cm^{-1} : 3342, 2959, 2930, 2873, 1657, 1520, 1467, 1408, 1271, 1076; HRMS calcd for $\text{C}_{32}\text{H}_{58}\text{N}_6\text{O}_8\text{Na}$ ($\text{M} + \text{Na}$) $^+$ 677.4214, found 677.4211. Anal. calcd for $\text{C}_{32}\text{H}_{58}\text{N}_6\text{O}_8 \cdot 1/3\text{H}_2\text{O}$: C, 58.16; H, 8.95; N, 12.72; Found: C 58.00; H, 8.81; N, 12.57; $[\alpha]_{\text{D}}^{24}$ –65.5 (c 1.05, CH_3OH).

4.2.13. 4-*epi*-Globomycin (1p**).** 95%, a colorless solid, (mp, 81 °C), ^1H NMR [500 MHz, CDCl_3 , 16 mM, two rotamers (major/minor = 2.6/1)] δ ppm: 0.77 (d, 6/7H, J = 6.8 Hz), 0.83–1.01 (m, 99/7H), 1.13–1.40 (m, 114/7H), 1.46–1.53 (m, 5/7H), 1.55–1.64 (m, 9/7H), 1.68–1.74 (m, 5/7H), 1.77–1.88 (m, 1H), 1.94–1.99 (m, 5/7H), 2.13–2.17* (m, 2/7H), 2.24–2.27 (m, 1H), 2.84 (s, 6/7H), 2.94–2.98 (m, 5/7H), 3.12–3.18* (m, 2/7H), 3.18 (s, 15/7H), 3.39 (br s, 5/7H), 3.51–3.56* (m, 2/7H), 3.61 (t, 5/7H, J = 7.8 Hz), 3.78–3.83 (m, 1H), 3.89–4.03 (m, 19/7H), 4.10–4.19 (m, 2H), 4.27–4.31 (m, 1H), 4.41–4.44 (m, 9/7H), 4.54* (dd, 2/7H, J = 3.9, 9.8 Hz), 4.60* (dd, 2/7H, J = 3.9, 9.8 Hz), 4.77 (br s, 5/7H), 5.22* (t, 2/7H, J = 9.3 Hz), 5.27–5.29 (m, 5/7H), 6.36* (d, 2/7H, J = 8.8 Hz), 7.23–7.25* (m, 2/7H), 7.42–7.45 (m, 1H), 7.50 (br s, 5/7H), 7.82–7.84 (m, 12/7H); ^{13}C NMR (125 MHz, CDCl_3 , both rotamers) δ ppm: 11.3, 11.5, 11.6, 13.9, 14.0, 14.4, 15.3, 19.4, 19.7, 22.2, 22.4, 22.47, 22.50, 22.6, 23.0, 25.0, 25.3, 25.7, 25.9, 26.8, 26.9, 28.8, 29.0, 29.6, 29.7, 31.5, 31.6, 33.1, 35.4, 37.1, 37.7, 38.4, 39.6, 39.8, 40.9, 41.2, 41.4, 54.3, 56.5, 56.8, 57.0, 59.0, 59.6, 59.9, 61.4, 66.7, 67.0, 68.4, 73.9, 77.9, 168.6, 169.5, 170.5, 170.9, 171.0, 171.2, 171.3, 173.1, 174.4, 175.2, 176.1; IR (CHCl_3) cm^{-1} : 3390, 3336, 2963, 2932, 2874, 1737, 1674, 1531, 1501, 1263; HRMS calcd for $\text{C}_{32}\text{H}_{57}\text{N}_5\text{O}_9\text{Na}$ ($\text{M} + \text{Na}$) $^+$ 678.4054, found 678.4055. Anal. calcd for $\text{C}_{32}\text{H}_{57}\text{N}_5\text{O}_9 \cdot \text{H}_2\text{O}$: C, 57.04; H, 8.83; N, 10.39, found: C 56.77; H, 8.91; N, 10.24; $[\alpha]_{\text{D}}^{24}$ –1.23 (c 1.02, CHCl_3).

4.2.14. 8-*N*-Me-globomycin (1q**).** 94%, a colorless solid (94–96 °C), ^1H NMR (500 MHz, CDCl_3 , 16 mM, major conformer) δ ppm: 0.86–0.99 (m, 15H), 1.16–1.20 (m, 6H), 1.22–1.38 (m, 10H), 1.47–1.60 (m, 2H), 1.67–1.74 (m, 1H), 1.81–1.87 (m, 1H), 2.12–2.18 (m, 1H), 2.25–2.31 (m, 1H), 3.00 (s, 3H), 3.16–3.19 (m, 2H), 3.24 (br s, 1H), 3.28 (s, 3H), 3.57–3.60 (m, 1H), 3.70 (d, 1H, J = 18.5 Hz), 3.72–3.77 (m, 1H), 3.93–3.98 (m, 1H), 4.14–4.18 (d, 2H, J = 4.9 Hz), 4.36–4.41 (m, 2H), 4.55 (d, 1H, J = 18.5 Hz), 5.11–5.15 (m, 1H), 7.21 (d, 1H, J = 6.8 Hz), 7.47–7.53 (br m, 2H); ^{13}C NMR (125 MHz, CDCl_3 , 30 mM, major conformer) δ ppm: 11.8, 12.6, 14.0, 14.1, 19.5, 22.0, 22.6, 23.0, 25.2, 25.4, 27.0, 29.1, 31.0, 31.7, 35.5, 35.9, 38.1, 40.6, 41.4, 51.9, 54.5, 54.8, 56.8, 62.0, 67.8, 68.0, 77.3, 168.7, 170.2, 171.4, 172.2, 172.6, 177.1; IR (KBr) cm^{-1} : 3370, 2958, 2930, 2873, 1739, 1654, 1530, 1504, 1468, 1206; HRMS calcd for $\text{C}_{33}\text{H}_{59}\text{N}_5\text{O}_9\text{Na}$ ($\text{M} + \text{Na}$) $^+$ calcd 692.4211, found 692.4185. Anal. calcd for $\text{C}_{33}\text{H}_{59}\text{N}_5\text{O}_9 \cdot \text{H}_2\text{O}$: C, 57.62; H, 8.94; N, 10.18, found: C, 57.71; H, 8.94; N, 10.04; $[\alpha]_{\text{D}}^{26}$ –44.5 (c 0.50, CH_3OH).

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